

# JULIAN BOWEN

Bentinck House, Park Lane Business Park, Kirkby-in-Ashfield, Notts NG17 9LE  
Tel: (01623) 727374 Fax: (01623) 754555 Email: sales@julian-bowen.co.uk Web:julian-bowen.co.uk

**EN:**

In compliance with the EU General Product Safety Regulation (2023), Julian Bowen Limited has authorised the person named below to perform the tasks specified in the Regulation.

**Name:** Aris Christos Botsios Engineering Office

**Address:** V. Botsiou 3 Street, Eleousa, Ioannina, 45500, Greece

**Email:** acsbotsios82@gmail.com

**Telephone:** 00302651063075 (landline)

**DE:**

In Übereinstimmung mit der EU-Verordnung über die allgemeine Produktsicherheit (2023) hat Julian Bowen Limited die unten genannte person ermächtigt, die in der Verordnung genannten Aufgaben wahrzunehmen.

**Name:** Aris Christos Botsios Ingenieurbüro

**Adresse:** V. Botsiou 3, Eleousa, Ioannina, 45500, Griechenland

**E-Mail:** acsbotsios82@gmail.com

**Telefon:** 00302651063075 (festnetz)

**IT:**

In conformità con il Regolamento Generale Sulla Sicurezza dei Prodotti dell'UE (2023), Julian Bowen Limited ha autorizzato la persona indicata di seguito a svolgere i compiti specificati nel Regolamento.

**Nome:** Aris Christos Botsios Ufficio tecnico

**Indirizzo:** V. Botsiou 3, Eleousa, Ioannina, 45500, Grecia

**Email:** acsbotsios82@gmail.com

**Telefono:** 00302651063075 (linea fissa)

**FR:**

Conformément au règlement de l'UE sur la Sécurité Générale des Produits (2023), Julian Bowen Limited a autorisé la personne nommée ci-dessous à effectuer les tâches spécifiées dans le règlement.

**Nom:** Aris Christos Botsios Bureau d'études

**Adresse:** V. Botsiou, Eleousa, Ioannina, 45500, Grèce

**Courriel:** acsbotsios82@gmail.com

**Téléphone:** 00302651063075 (ligne fixe)

**ES:**

En cumplimiento del Reglamento de la UE relativo a La Seguridad General de Los Productos (2023), Julian Bowen Limited ha autorizado a la persona nombrada a continuación a realizar las tareas especificadas en el Reglamento.

**Nombre:** Aris Christos Botsios Oficina de Ingeniería

**Dirección:** V. Botsiou 3, Eleousa, Ioannina, 45500, Grecia

**Correo electrónico:** acsbotsios82@gmail.com

**Teléfono:** 00302651063075 (teléfono fijo)

**SE:**

I enlighet med EU förordning om allmän produktsäkerhet (2023) har Julian Bowen Limited bemyndigat den person som anges nedan att utföra de uppgifter som anges i förordningen.

**Namn:** Aris Christos Botsios Ingenjörbyrå

**Adress:** V. Botsiou 3 Street, Eleousa, Ioannina, 45500, Grekland

**E-post:** acsbotsios82@gmail.com

**Telefon:** 00302651063075 (fast telefon)

**NL:**

In overeenstemming met de EU-verordening inzake algemene productveiligheid (2023) heeft Julian Bowen Limited de hieronder vermelde persoon gemachtigd om de in de verordening gespecificeerde taken uit te voeren.

**Naam:** Aris Christos Botsios Ingenieursbureau

**Adres:** V. Botsiou 3 Street, Eleousa, Ioannina, 45500, Griekenland

**E-mail:** acsbotsios82@gmail.com

**Telefoon:** 00302651063075 (vaste lijn)

# ASSEMBLY INSTRUCTIONS

## Gaming Bed with Staircase

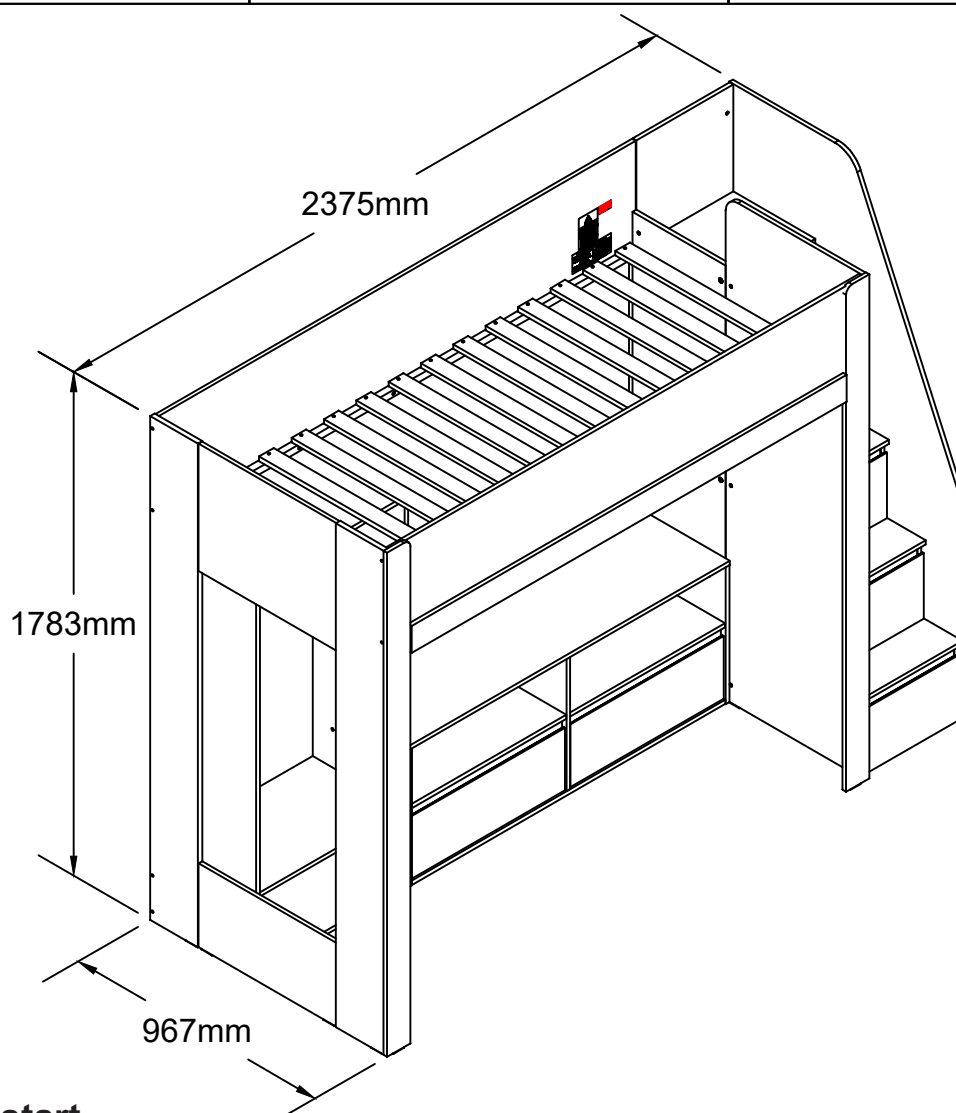
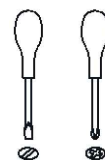
Approximate Assembly Time



People Required to Assemble



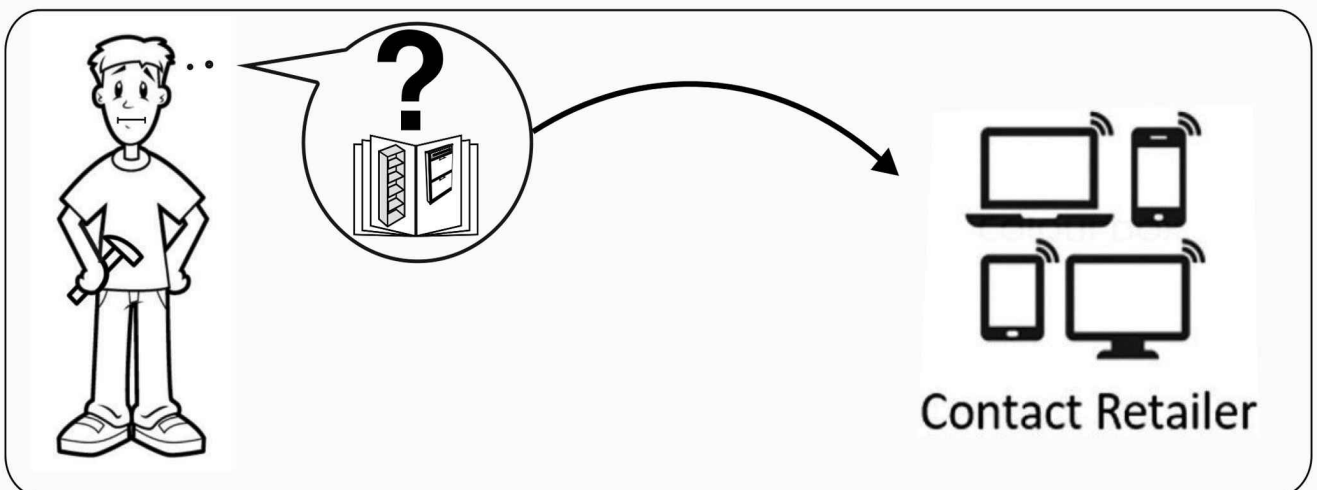
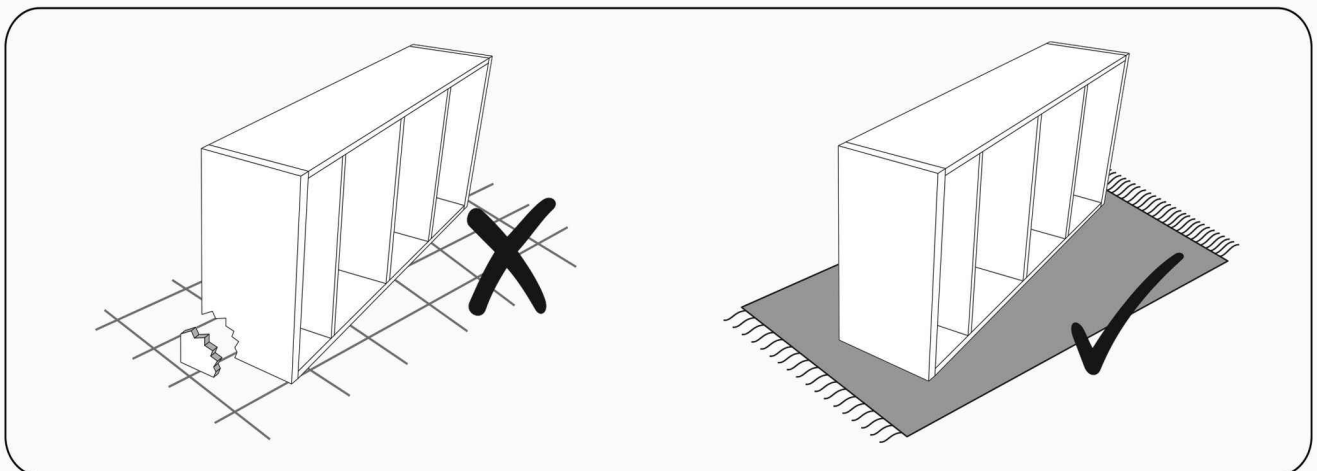
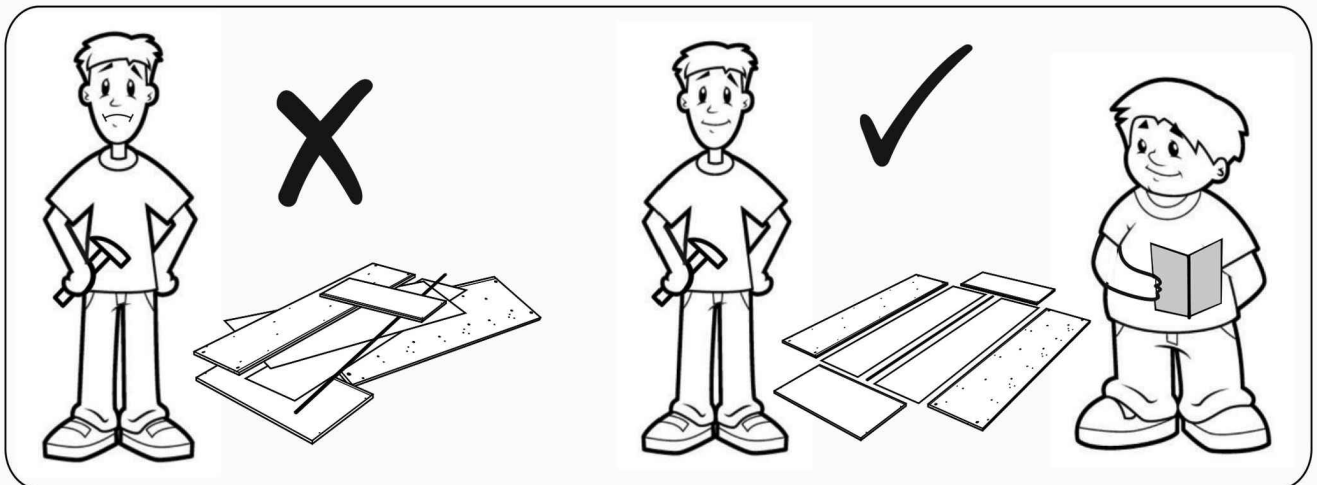
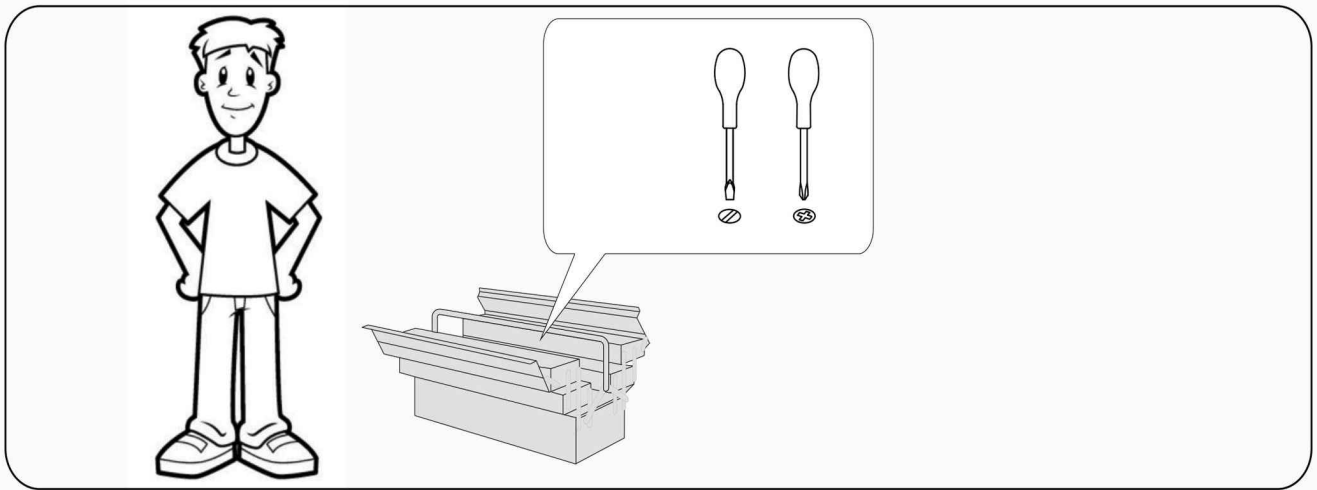
Tools Required



### Before you start...

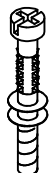
Please carefully unpack and lay out all of the component parts to ensure nothing is missing and to check each component for any obvious damage.

Should you identify any concerns at this stage please contact the retailer from whom this product was purchased. Please quote your order number, details of your issue, the product code, and the batch number from the cartons which will help to resolve your issue as quickly as possible.



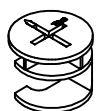
Please check all hardware matches the list below. Should you notice any are missing please contact your retailer.

(A)



Cam Stud  
90PCS

(B)



Cam  
97PCS

(C)



Contractfix Dowel  
7PCS

(D)



M8 x 25mm  
145PCS

(E)



M8 x 40mm  
2PCS

(F)



M4 x 45mm  
12PCS

(G)



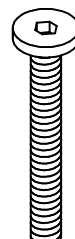
M4 x 38mm  
12PCS

(H)



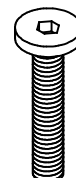
M3.5 x 14mm  
75PCS

(K)



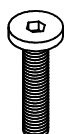
M6 x 50mm  
14PCS

(L)



M6 x 35mm  
7PCS

(M)



M6 x 30mm  
33PCS

(N)



M6 x 25mm  
35PCS

(P)



M6 x 13mm  
10PCS

(Q)



M6 Round Nut  
11PCS

(R)



M6 JCN Nut  
10PCS

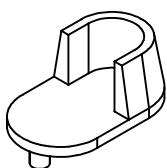
We strongly advise that you do not use Power Tools, such as drills or electric screwdrivers during the assembly as this may cause irreparable damage and will invalidate your warranty.





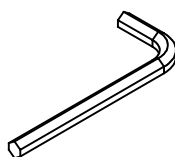
Please check all hardware matches the list below. Should you notice any are missing please contact your retailer.

(S)



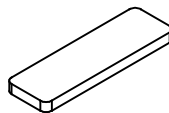
PVC Hanging Hook  
2PCS

(U)



M4  
2PCS

(V)



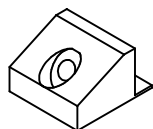
Felt Pads  
40PCS

(W)



Sticker  
19PCS

(X)



PVC Back Support  
8PCS

(Y)



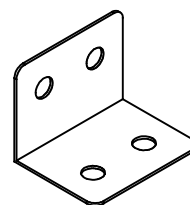
M4 x 22mm  
8PCS

(Z)



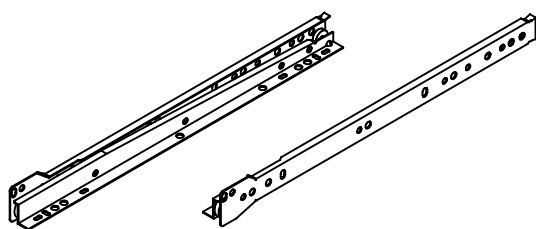
Hole Plug 10mm  
2PCS

(Z1)



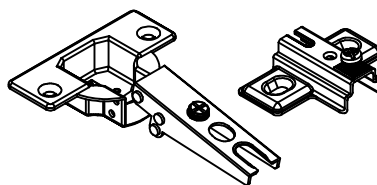
L Bracket  
4PCS

(J)



14" Drawer Slide  
2set

(T)

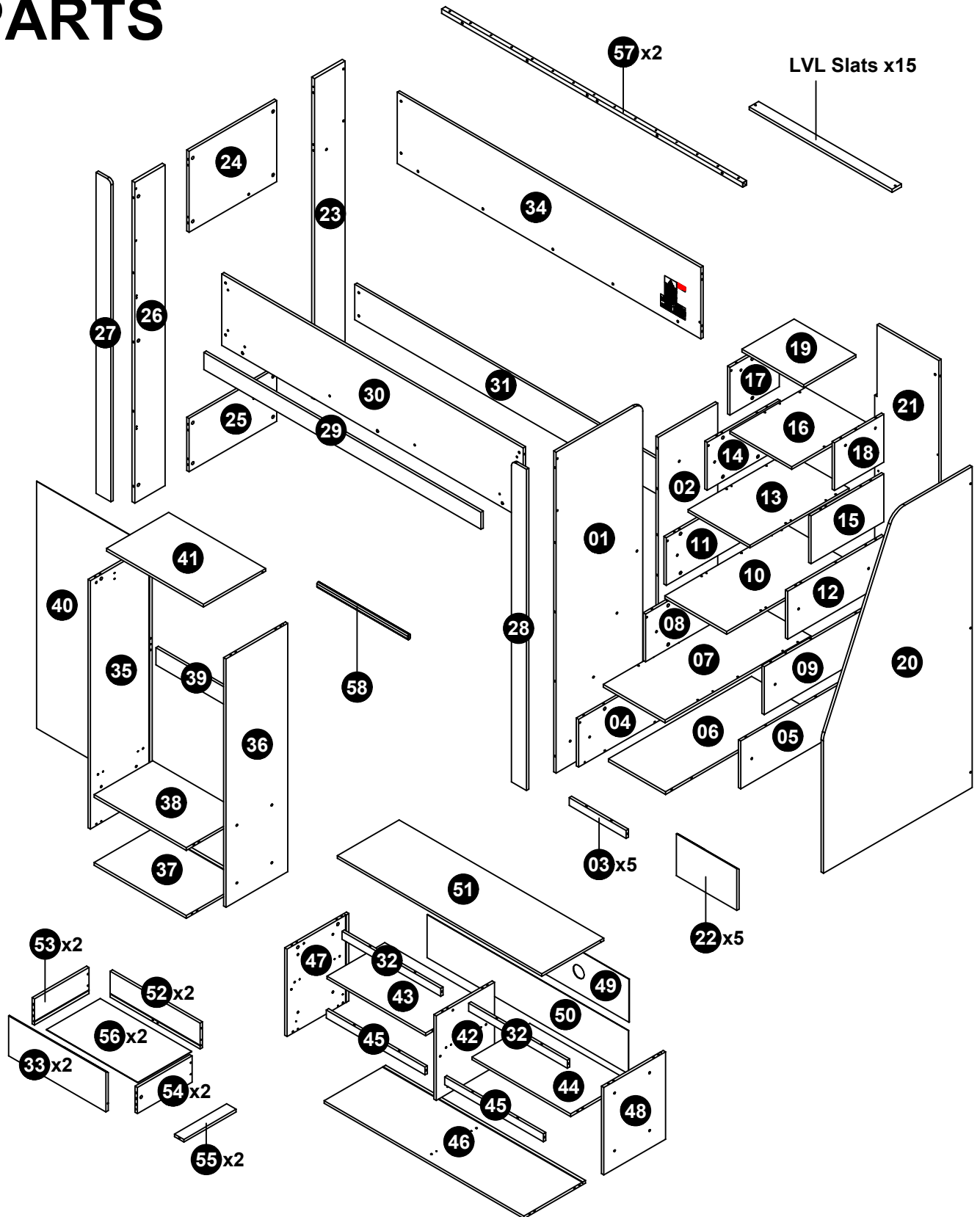


Hinges Arm  
10set

We strongly advise that you do not use Power Tools, such as drills or electric screwdrivers during the assembly as this may cause irreparable damage and will invalidate your warranty.



# PARTS



Please ensure you carefully check all the pieces, should you have any concerns please contact the retailer before assembly commences.

Please have your order number, details of the issue, the product code, and the batch number from the cartons as this will help us to resolve your issue much faster.

## IMPORTANT INFORMATION

**WARNING** - High Beds and the upper bed of bunk beds are not suitable for children under six years due to the risk of injury from falls.

**WARNING** - Bunk beds and high beds can present a serious risk of injury from strangulation if not used correctly. Never attach or hang items to any part of the bunk bed that are not designed to be used with the bed, for example, but not limited to ropes, st rings, cords, hooks, belts and bags.

**WARNING** - Children can become trapped between the bed and the wall, a roof pitch, the ceiling, adjoining pieces of furniture (e.g.cupboards) and the like. To avoid risk of serious injury the distance between the top safety barrier and the adjoining structure shall not exceed 75mm or shall be more than 230mm.

**WARNING** - Do not use the bunk bed / high bed if any structural part is broken or missing. It is recommended that you always follow the manufacturer's instructions to assemble this product.

Always follow the manufacturer's recommended mattress size, as per these instructions and the bunk bed / high bed maximum mattress height marking on the item:

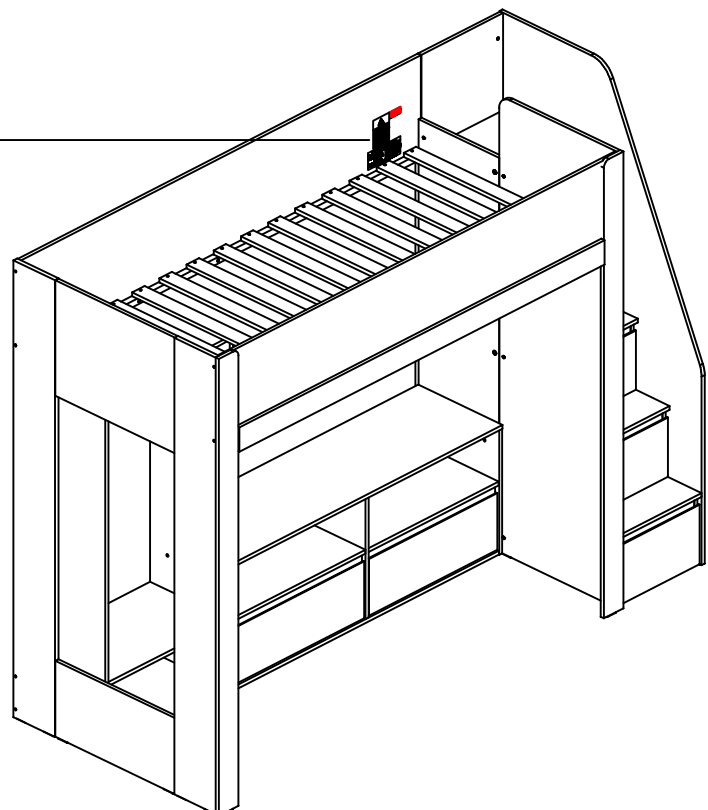
Recommended Mattress Size: 90cm x 190cm (UK Single) with Maximum Depth of 18.0cm

It is necessary to frequently ventilate the room in order to keep the humidity low and to prevent mold in and around the bed.

Please periodically check all the fixings of the item and re-tighten when necessary.

This item conforms to European Safety Standards - EN 747-1: 2024 ; EN 747-2:2024.

<div data-bbox="204 1397 296 1473"></div> <p><b>Warning</b></p> <p>To help prevent serious or fatal injuries from entrapment or falls:</p> <p>Strangulation Hazard - Never attach or hang items to any part of the bunk bed that are not designed for use with this bed; for example, but not limited to, hooks, belt, bags, ropes and clothing.</p> <p>Never allow a child of under 6 years on upper bunk.</p> <p>Use ladder for entering and leaving upper bunk.</p> <p>Prohibit more than one person on upper bunk.</p>							
<div data-bbox="405 1406 643 1487"><p><b>IMPORTANT SAFETY WARNING!</b></p><p>DO NOT PLACE THE MATTRESS ABOVE THE LINE MARKED ABOVE AND DO NOT REMOVE THIS LABEL</p></div>							
<table border="1"><thead><tr><th colspan="2">THIS LABEL IS NOT TO BE REMOVED</th></tr></thead><tbody><tr><td data-bbox="118 1809 424 1984"><p><b>GALA GAMING BED with Staircase</b></p><p>Product Code - GAI001</p><p>Distributed by : Julian Bowen Limited Bentlnck House, Park Lane Business Park, Kirkby-in-Ashfield, Notts, NG17 9LE</p><p>Factory ID: Manufactured in Malaysia Date of Manufacture:</p></td><td data-bbox="424 1809 703 1984"><p><b>CERTIFICATION LABEL</b></p><p>This bunk bed model has been tested by an independent laboratory and is in compliance with EN 747-1:2024 + EN 747-2:2024 - Standard Consumer Safety Specification For Bunk Beds &amp; High Beds</p></td></tr><tr><td colspan="2"><p><b>WARNING: This upper bed is not suitable for children under six years</b></p></td></tr></tbody></table>		THIS LABEL IS NOT TO BE REMOVED		<p><b>GALA GAMING BED with Staircase</b></p> <p>Product Code - GAI001</p> <p>Distributed by : Julian Bowen Limited Bentlnck House, Park Lane Business Park, Kirkby-in-Ashfield, Notts, NG17 9LE</p> <p>Factory ID: Manufactured in Malaysia Date of Manufacture:</p>	<p><b>CERTIFICATION LABEL</b></p> <p>This bunk bed model has been tested by an independent laboratory and is in compliance with EN 747-1:2024 + EN 747-2:2024 - Standard Consumer Safety Specification For Bunk Beds &amp; High Beds</p>	<p><b>WARNING: This upper bed is not suitable for children under six years</b></p>	
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<p><b>GALA GAMING BED with Staircase</b></p> <p>Product Code - GAI001</p> <p>Distributed by : Julian Bowen Limited Bentlnck House, Park Lane Business Park, Kirkby-in-Ashfield, Notts, NG17 9LE</p> <p>Factory ID: Manufactured in Malaysia Date of Manufacture:</p>	<p><b>CERTIFICATION LABEL</b></p> <p>This bunk bed model has been tested by an independent laboratory and is in compliance with EN 747-1:2024 + EN 747-2:2024 - Standard Consumer Safety Specification For Bunk Beds &amp; High Beds</p>						
<p><b>WARNING: This upper bed is not suitable for children under six years</b></p>							



## Safety Advice

Please take the time to carefully read through the whole of these instructions before you commence.

Keep these instructions for future reference.

Unpack, inspect and check off all of the contents.

Please dispose of all packaging safely.

Small component parts could choke a child if swallowed.

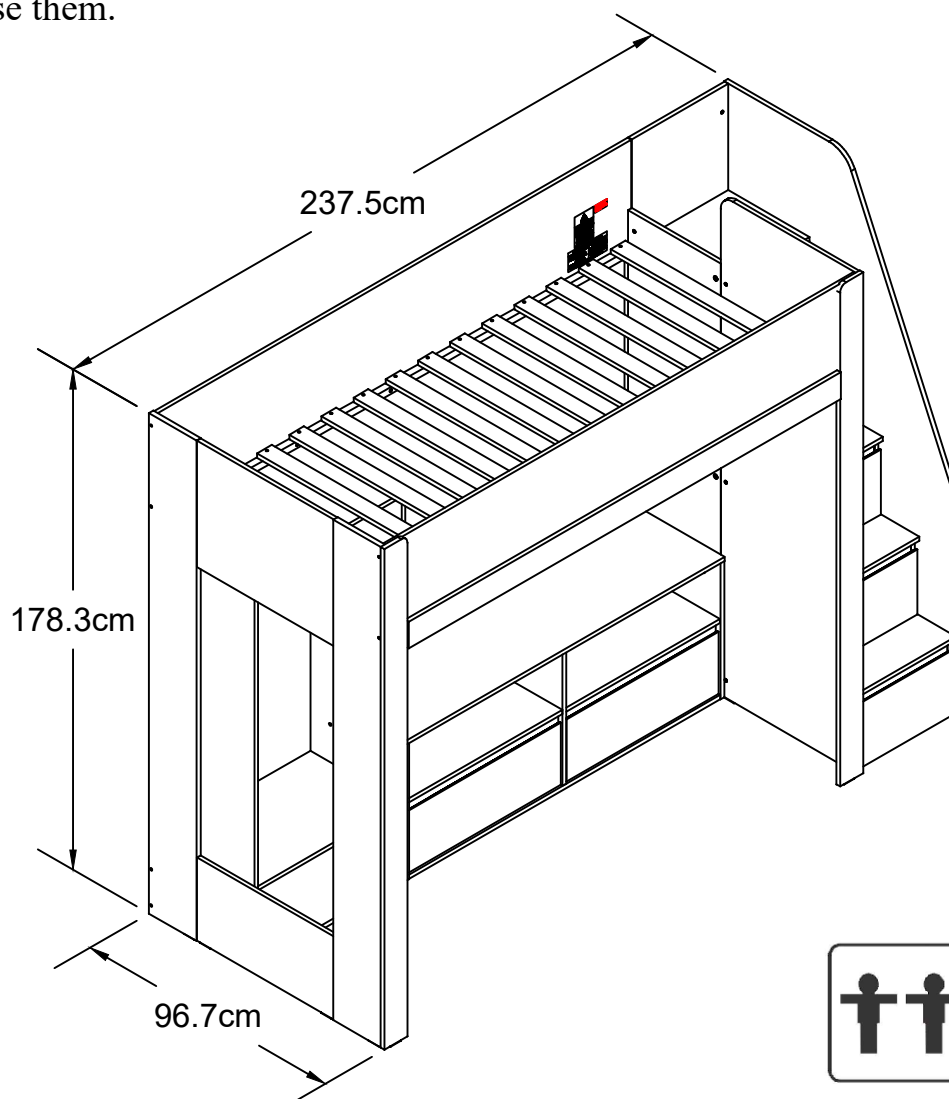
We strongly recommend that you keep children well away from the work area.

It would be sensible to lay a sheet or blanket on the floor where you intend to work to avoid scratching this product and to protect your floor.

This product is heavy. Take extreme care when lifting to avoid personal injury or damage to the product.

Assemble the product as close to its intended final position in the room as possible.

**HANDY HINT:** If you keep the hardware in a bowl during assembly you will be less likely to lose them.



## **ASSEMBLY ADVICE**

Please take the time to carefully read through these instructions before you commence.

Keep these instructions for future reference.

We advise that the product is assembled in the room it is intended for.

We advise that you keep the hardware in a bowl during assembly to avoid losing anything.

We strongly recommend that you keep children away from the work area.

Small component parts could choke a child if swallowed.

We recommend you use a sheet or blanket to protect both floor and product through the assembly stages.

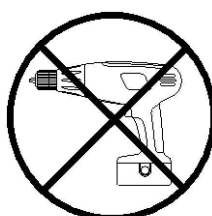
This product is heavy, and we recommend a 2 person lift to avoid personal injury or damage to the product.

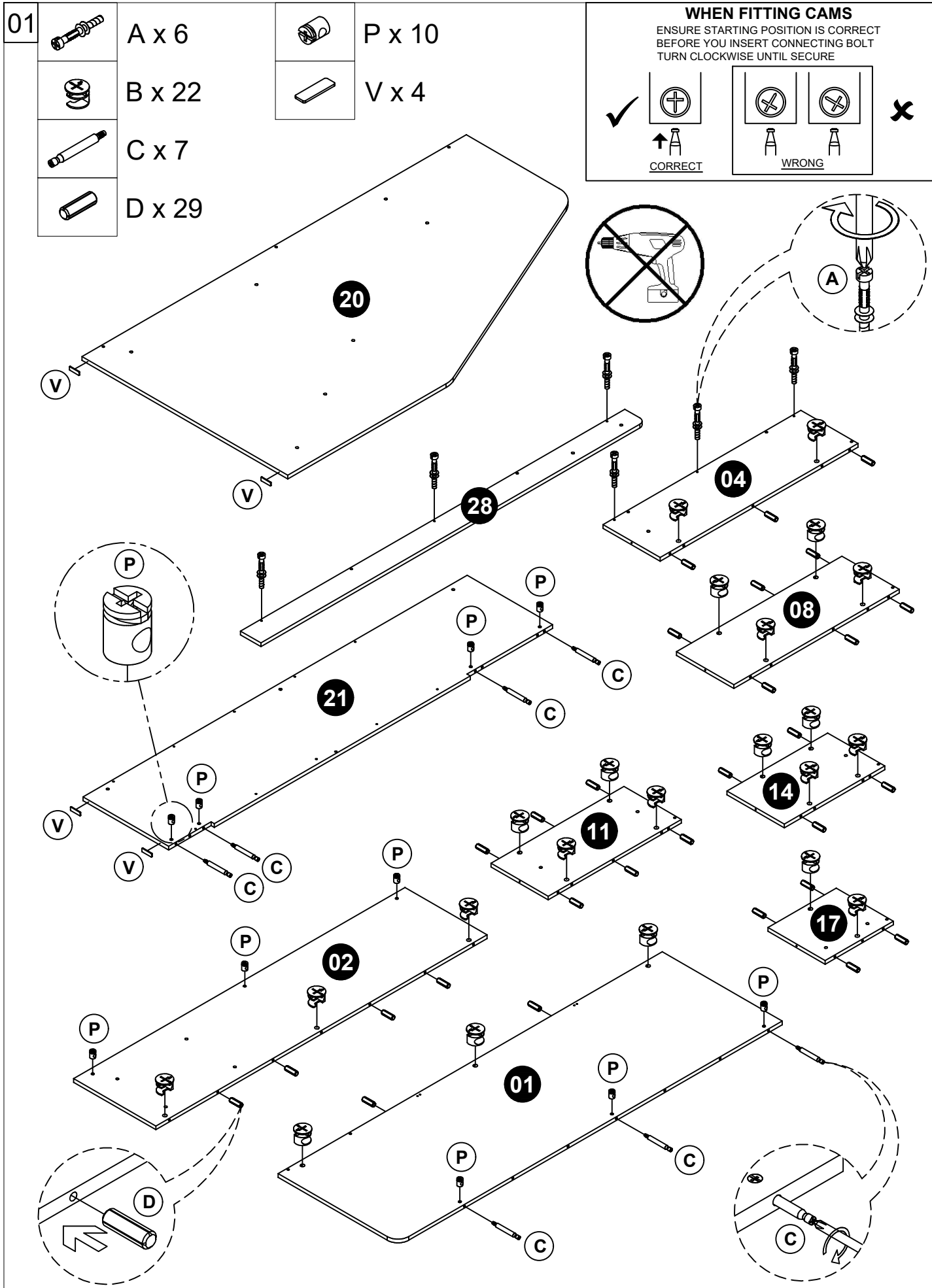
Never push or pull the product as this could cause both personal injury or irreparable damage to product or floor.

We have tried to make this piece of furniture easy to assemble if the instructions are followed carefully.

In the unlikely event that you have problems with assembling the product or have missing or damaged parts, please contact your retailer and we will assist them in rectifying the problem as quickly as possible.

Please remember we strongly urge you DO NOT use power tools such as drill or electric screwdrivers as this could cause irreparable damage to your product and will invalidate your warranty.





02



A x 21



H x 20



B x 22



T x 10



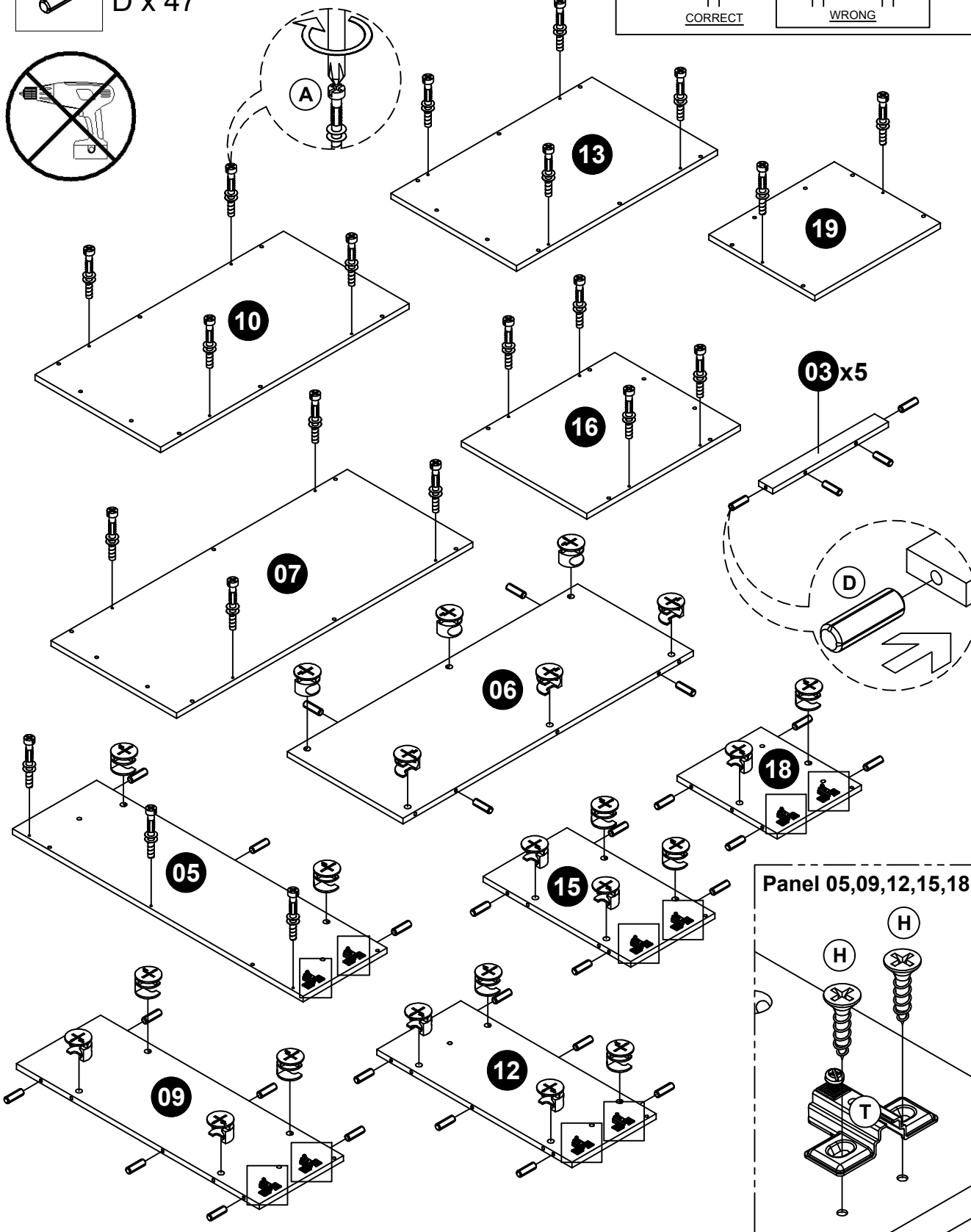
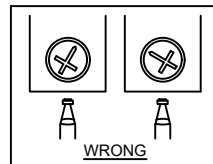
D x 47

**WHEN FITTING CAMS**

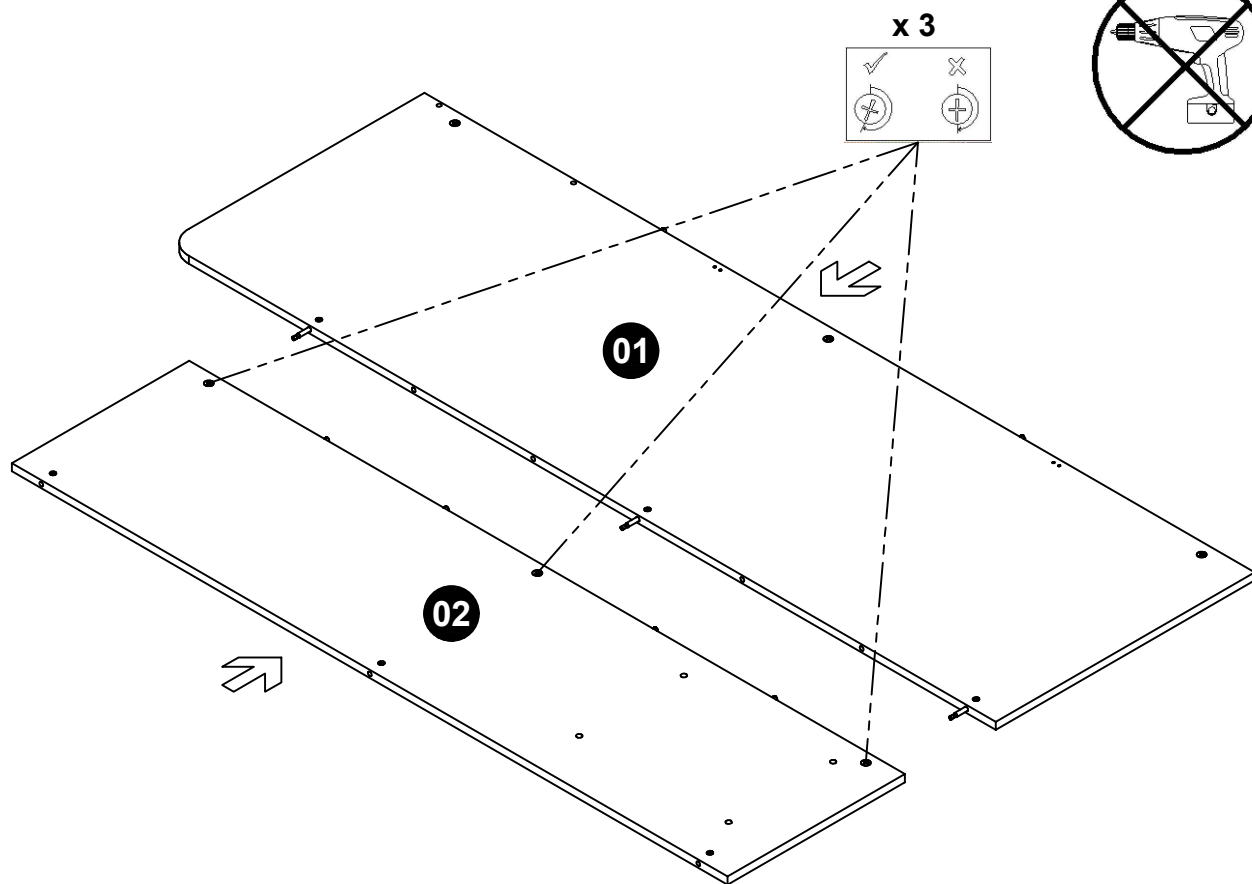
ENSURE STARTING POSITION IS CORRECT  
BEFORE YOU INSERT CONNECTING BOLT  
TURN CLOCKWISE UNTIL SECURE



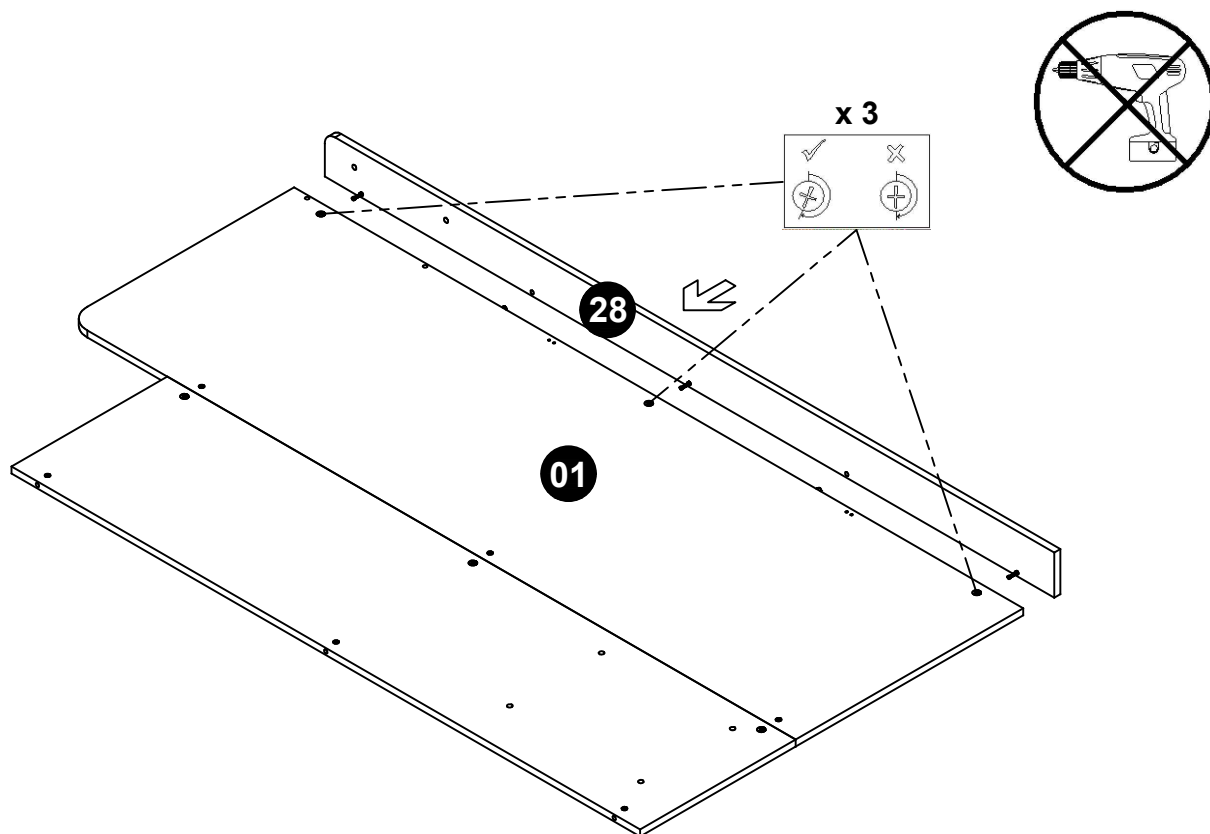
↑  
CORRECT



03



04





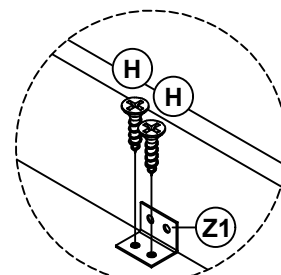
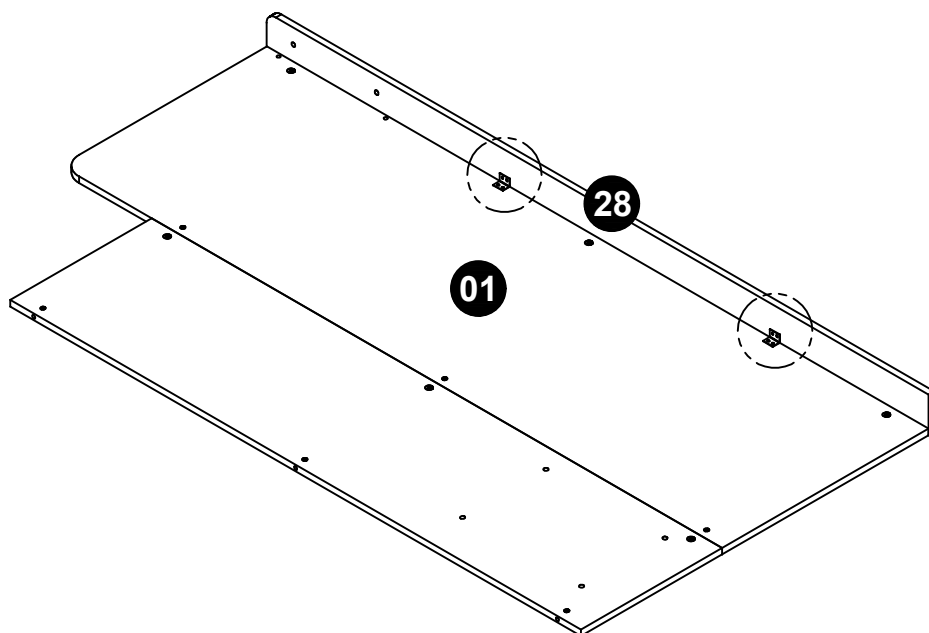
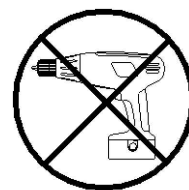
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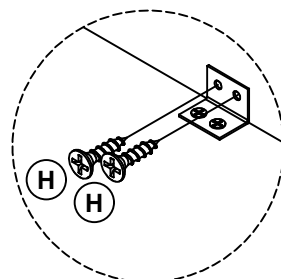
H x 8



Z1 x 2



5.1

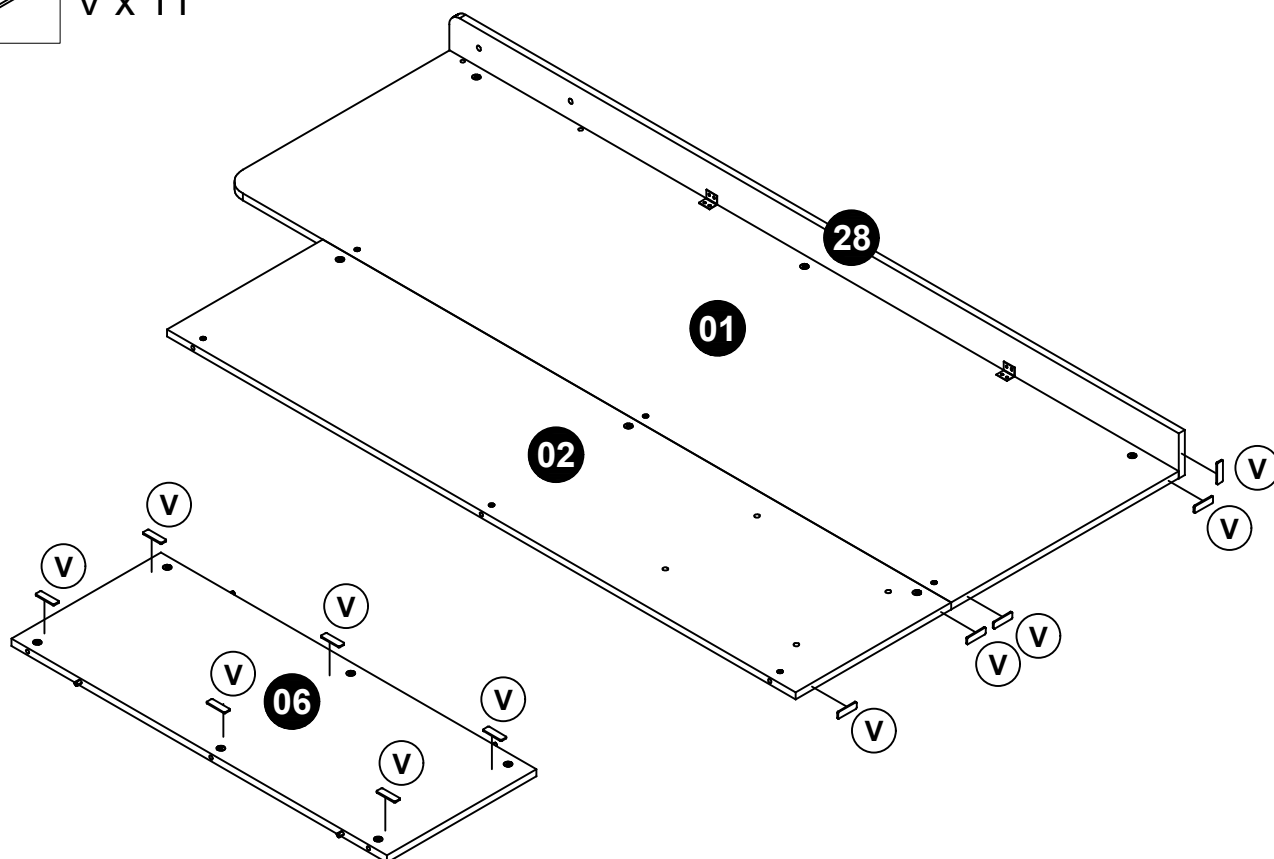
USE PRE - DRILLED  
HOLES IN PART 01

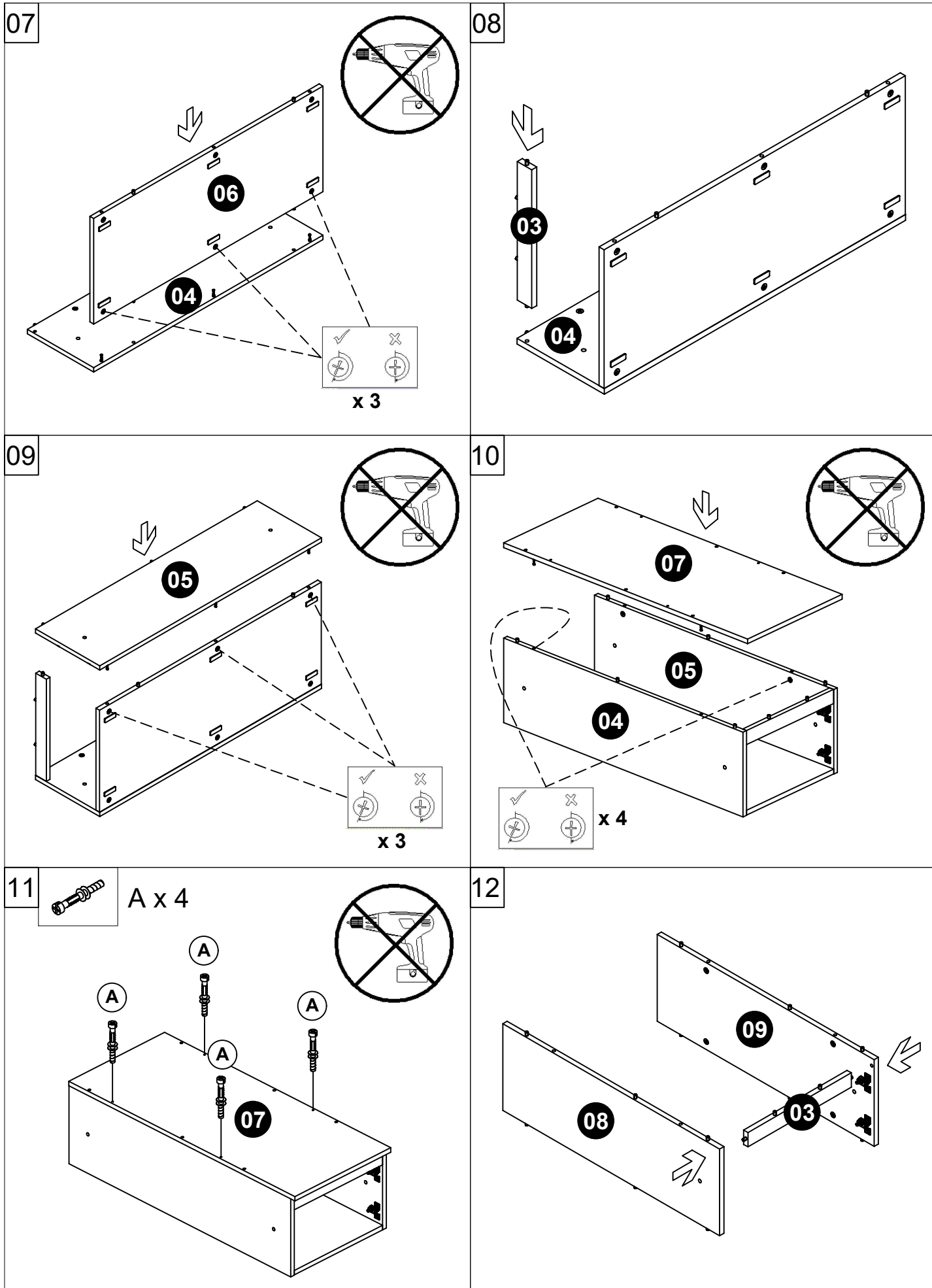
5.2

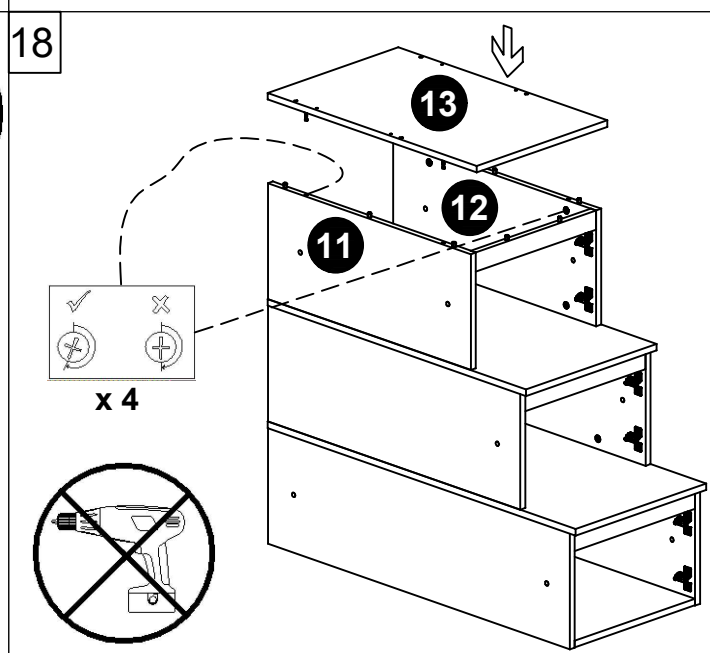
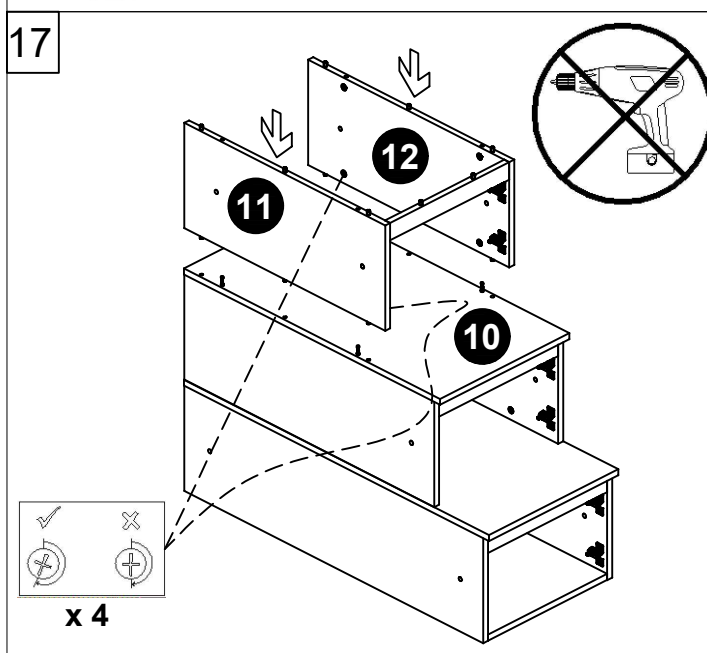
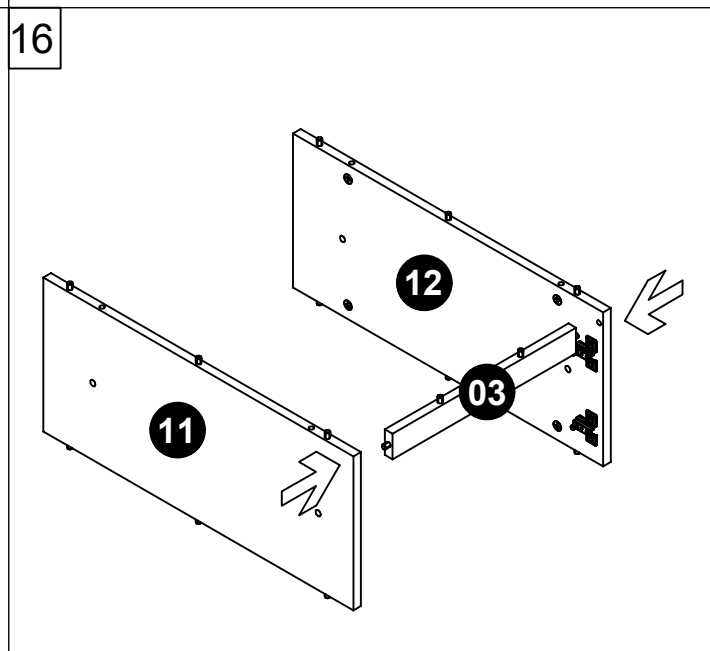
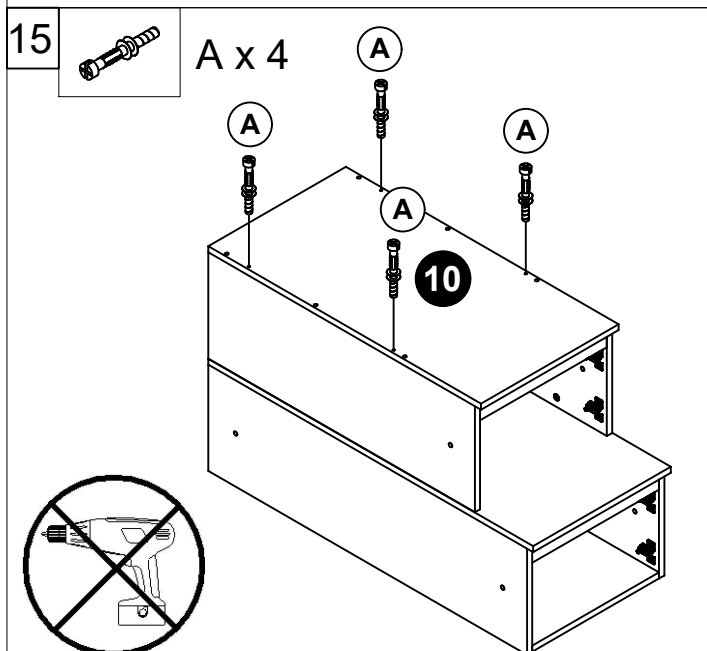
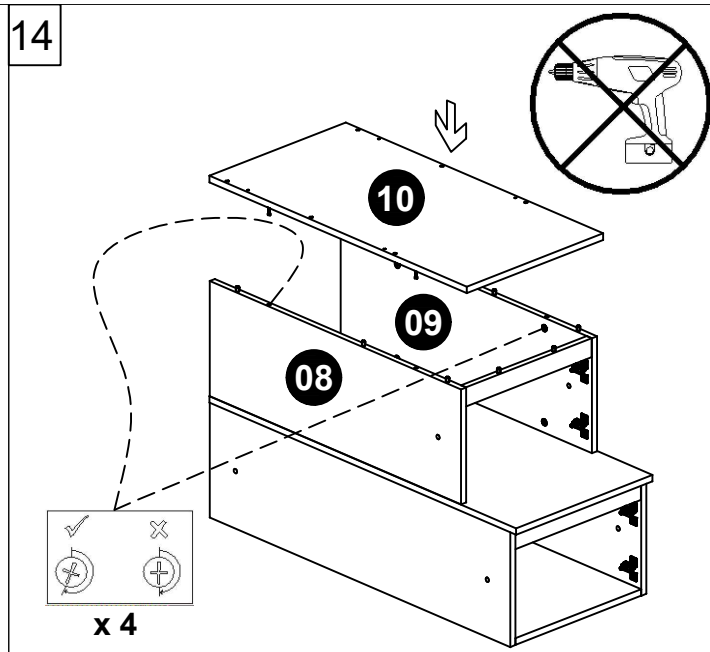
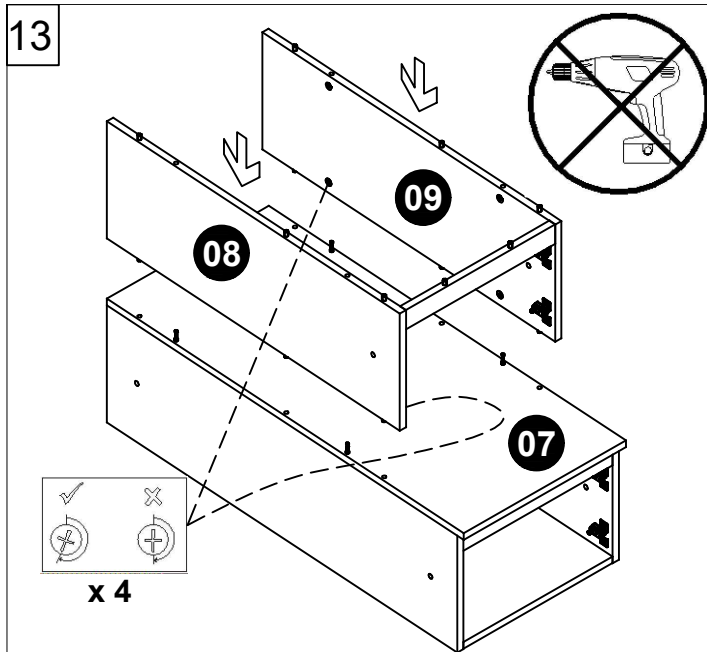
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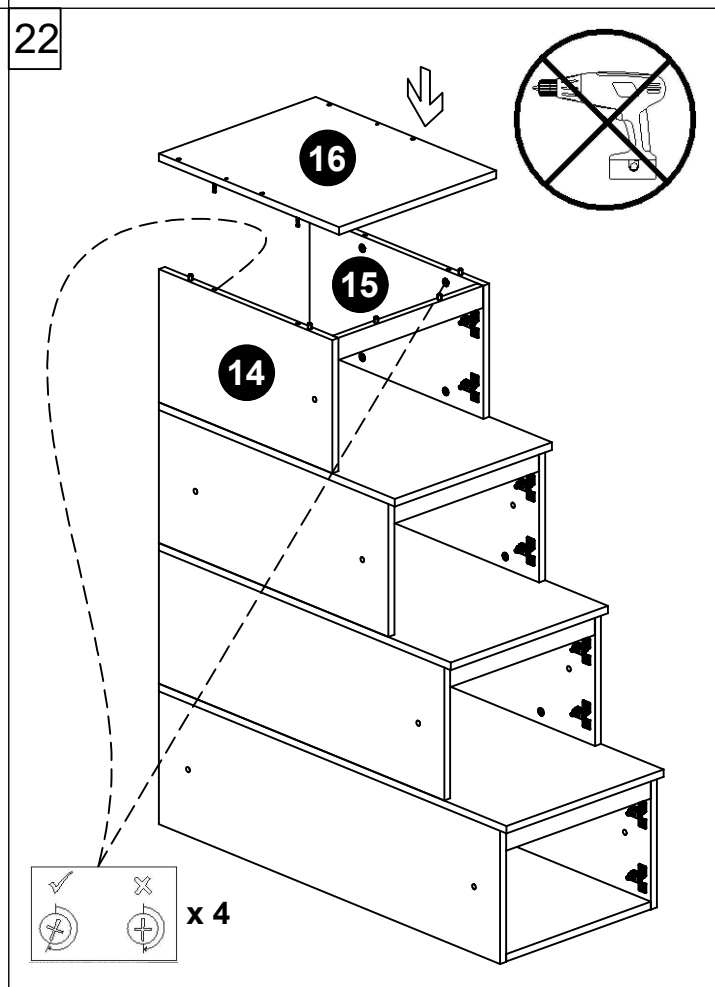
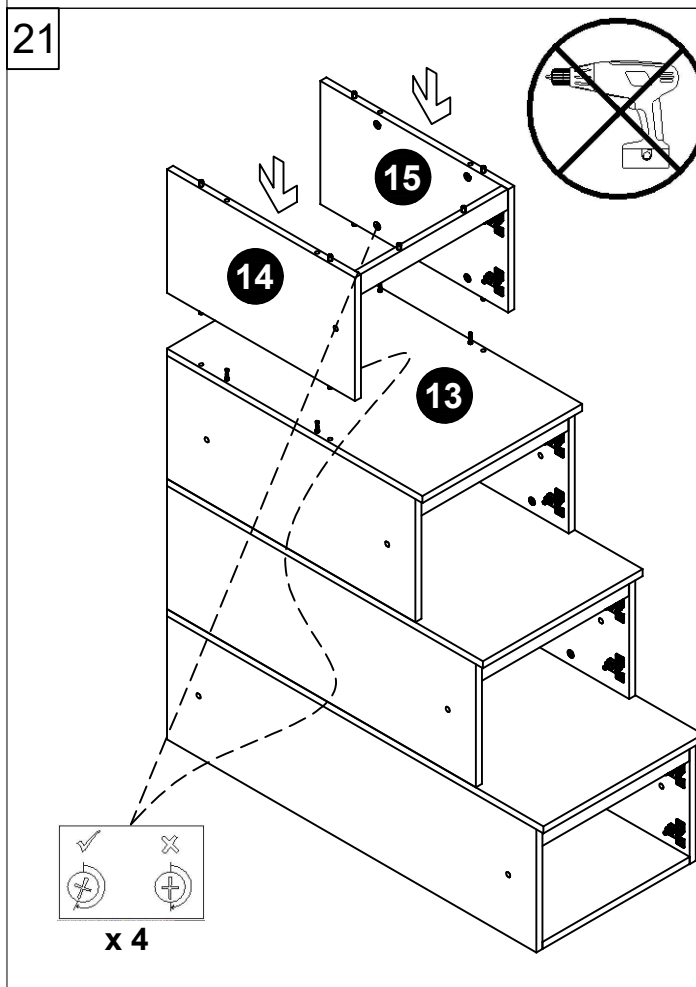
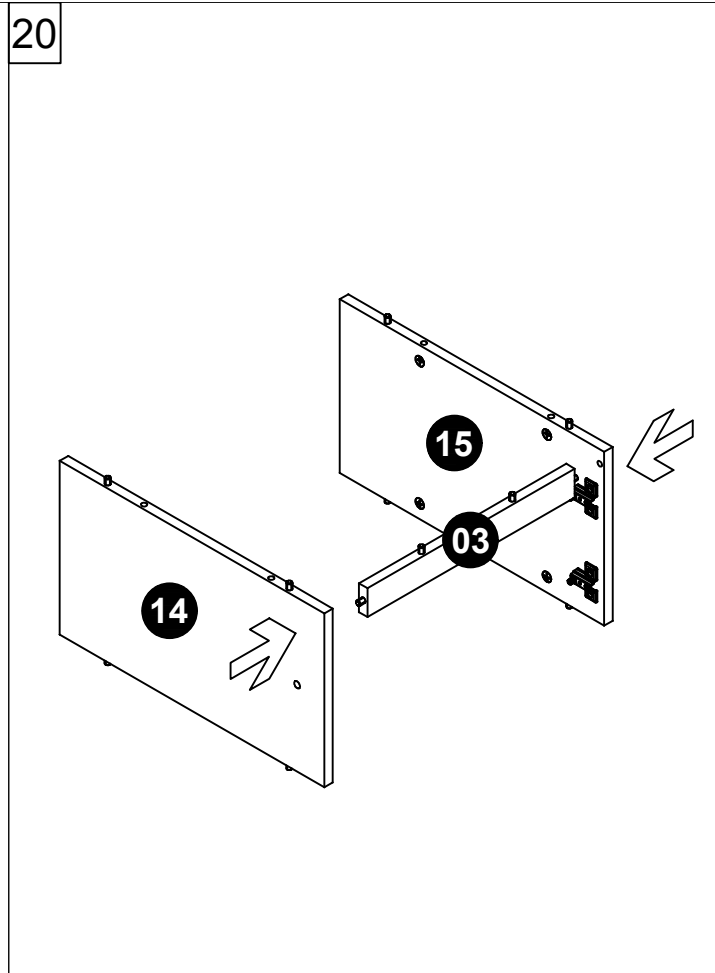
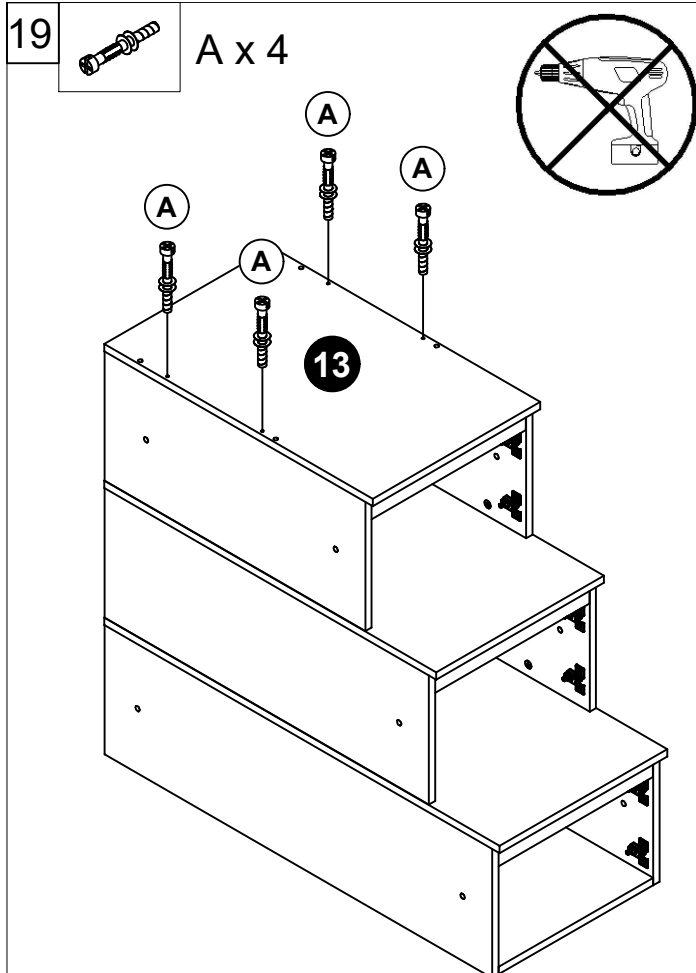


V x 11





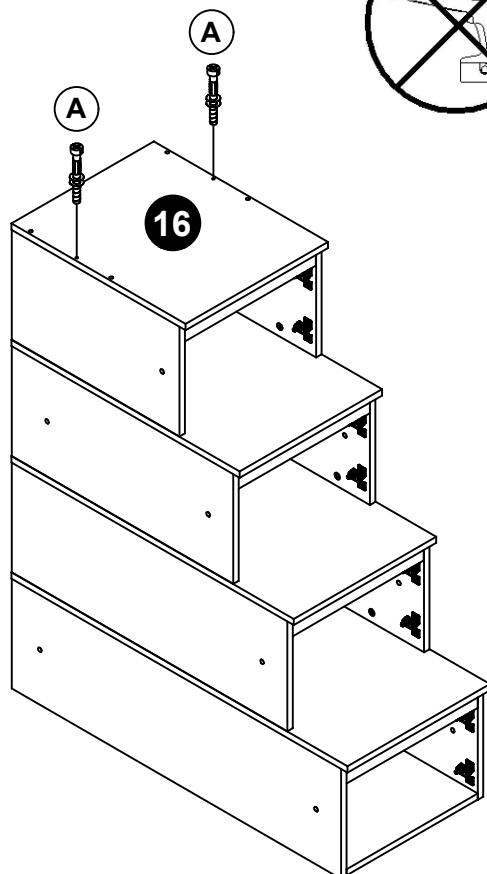




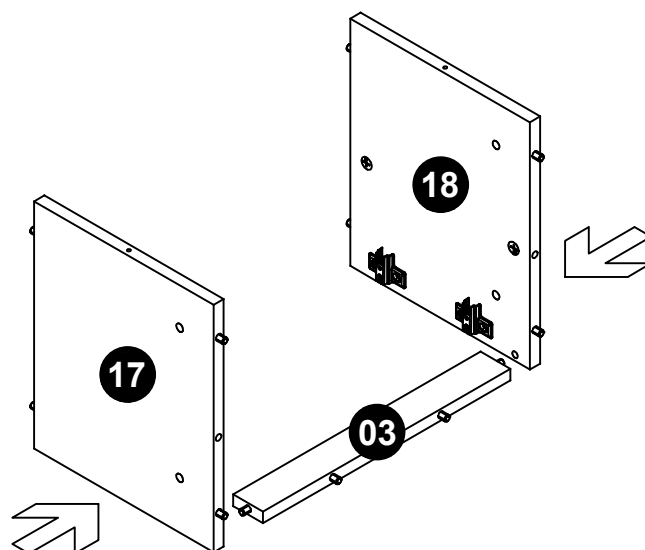
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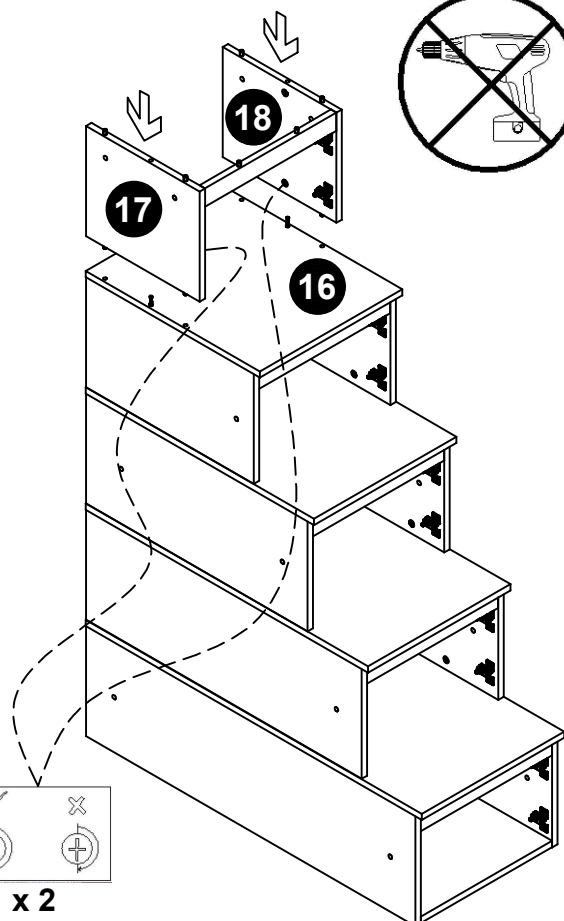
A x 2



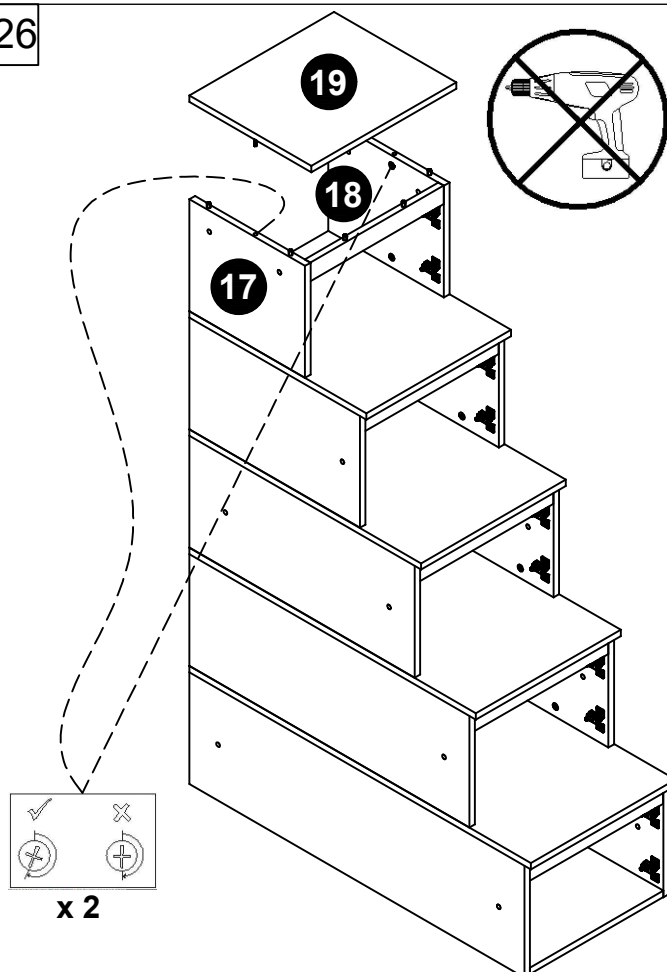
24

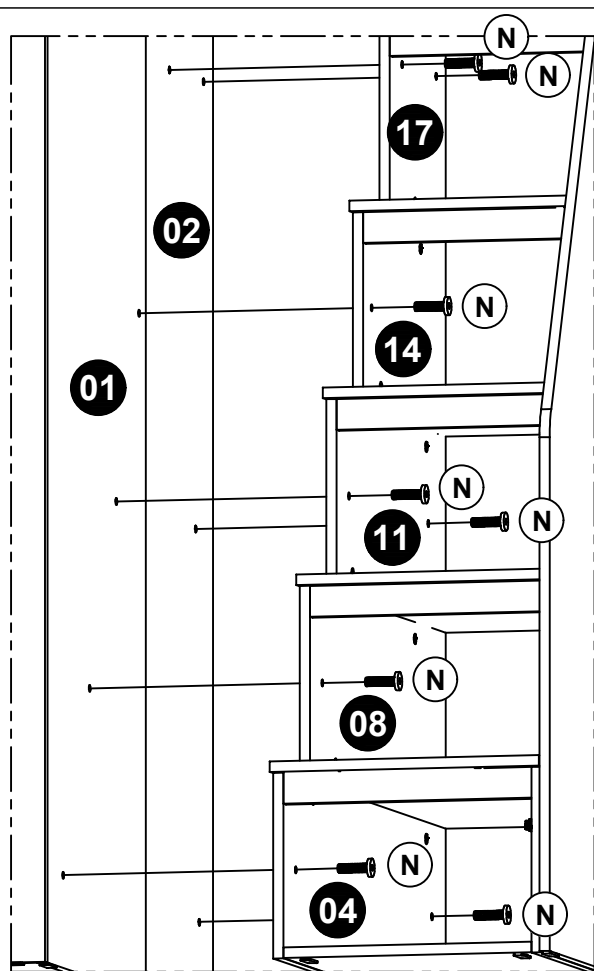
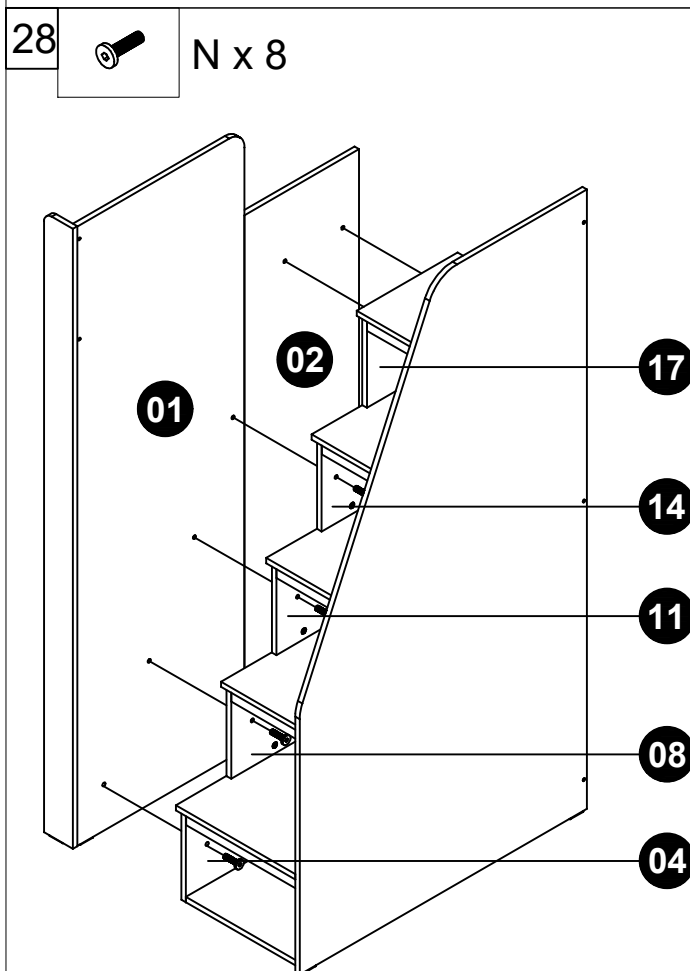
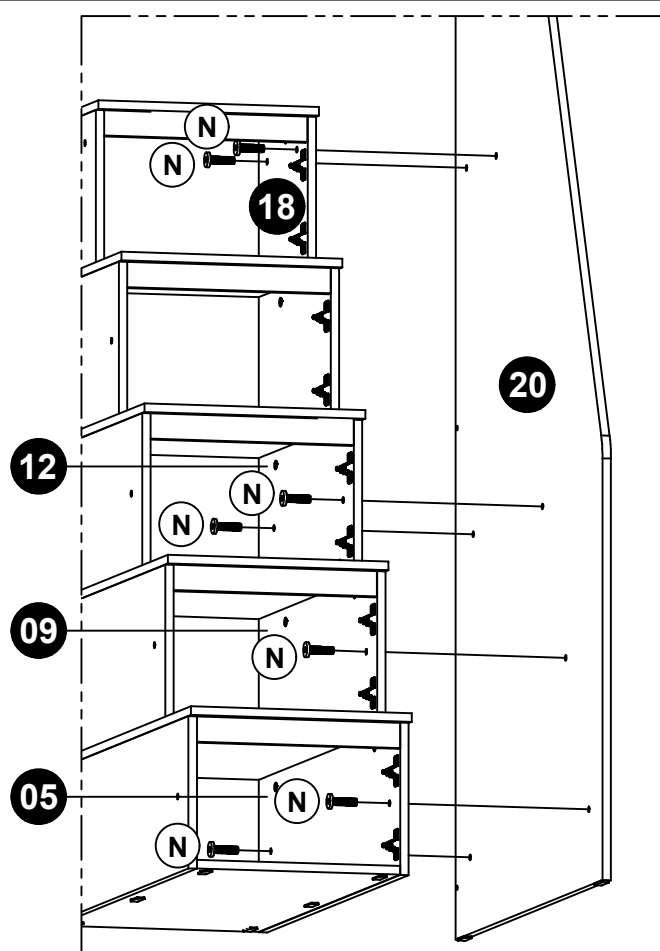
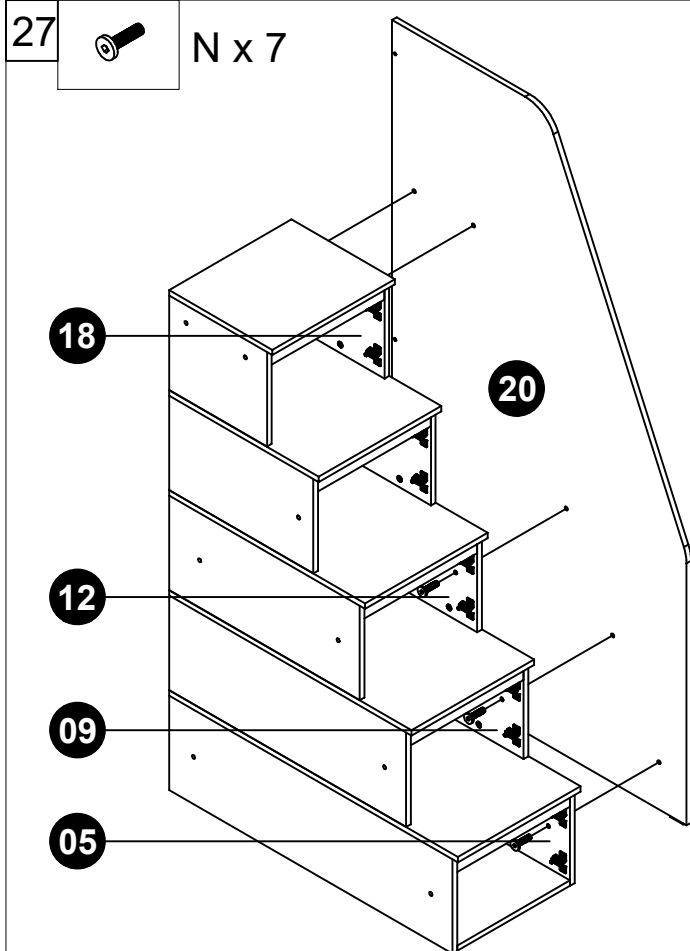


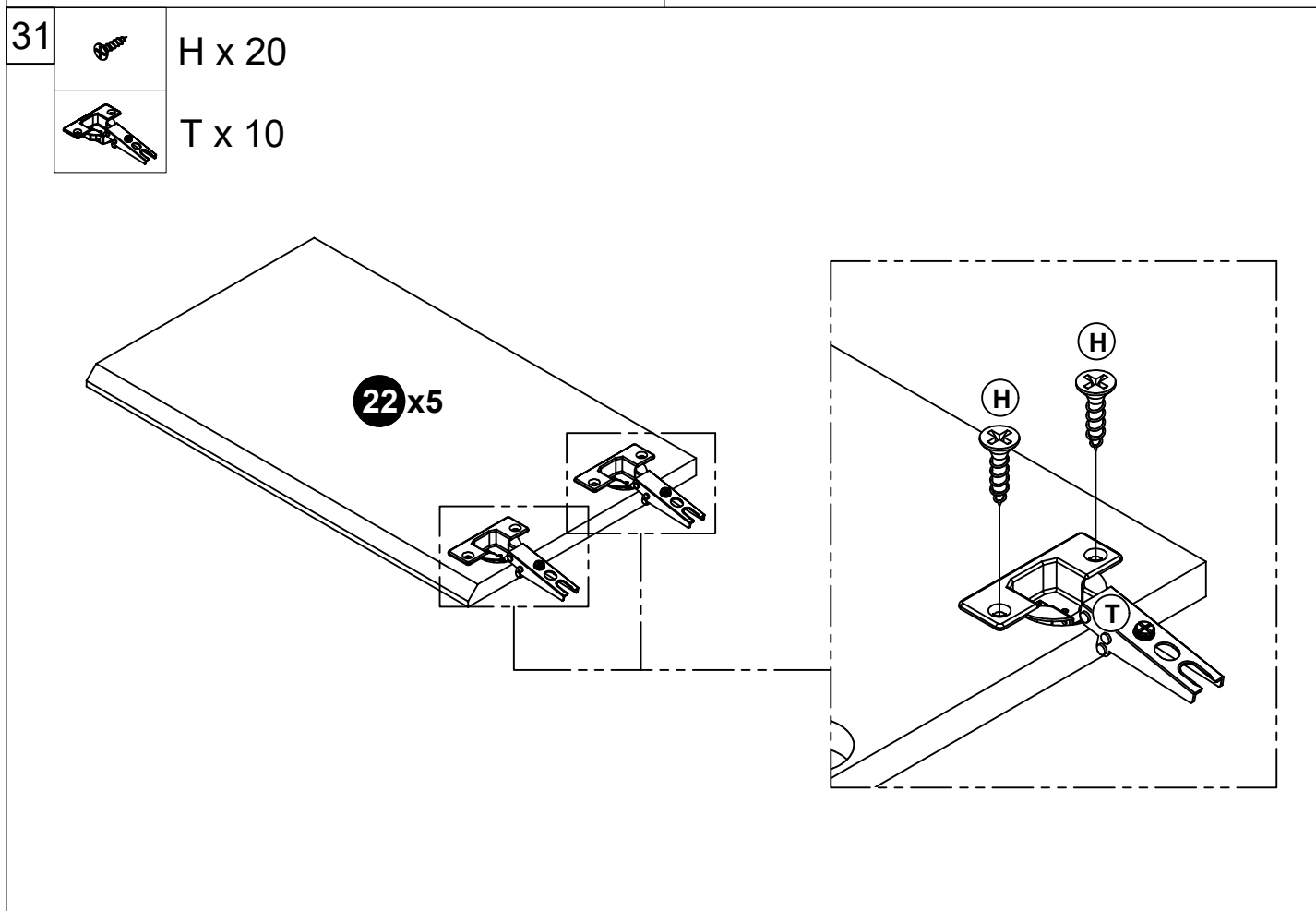
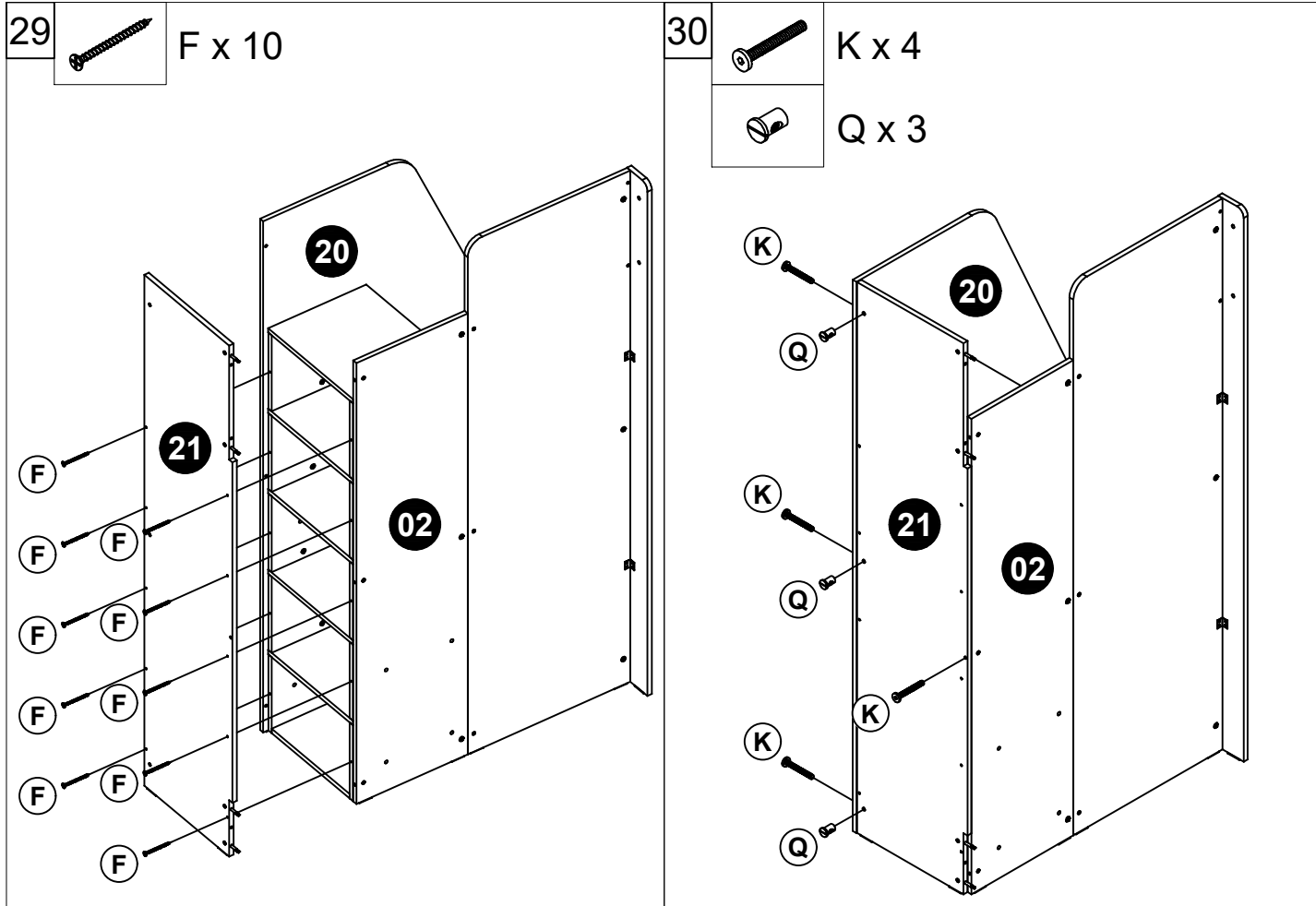
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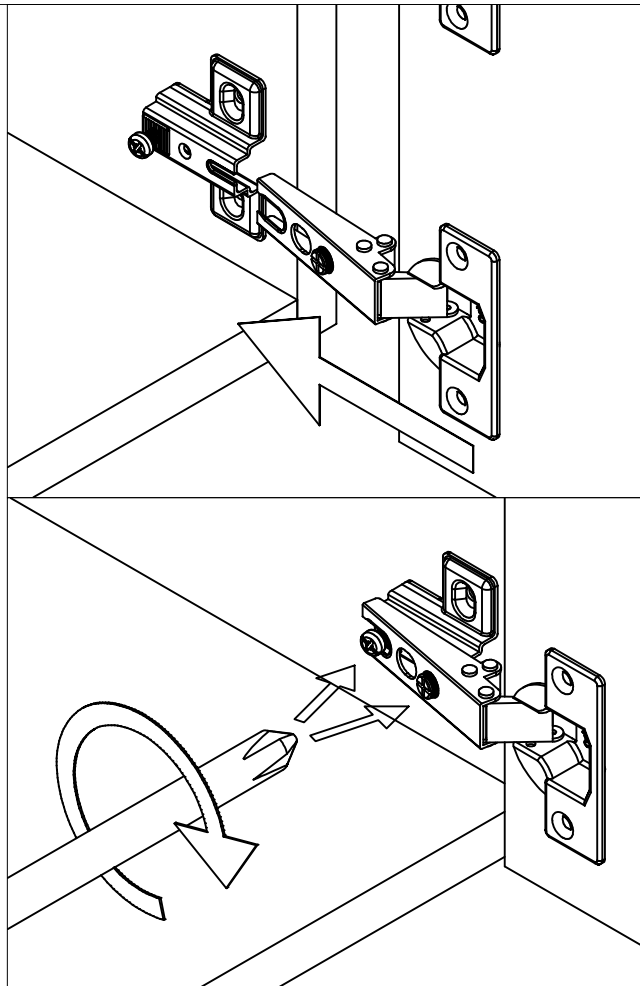
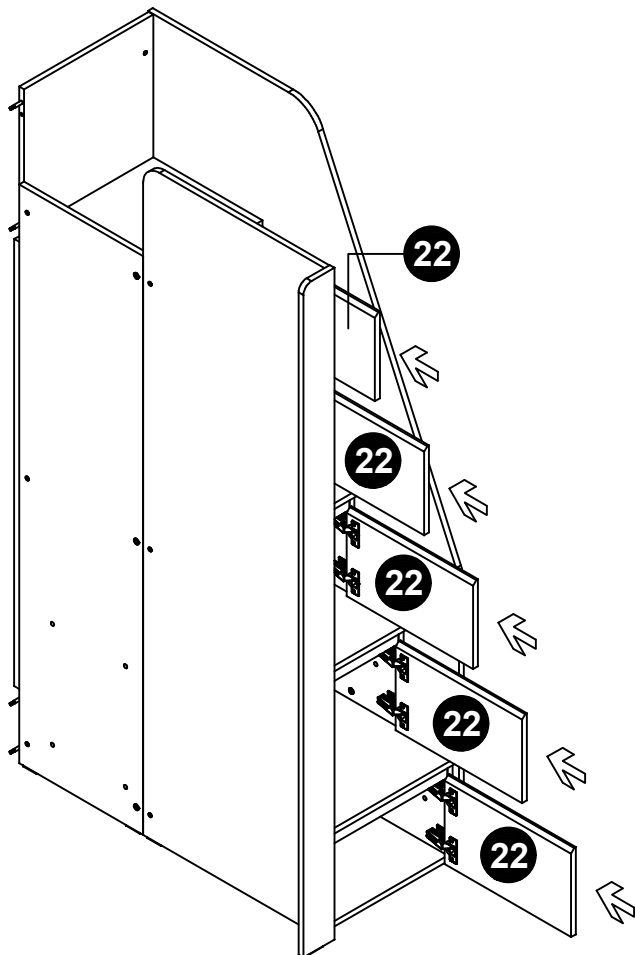
26







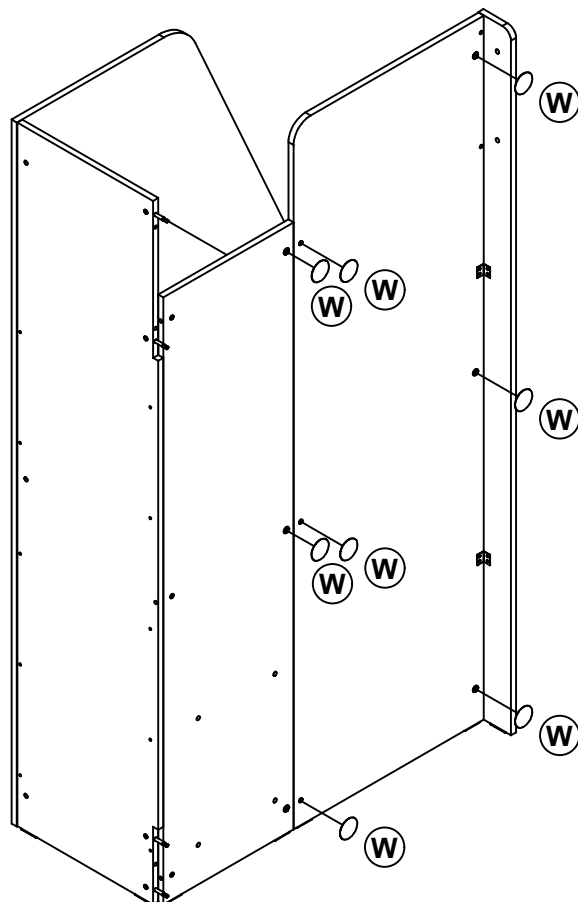
32



33



W x 8





34



A x 14



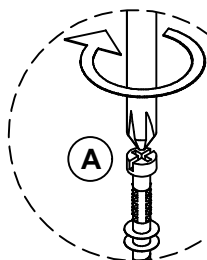
B x 14



D x 16



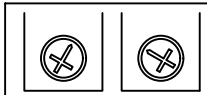
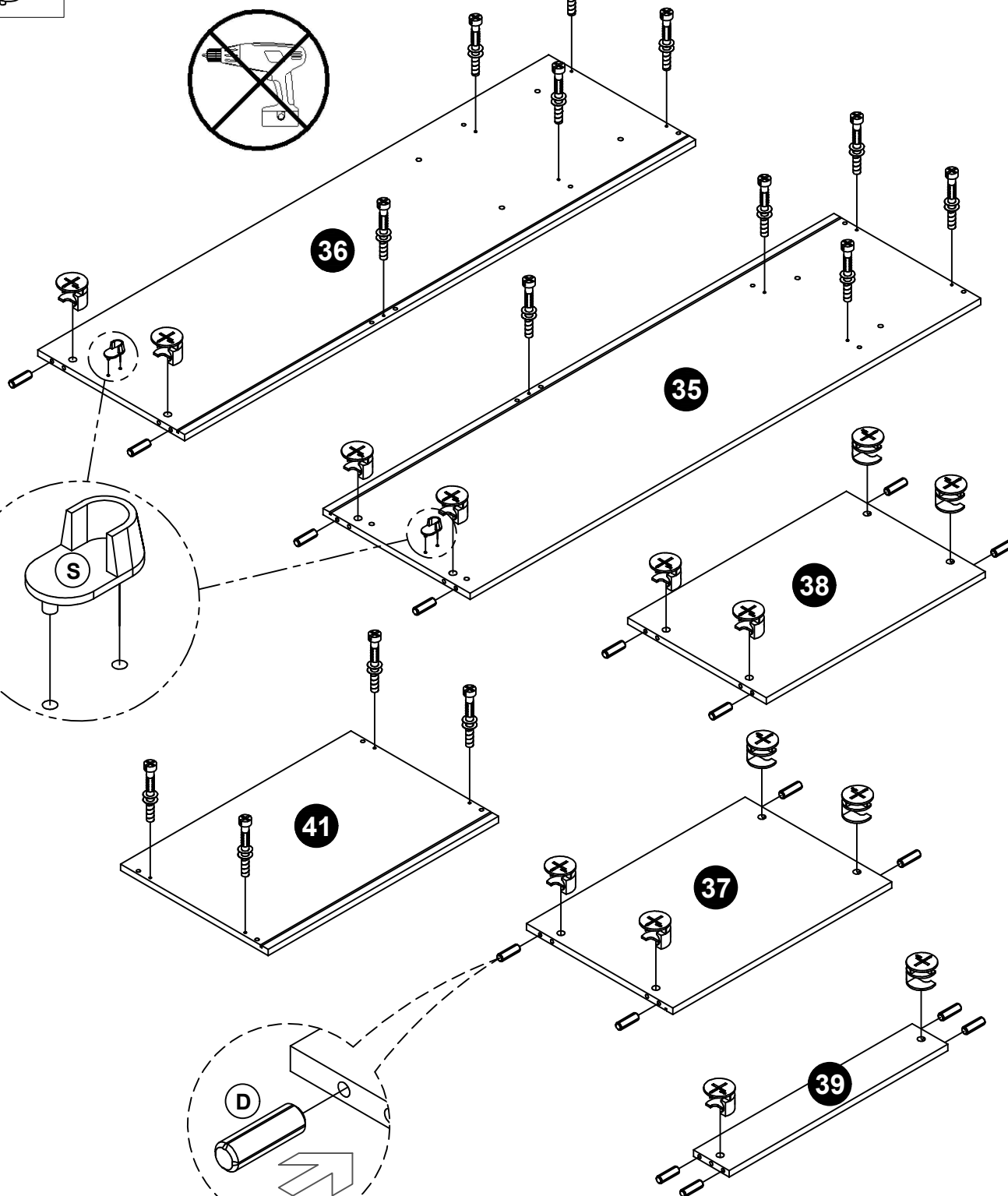
S x 2

**WHEN FITTING CAMS**

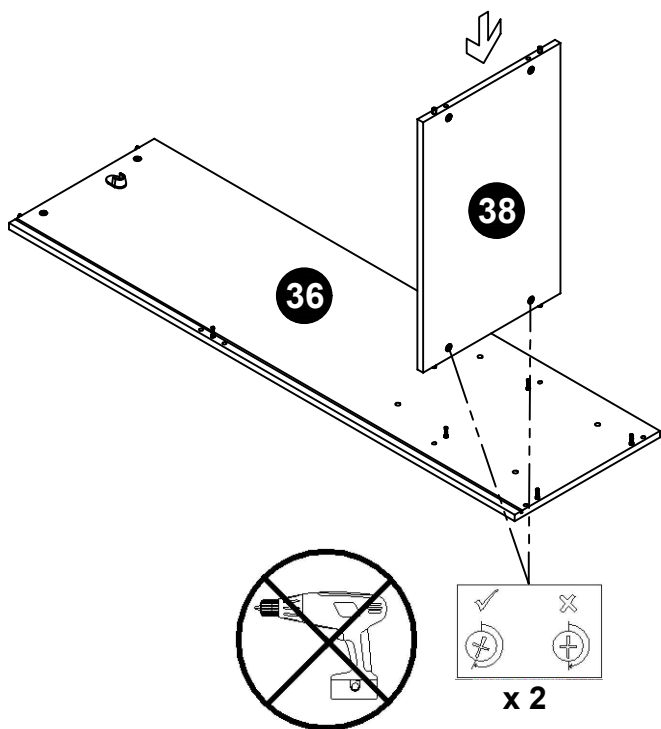
ENSURE STARTING POSITION IS CORRECT  
BEFORE YOU INSERT CONNECTING BOLT  
TURN CLOCKWISE UNTIL SECURE



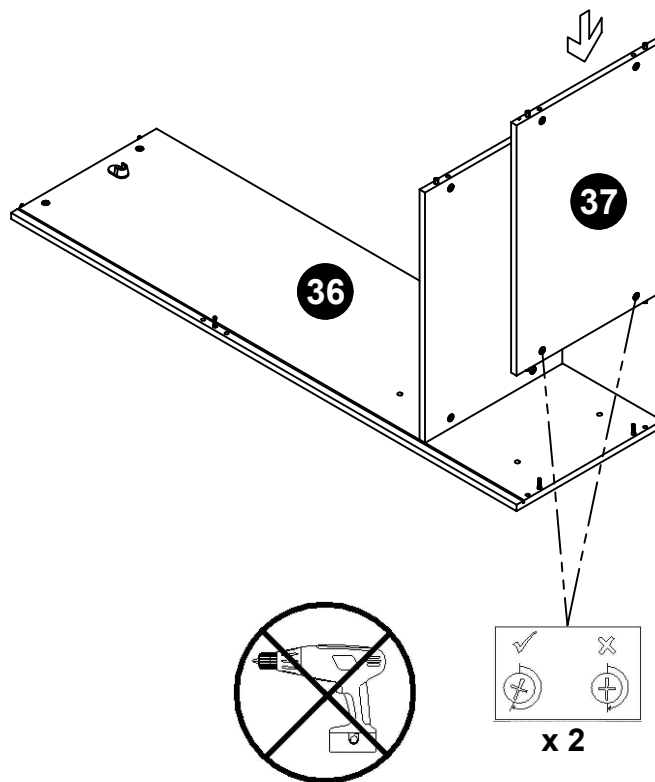
↑  
**CORRECT**

**WRONG**

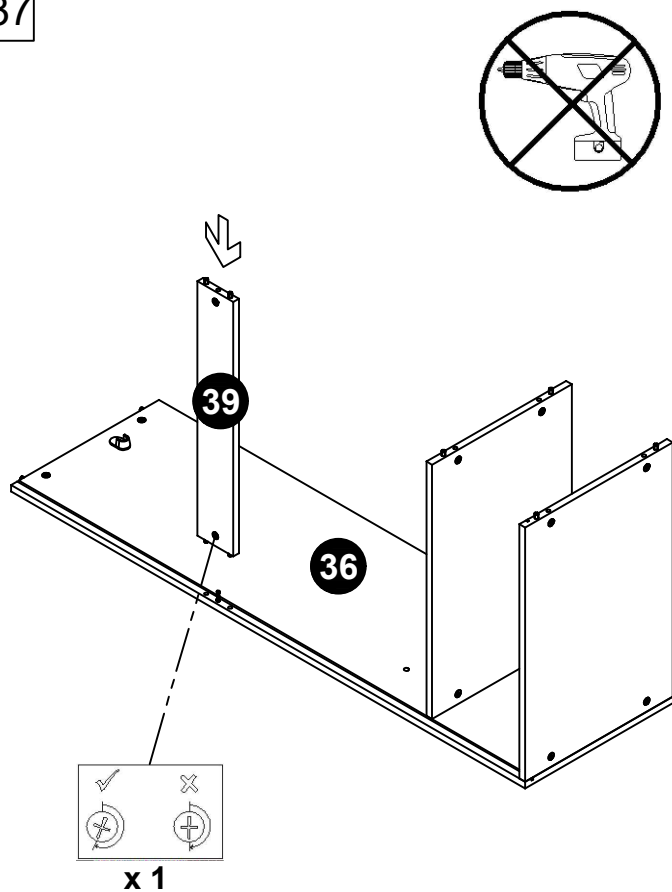
35



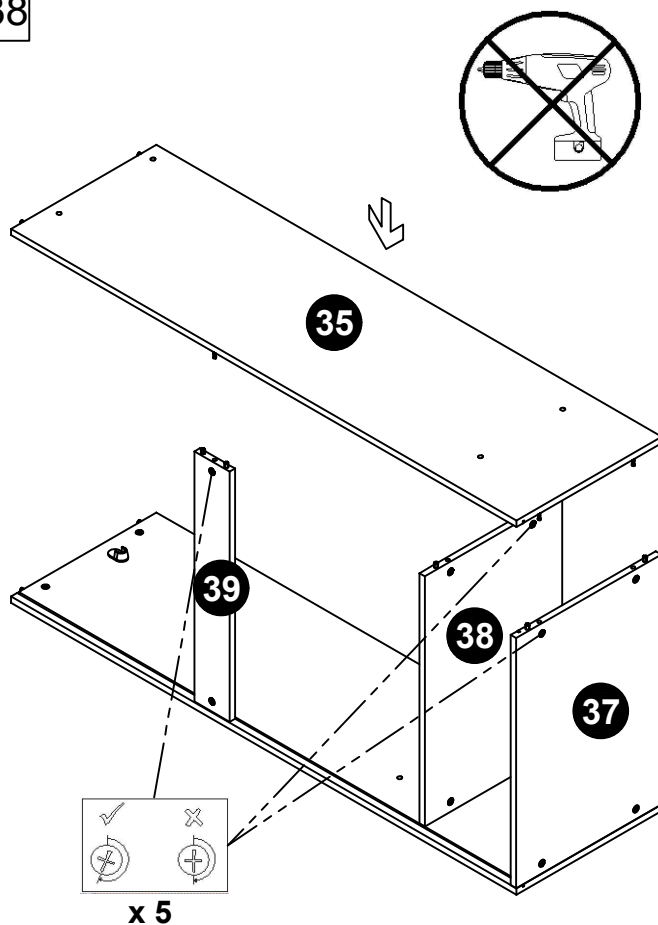
36

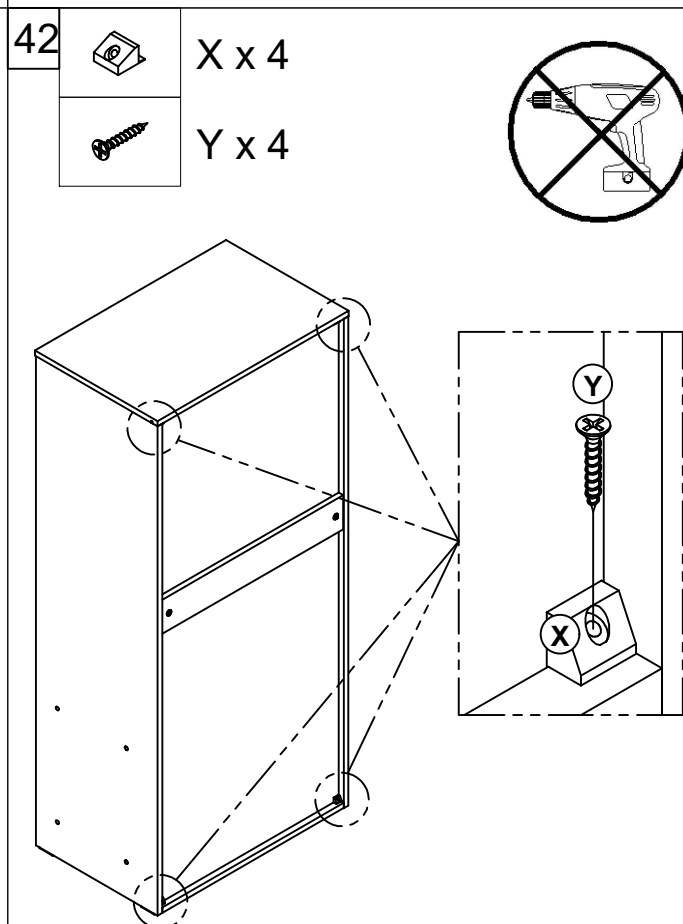
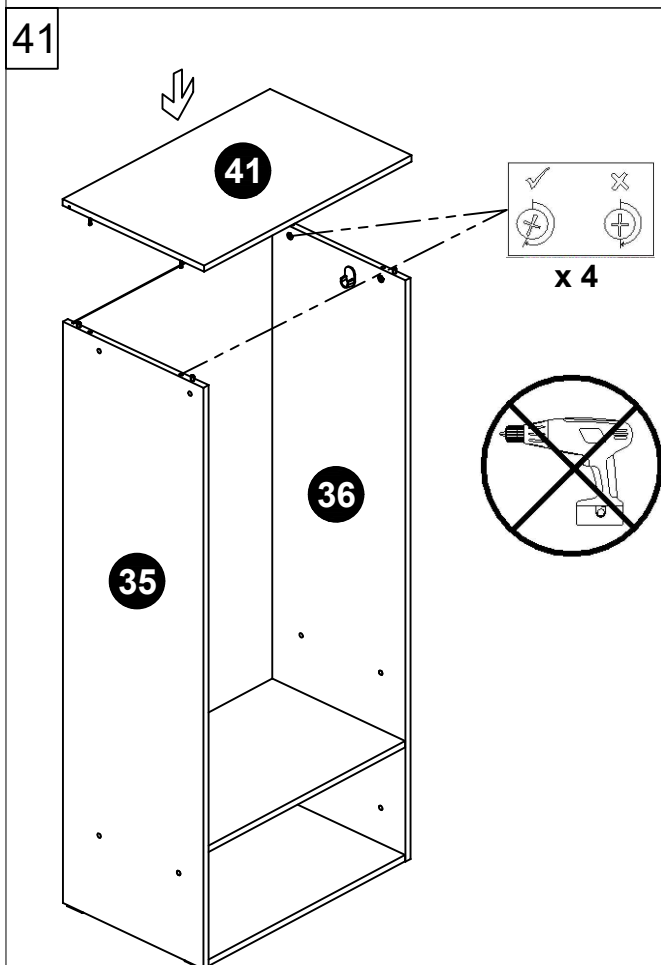
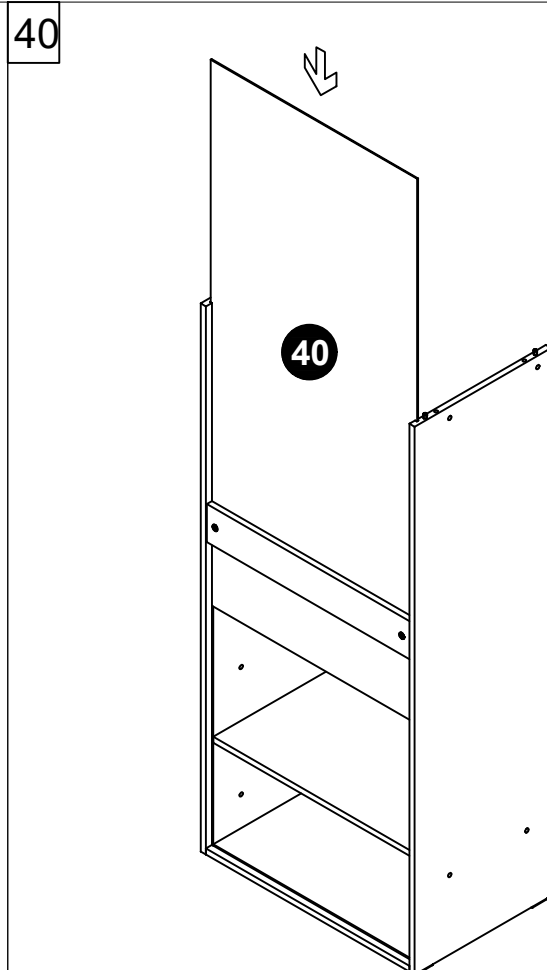
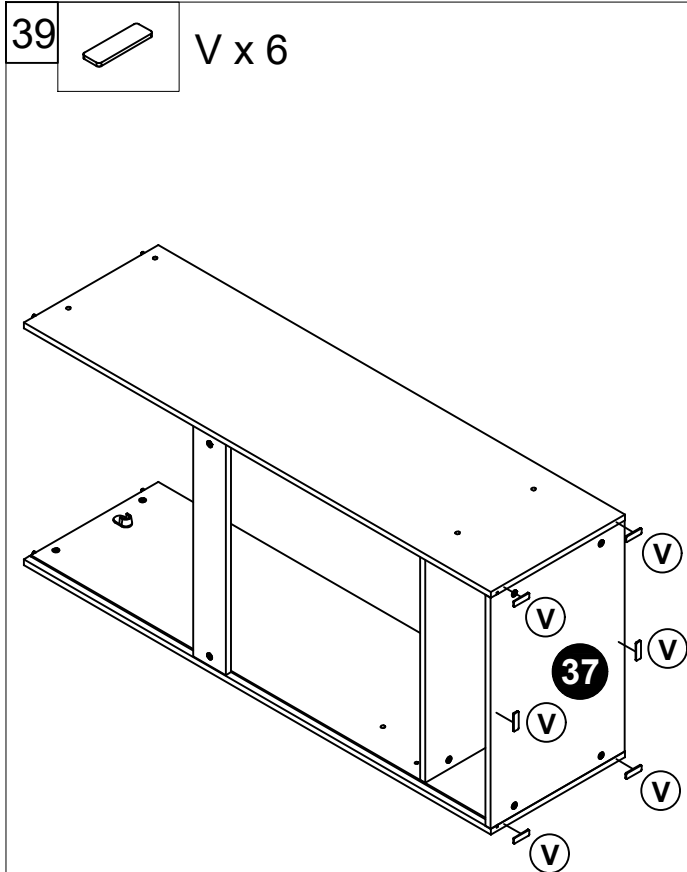


37



38

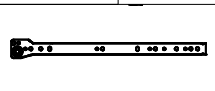




43

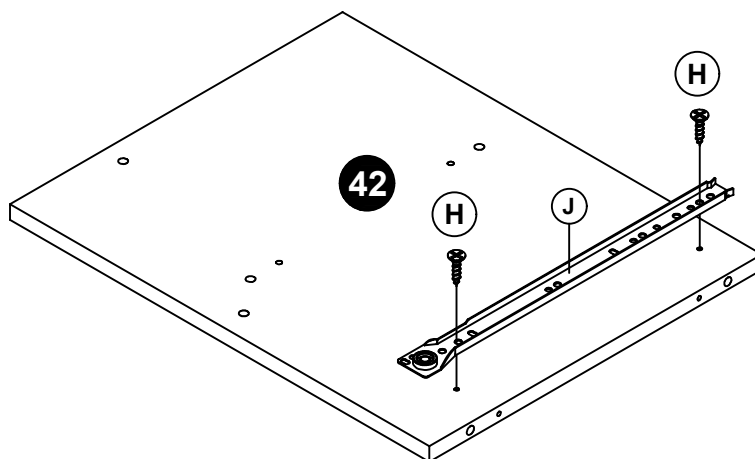
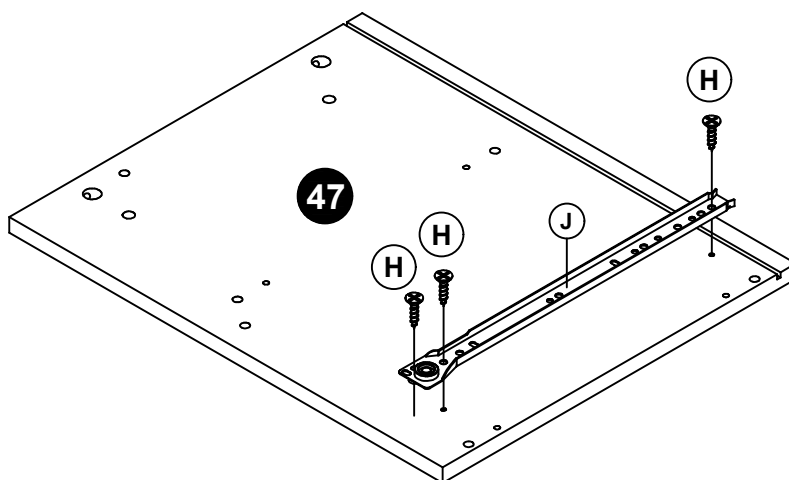
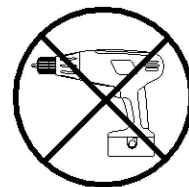
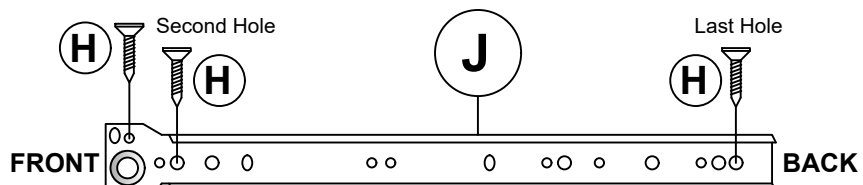


H x 5



J x 2

**To Assembly the Drawer Slide, Please Follow Step as Below**



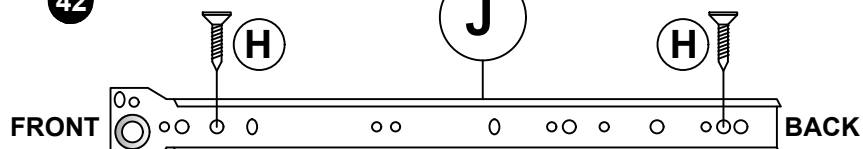
**To Assembly the Drawer Slide, Please Follow Step as Below**

42

Third Hole

J

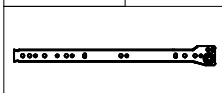
Last Second Hole



44

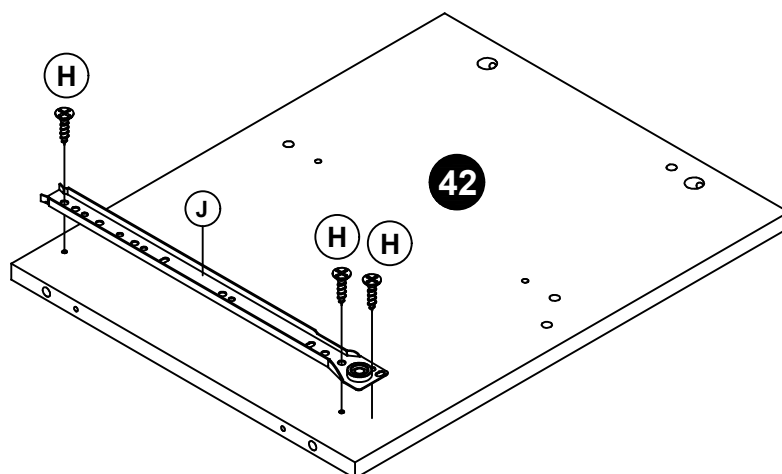
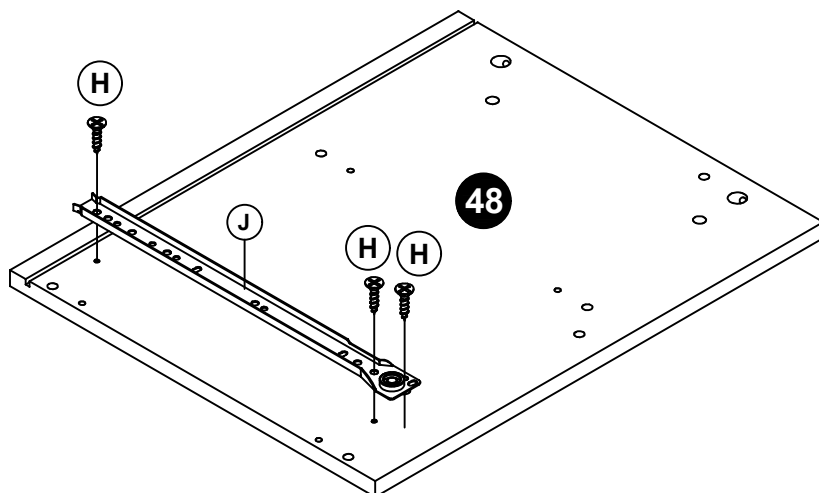
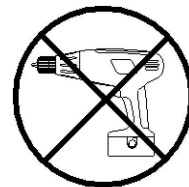
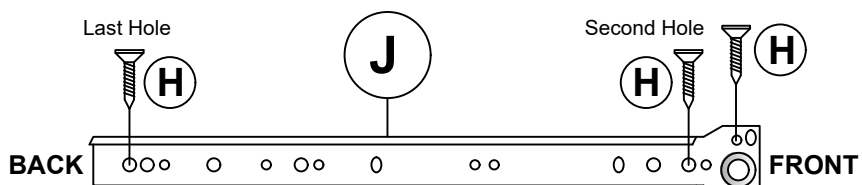


H x 6



J x 2

**To Assembly the Drawer Slide, Please Follow Step as Below**



45



A x 16



B x 18



D x 32



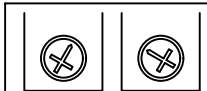
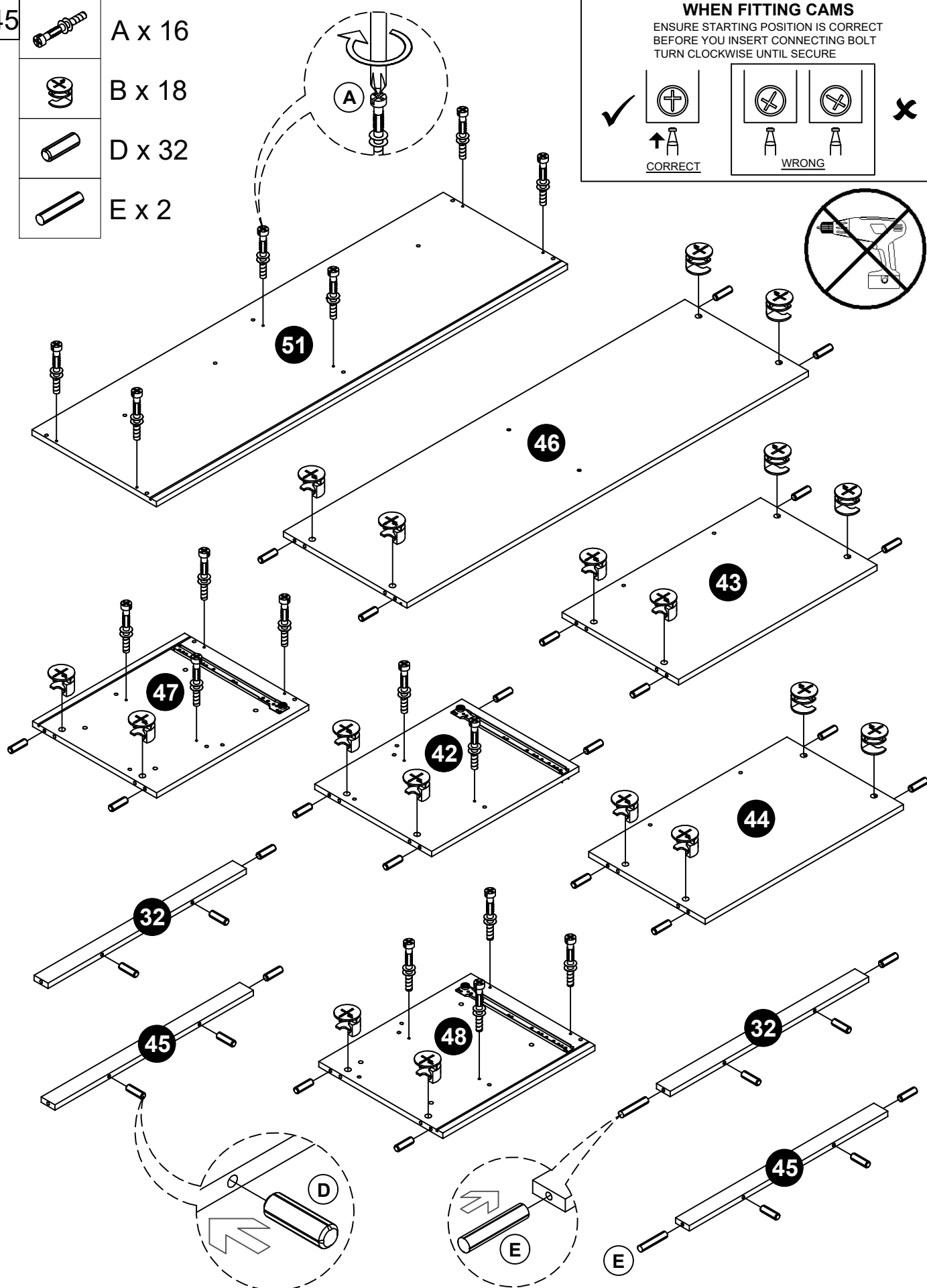
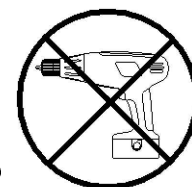
E x 2

**WHEN FITTING CAMS**

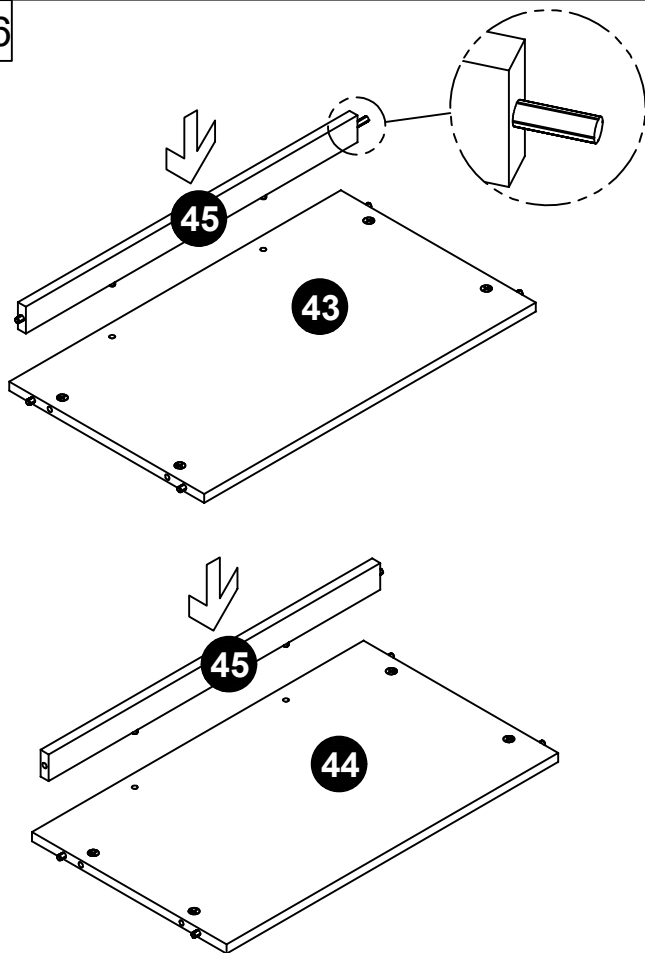
ENSURE STARTING POSITION IS CORRECT  
BEFORE YOU INSERT CONNECTING BOLT  
TURN CLOCKWISE UNTIL SECURE



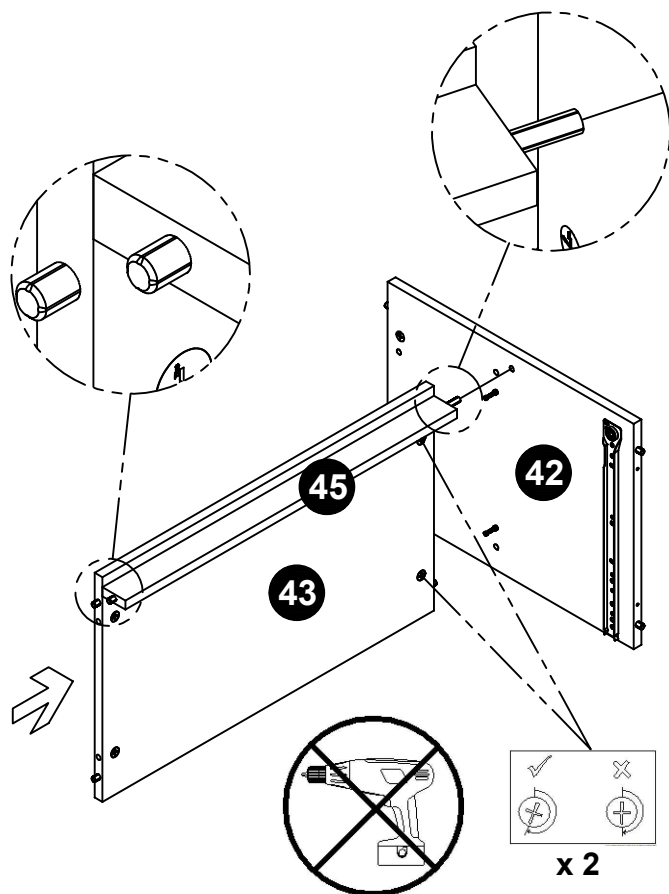
**↑**  
**CORRECT**

**WRONG**

46



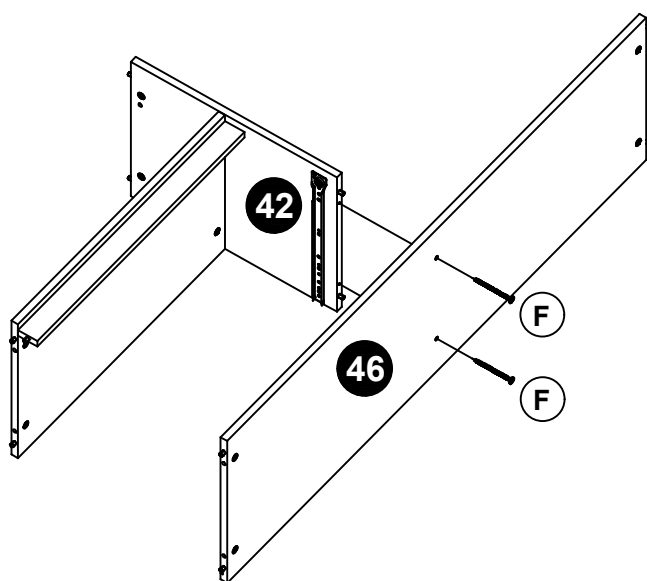
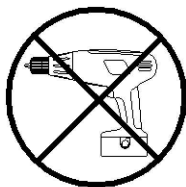
47



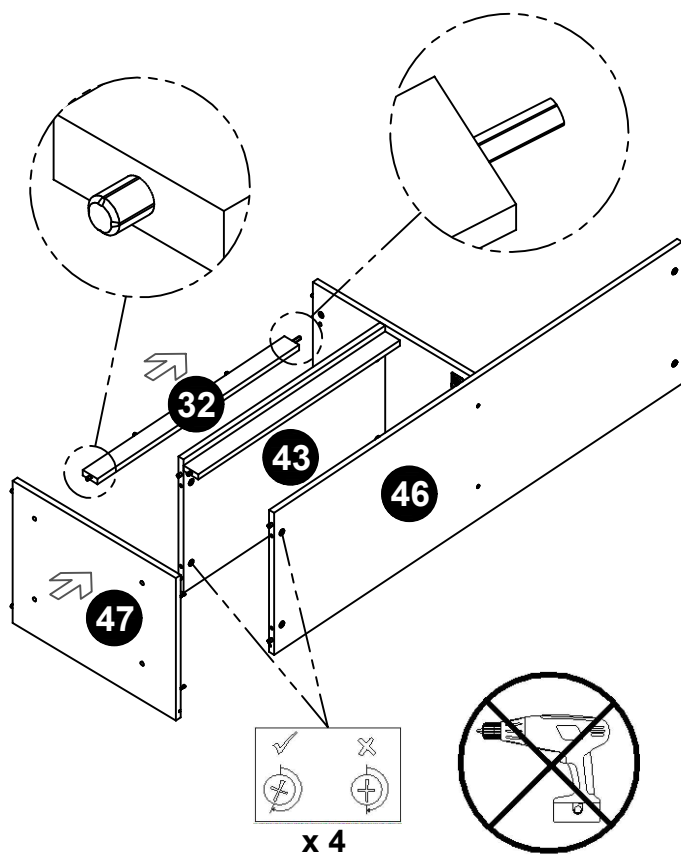
48



F x 2



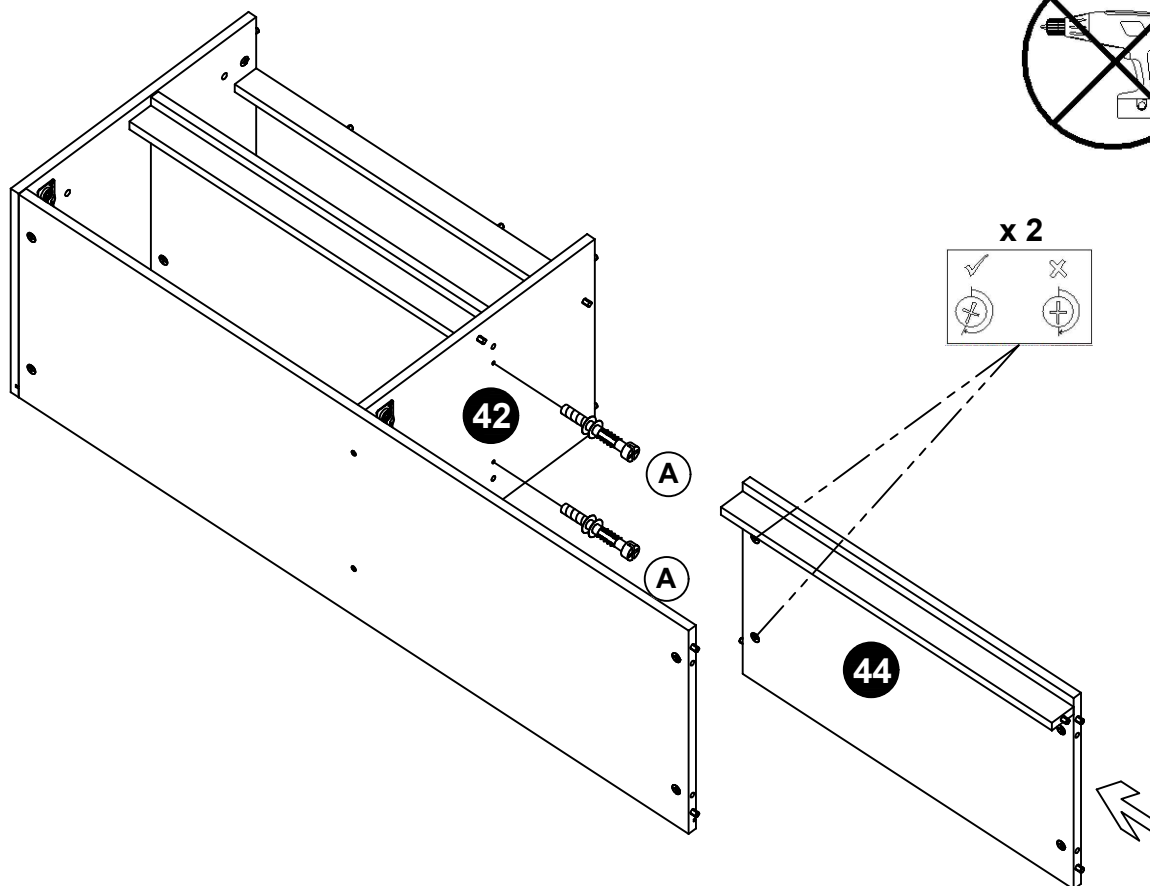
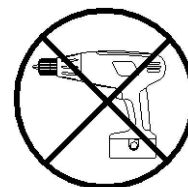
49



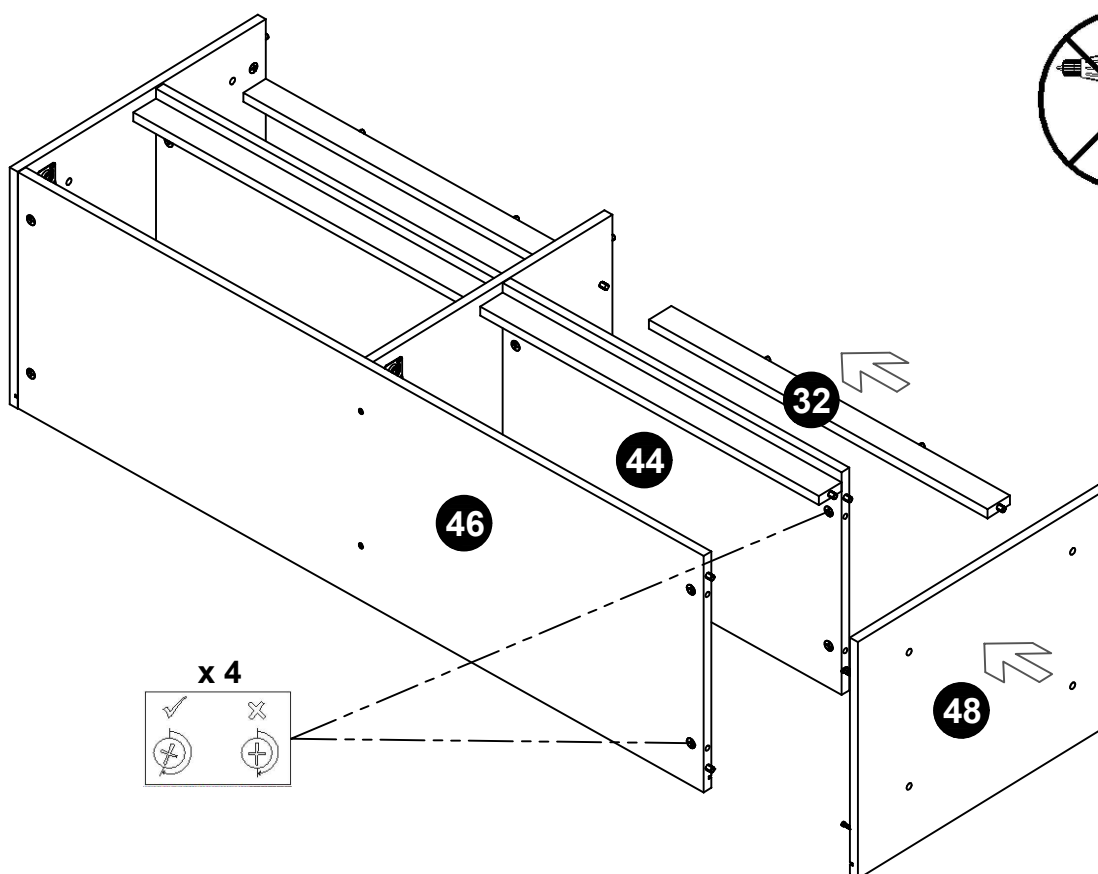
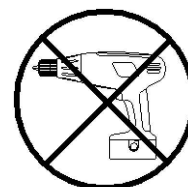
50



A x 2



51

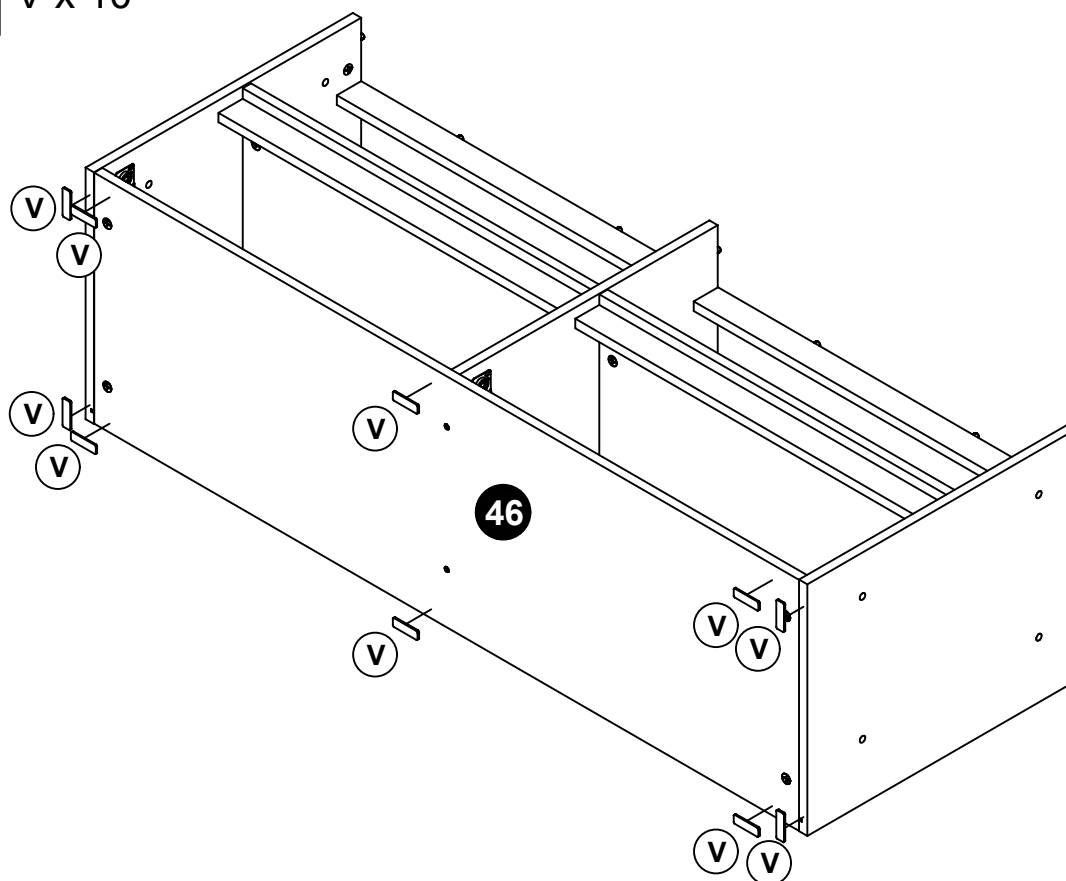




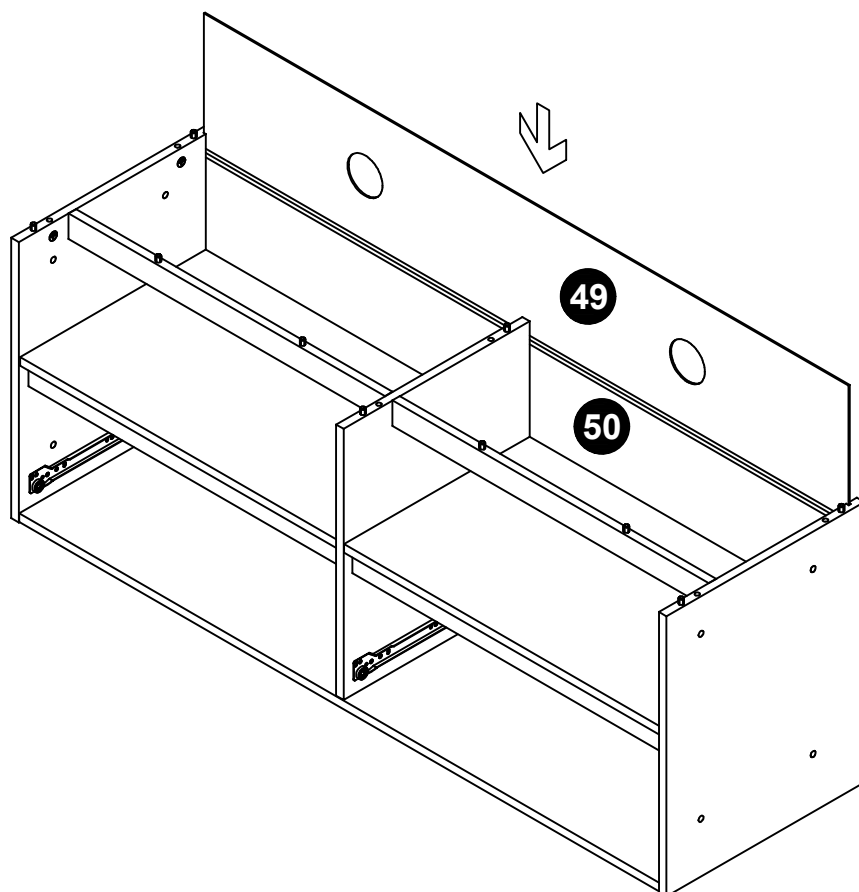
52



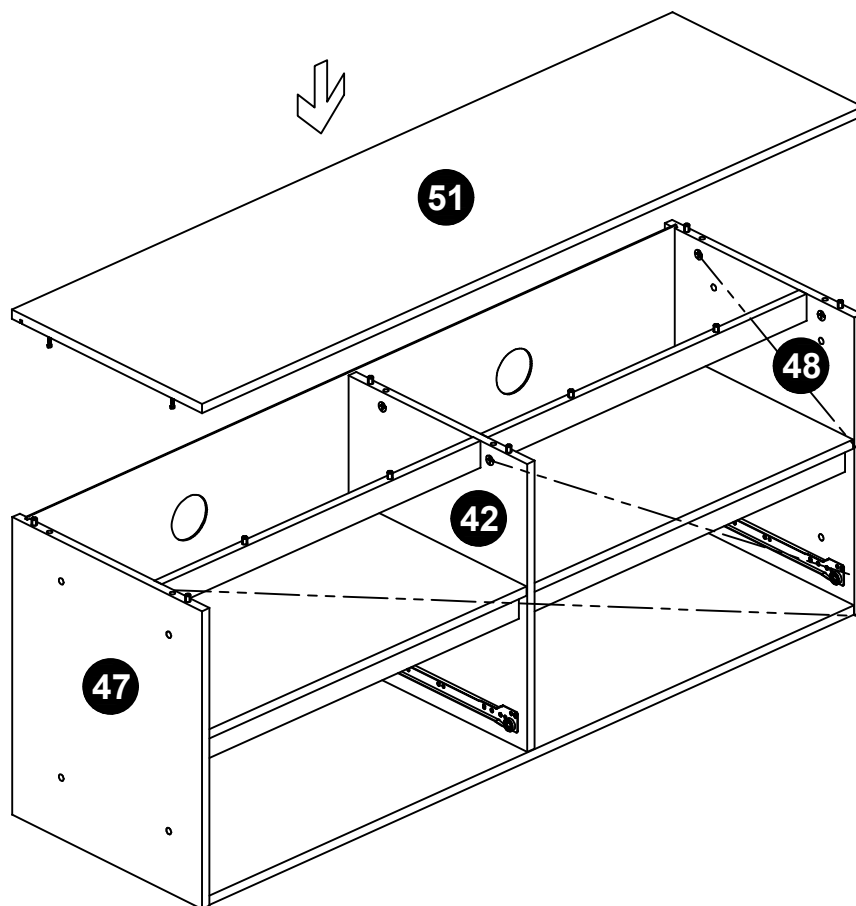
V x 10



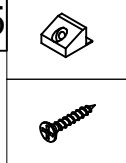
53



54

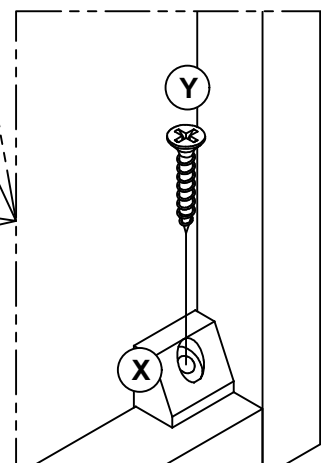
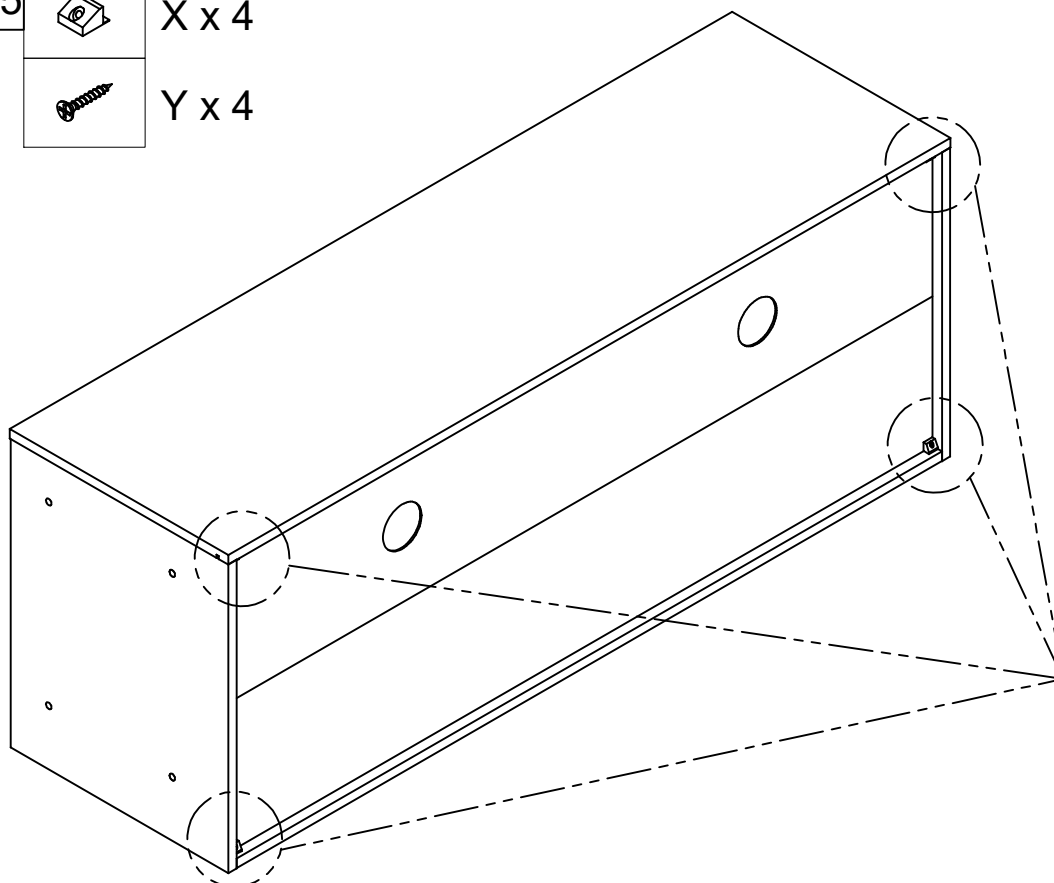


55



X x 4

Y x 4



56



A x 11



B x 15



D x 13



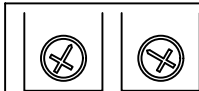
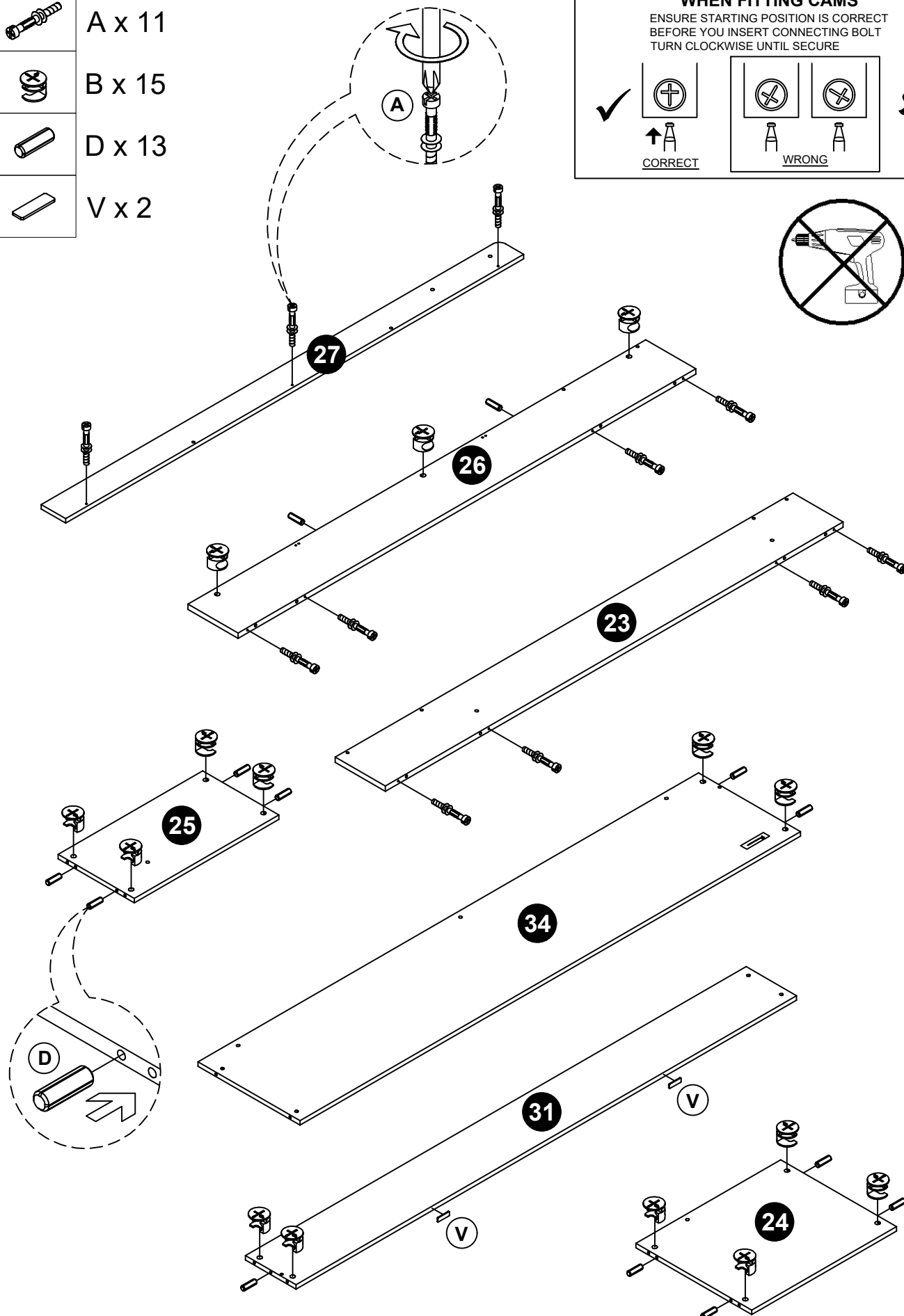
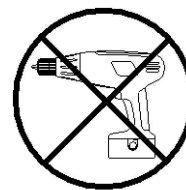
V x 2

**WHEN FITTING CAMS**

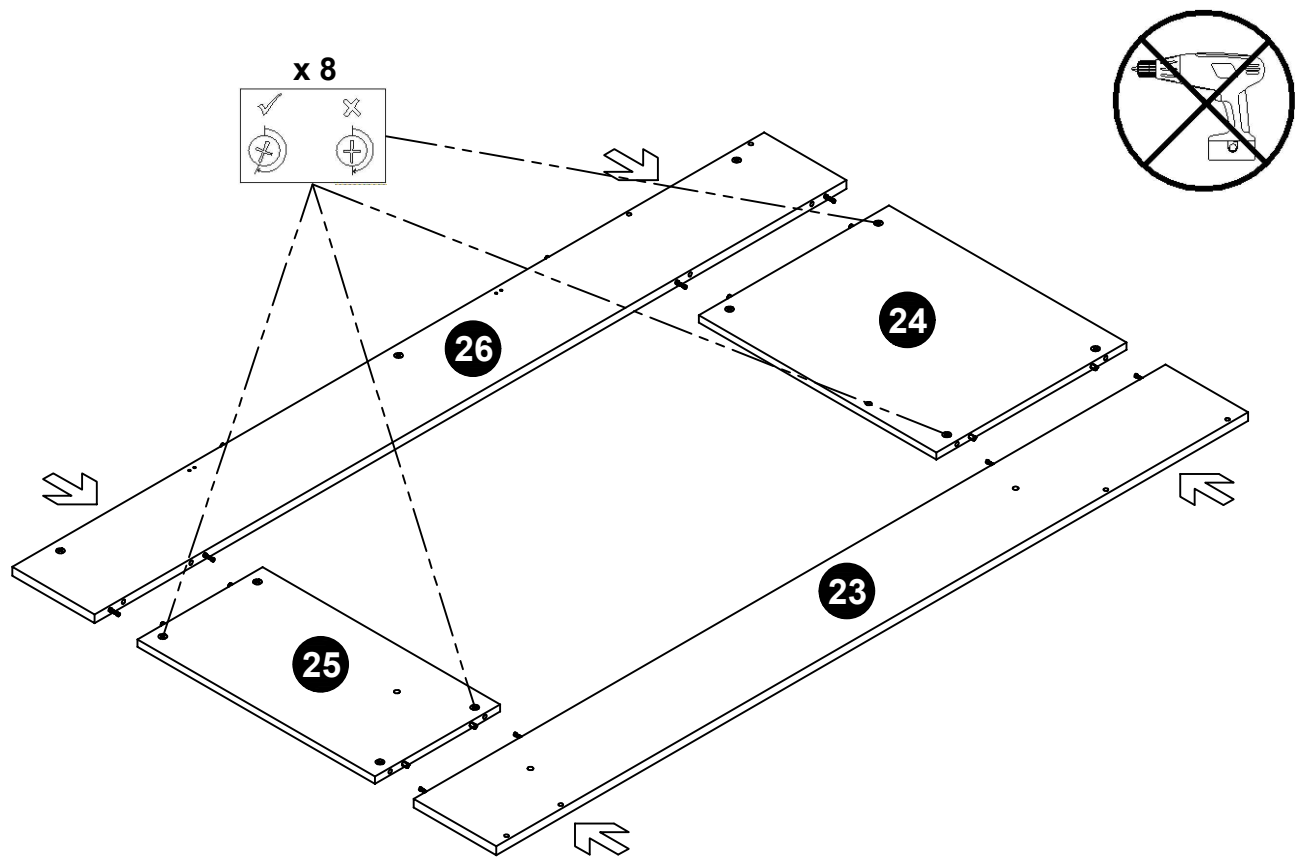
ENSURE STARTING POSITION IS CORRECT  
BEFORE YOU INSERT CONNECTING BOLT  
TURN CLOCKWISE UNTIL SECURE



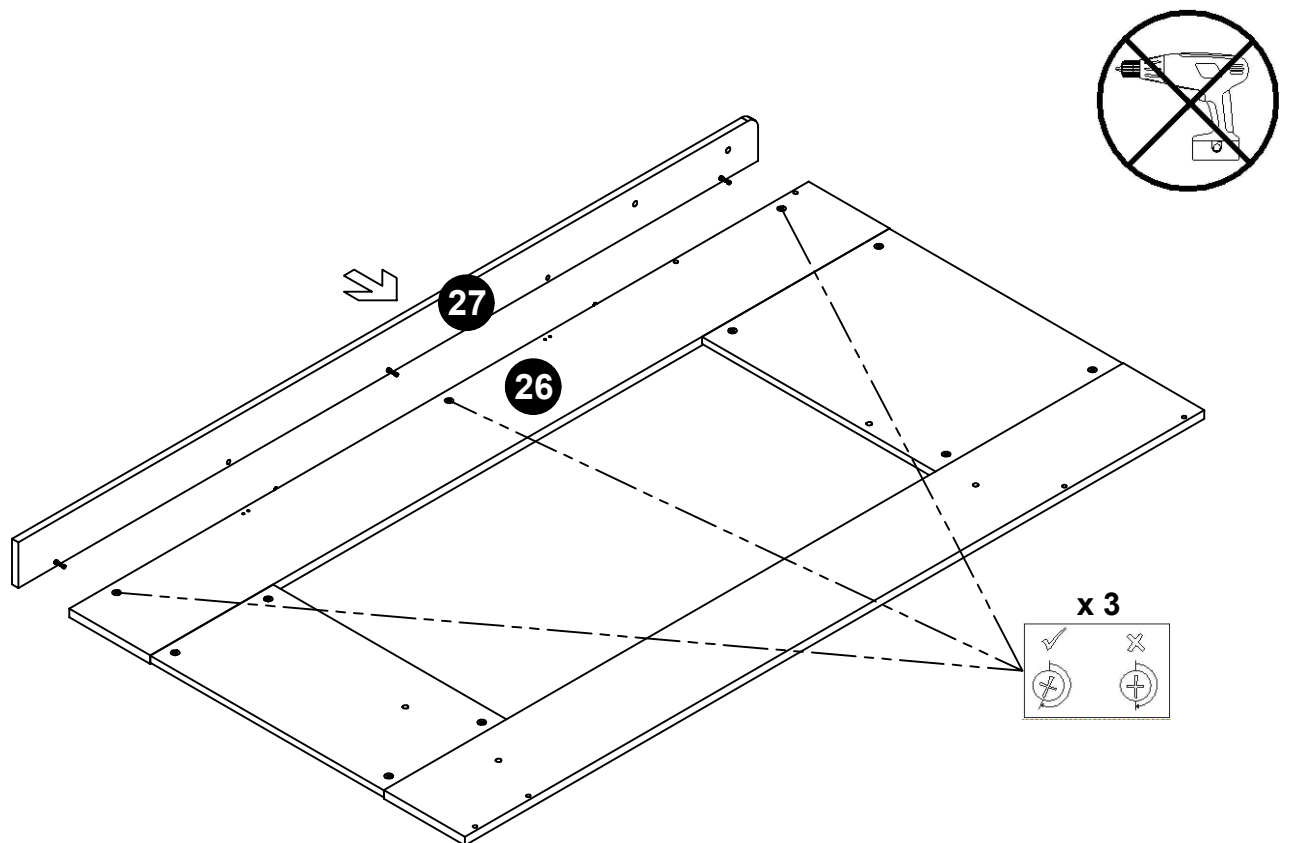
↑  
**CORRECT**

**WRONG**

57



58



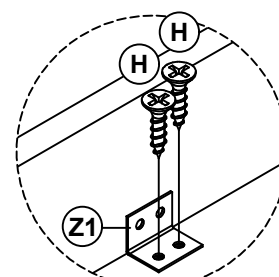
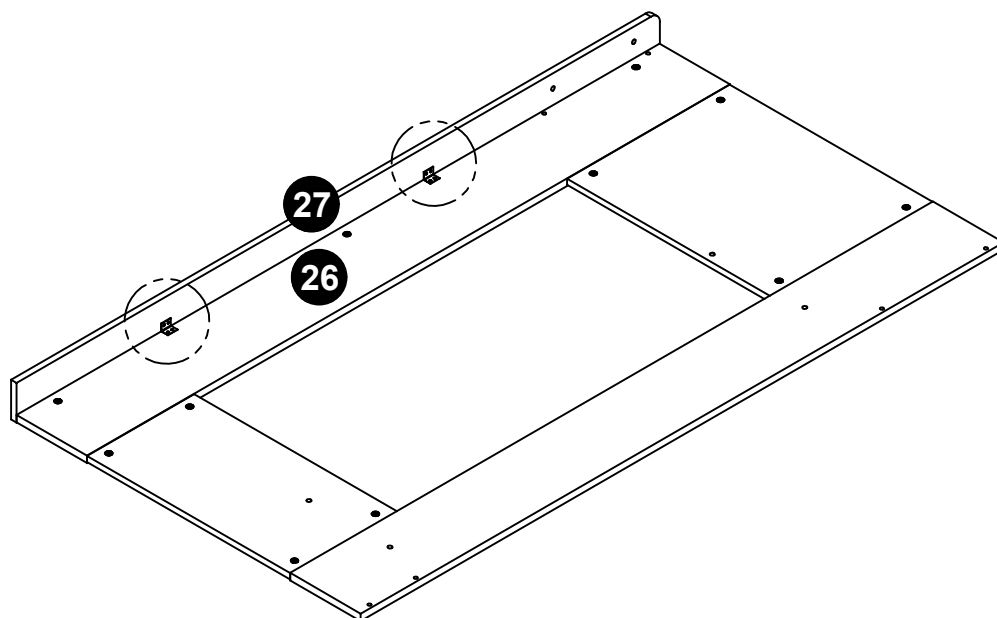
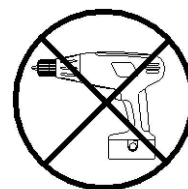
59



H x 8

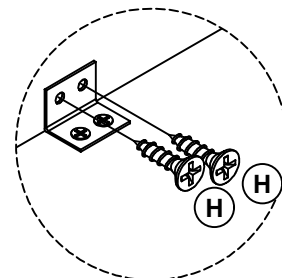


Z1 x 2



59.1

USE PRE - DRILLED  
HOLES IN PART 26

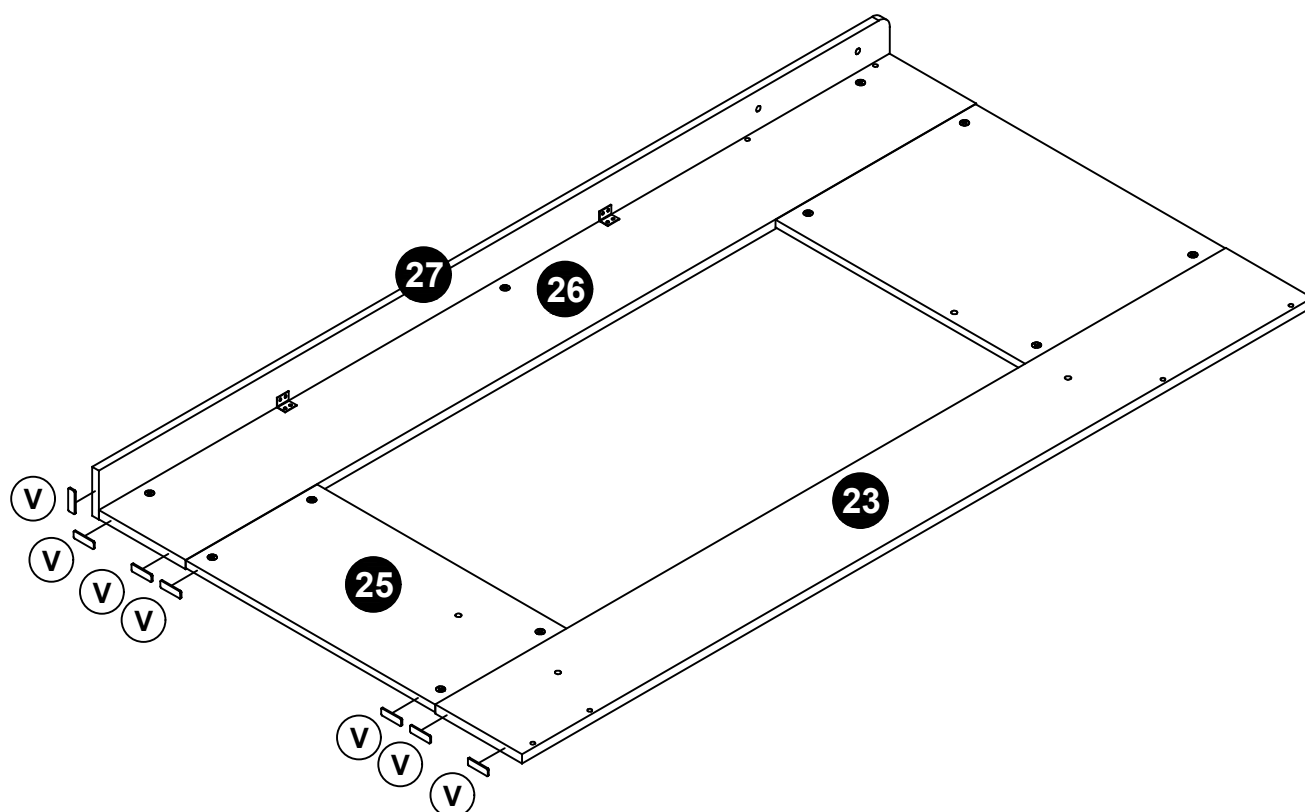


59.2

60



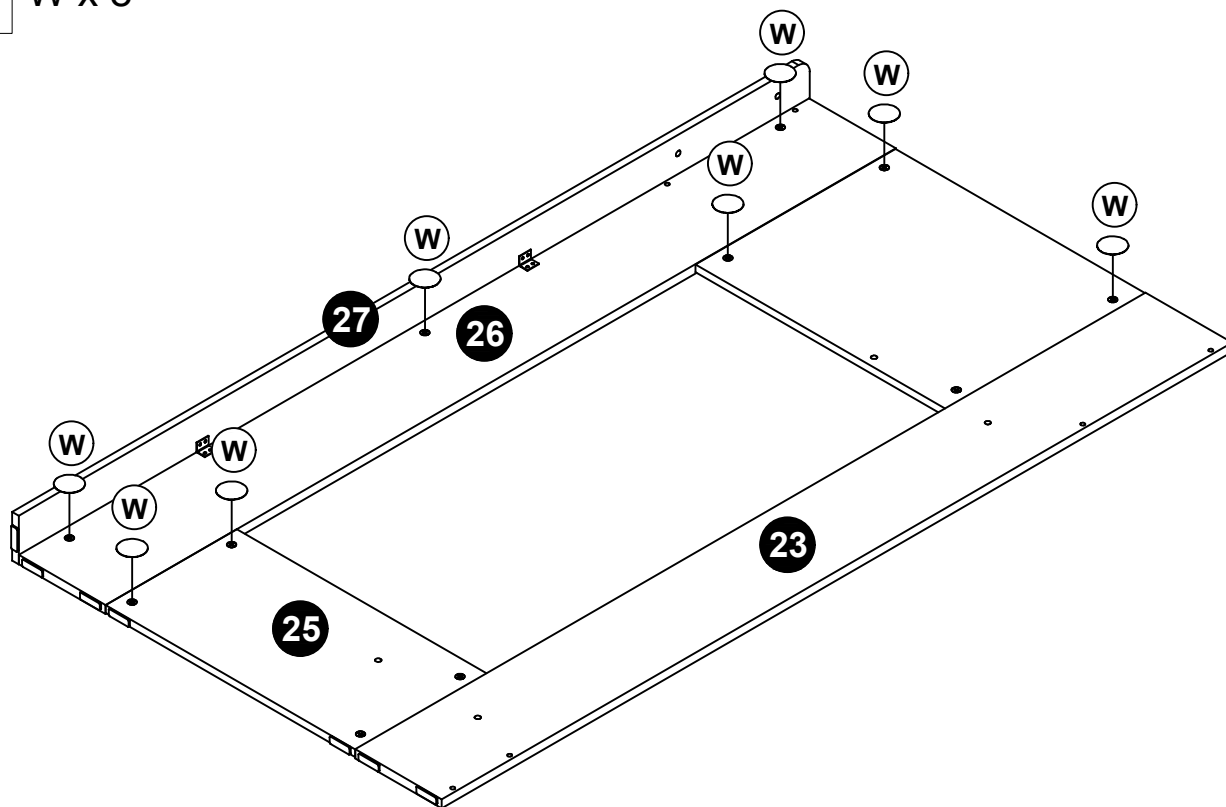
V x 7



61



W x 8



62



L x 7



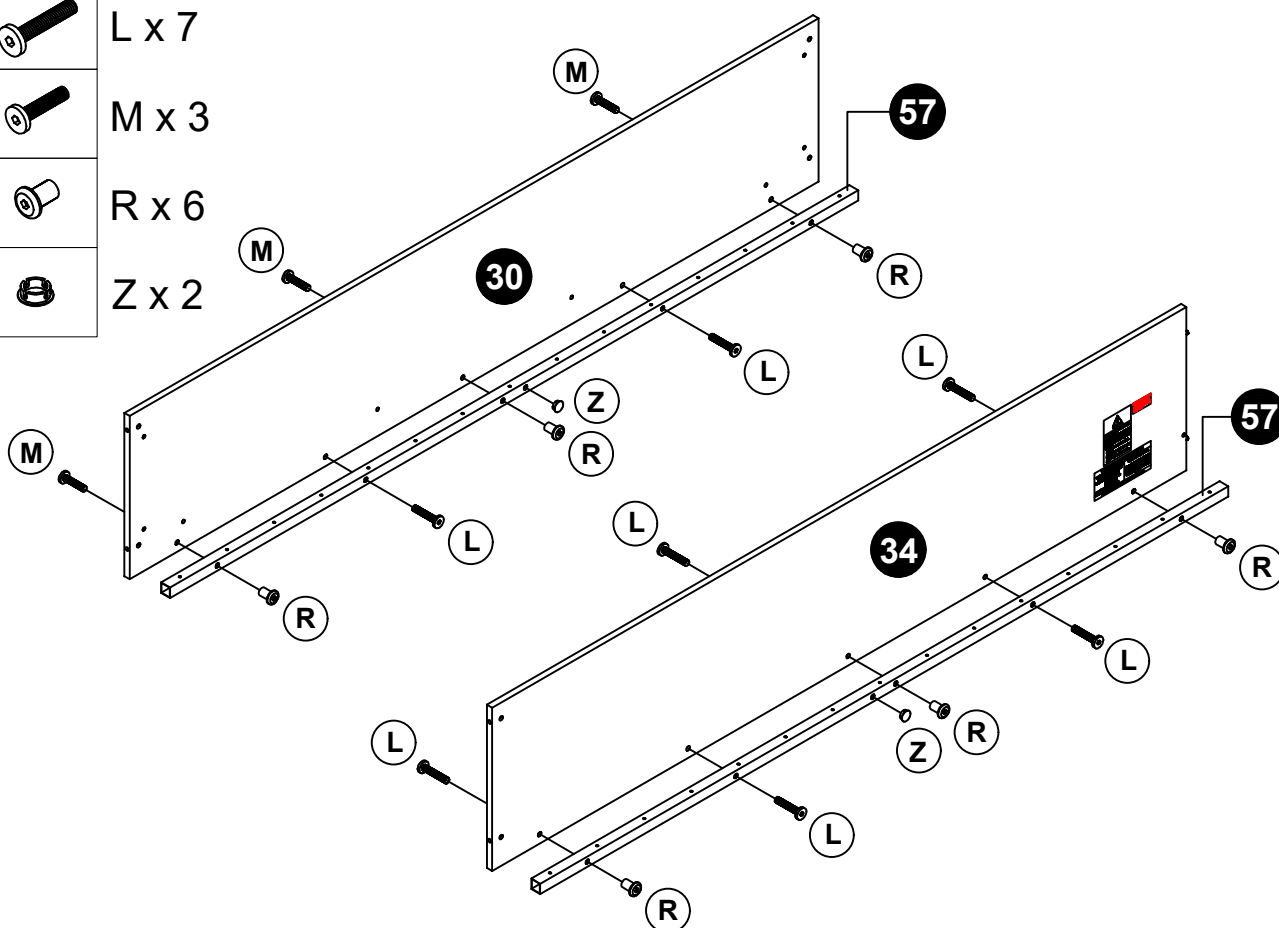
M x 3



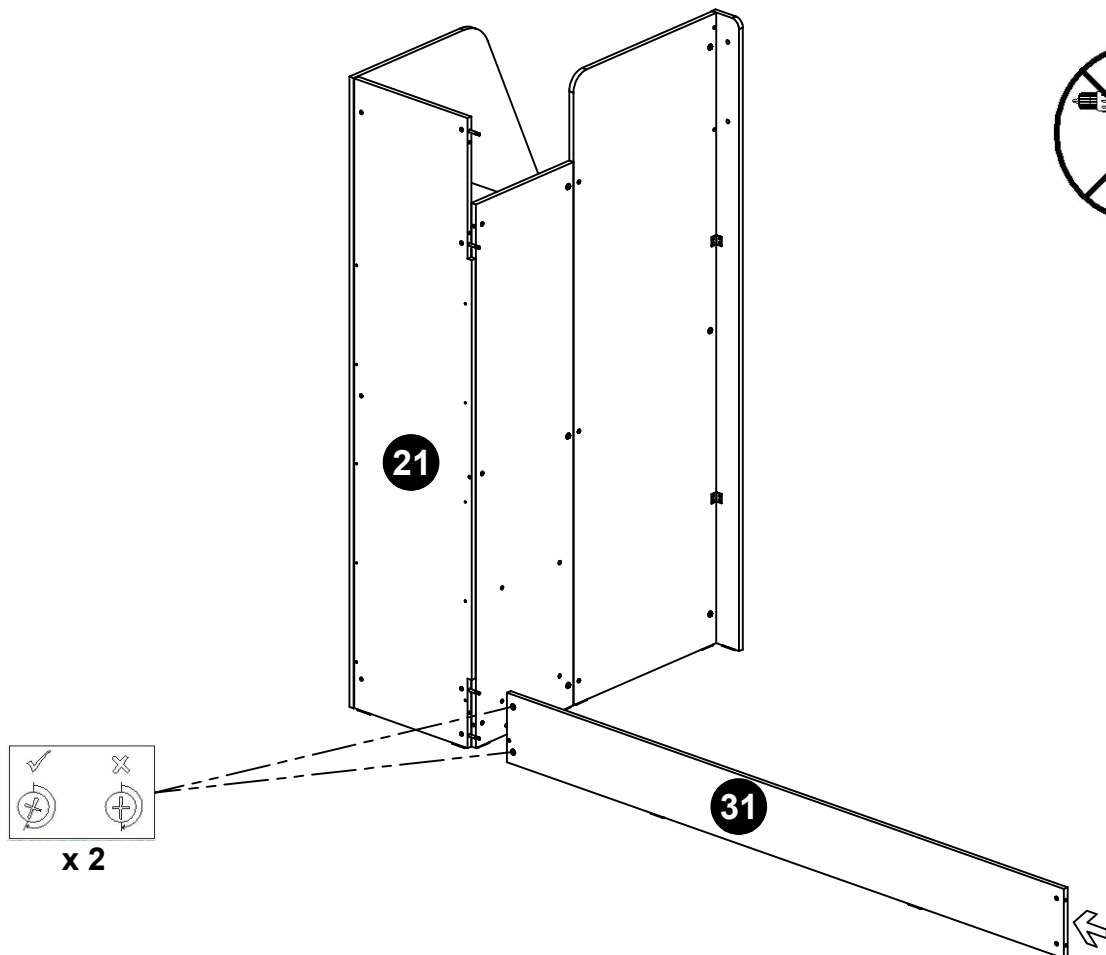
R x 6



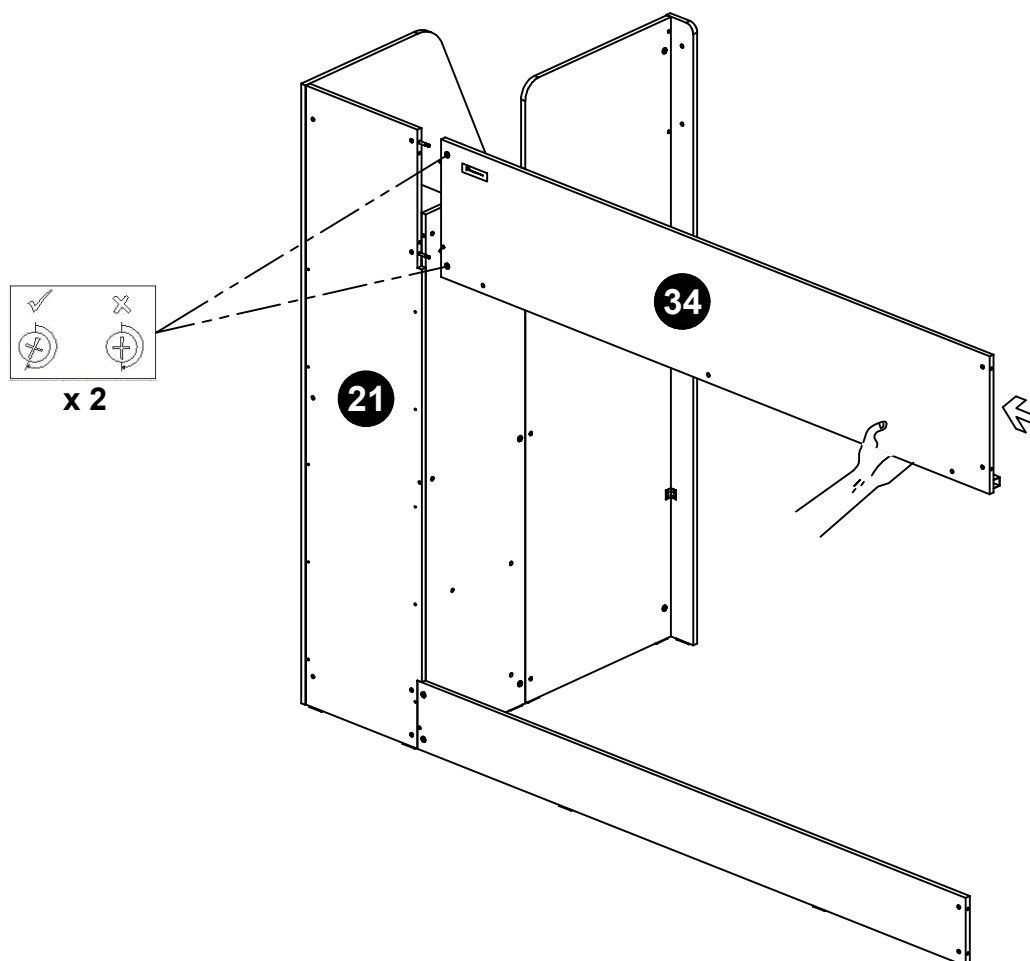
Z x 2



63



64



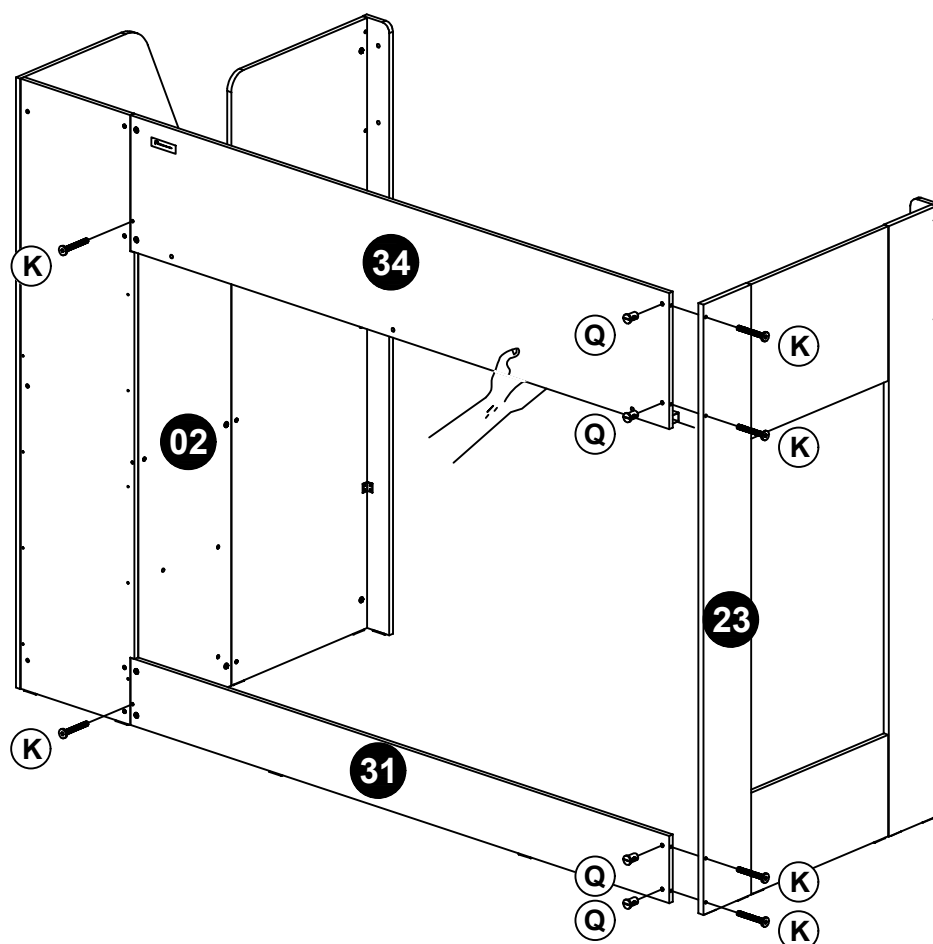
65



K x 6



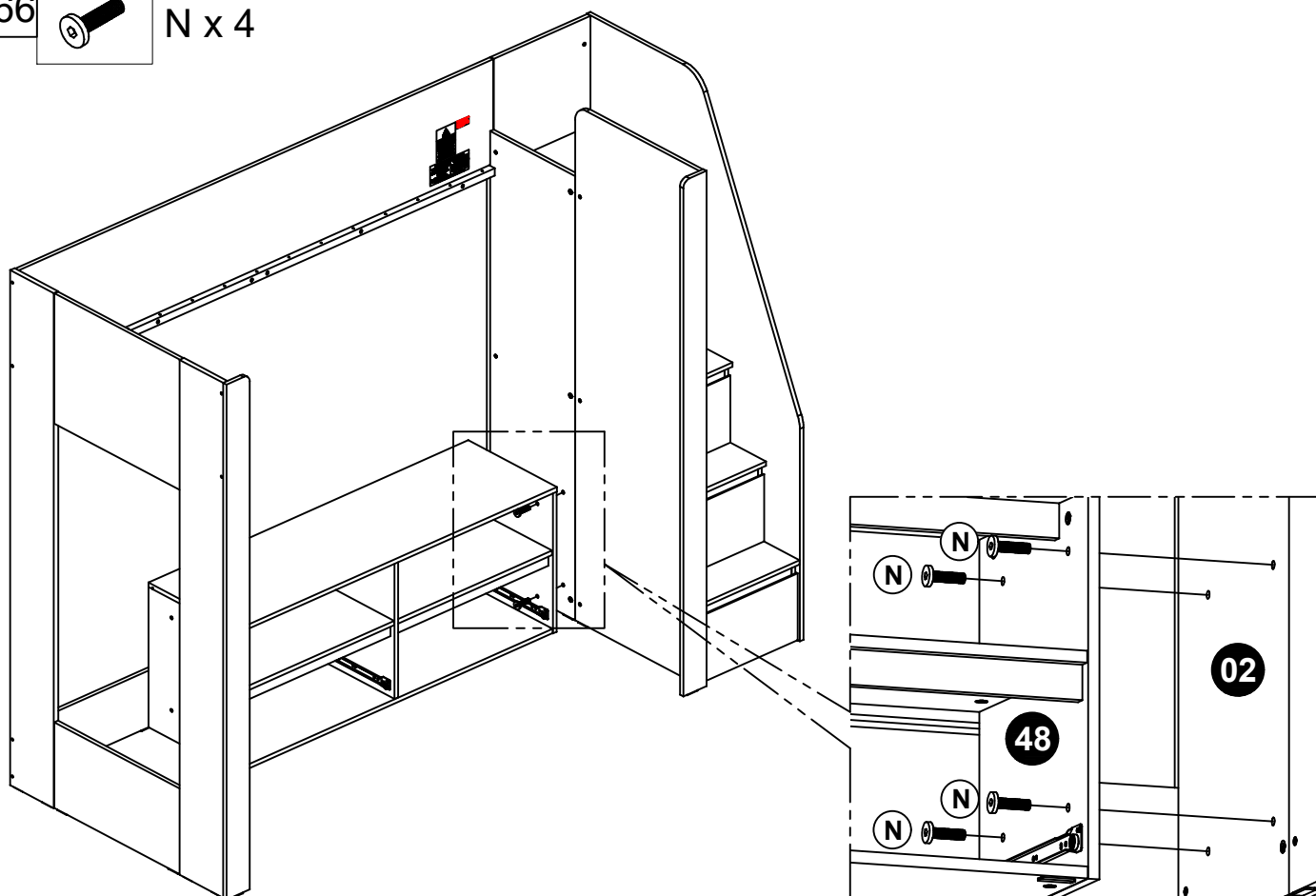
Q x 4



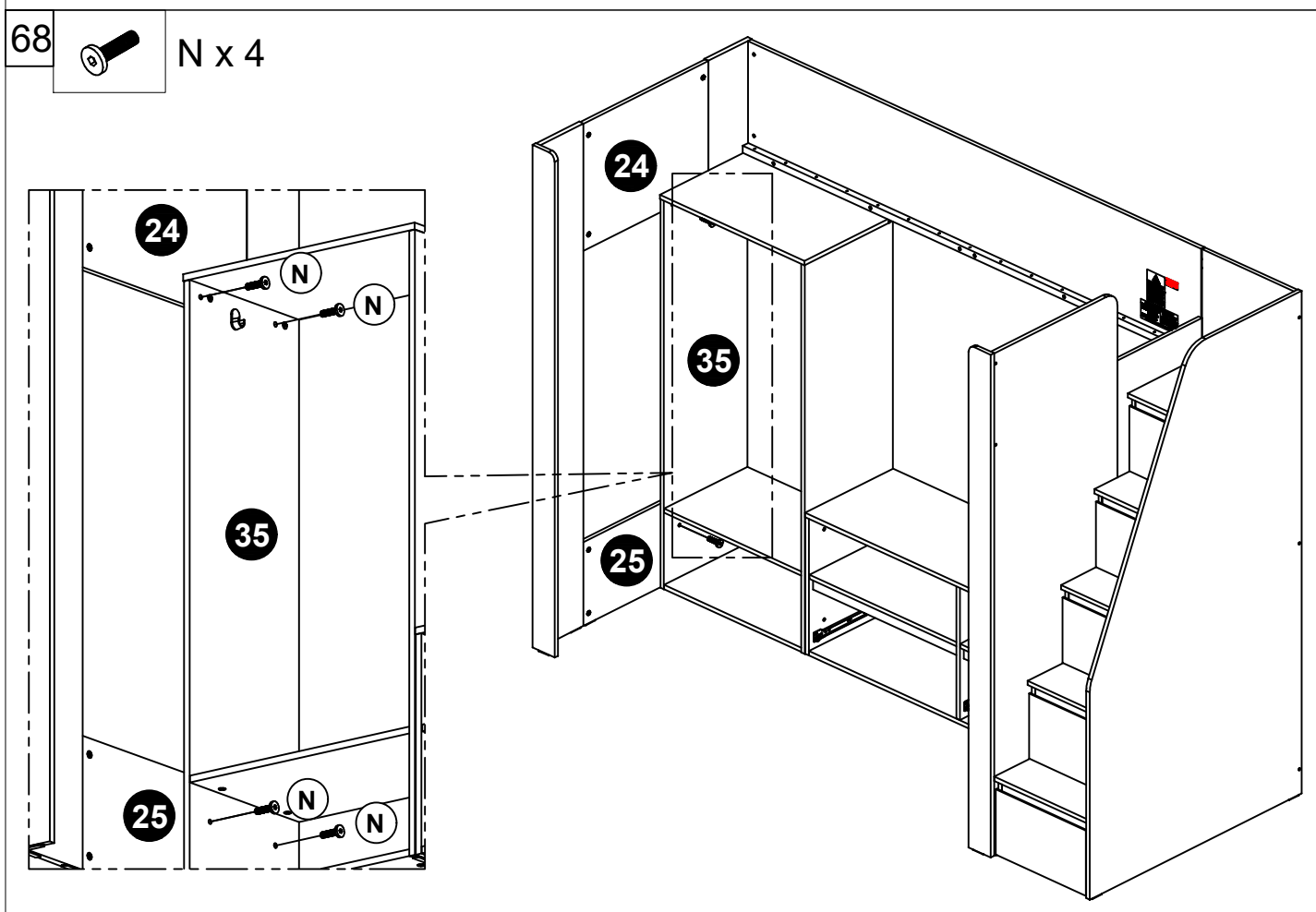
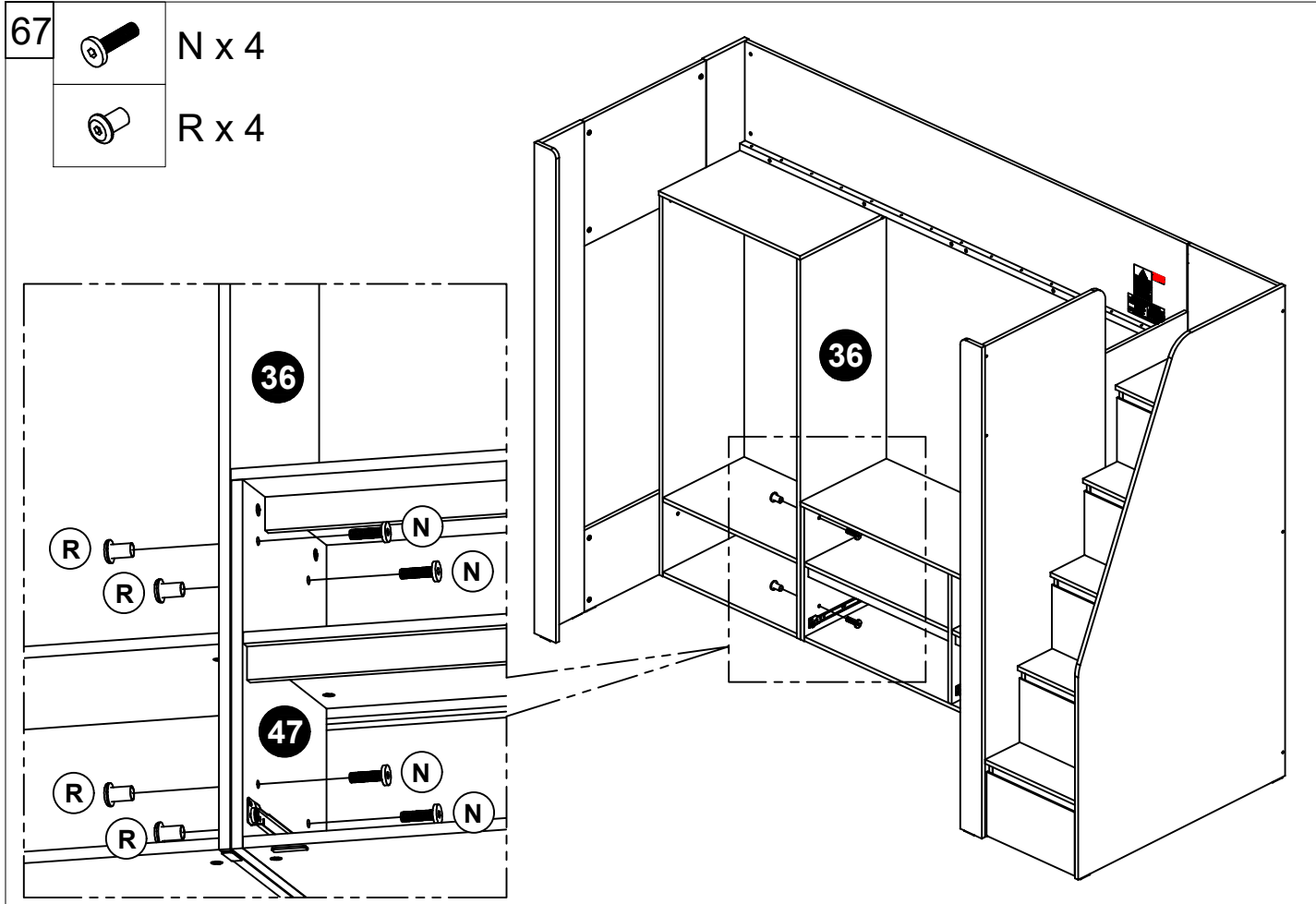
66

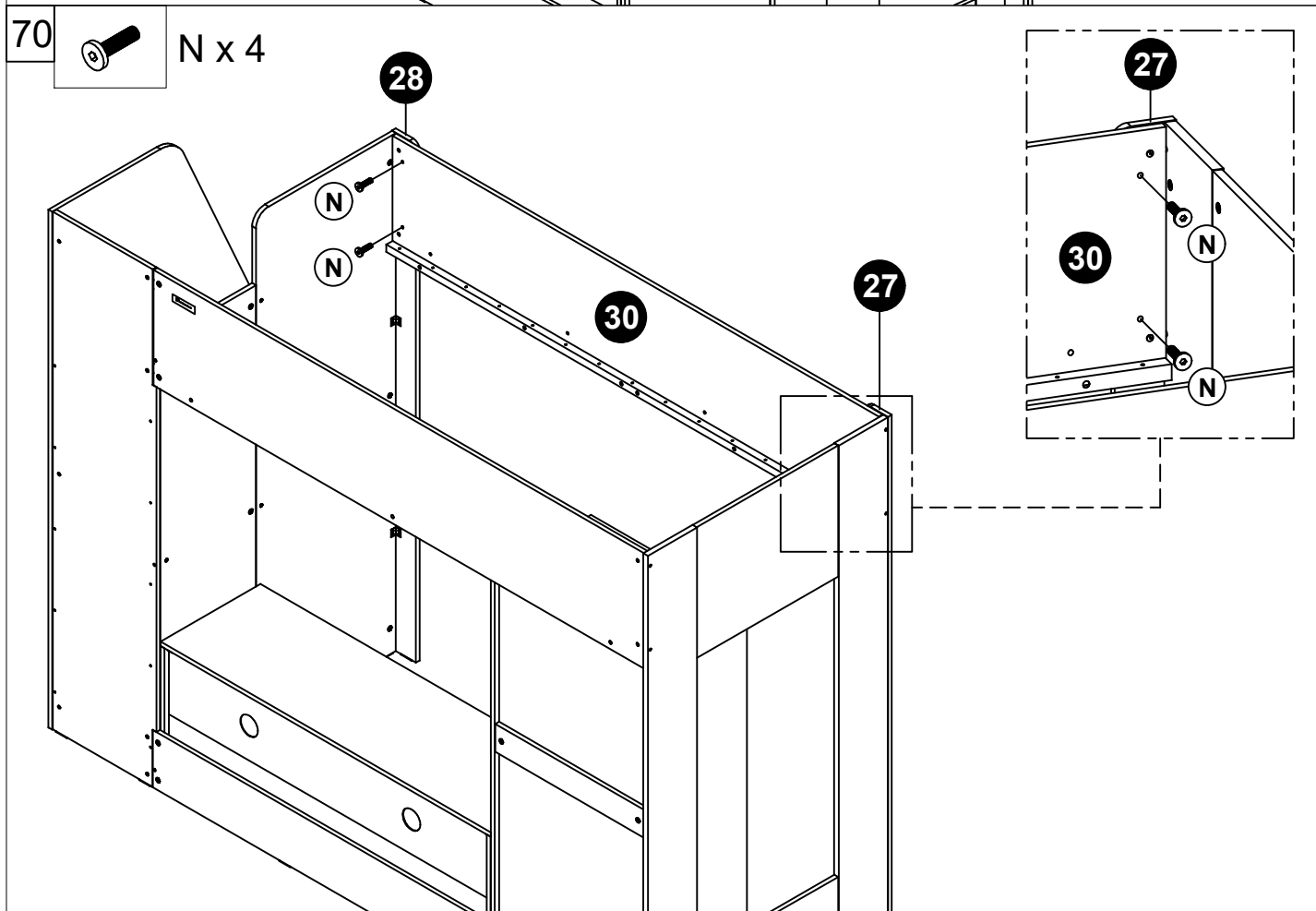
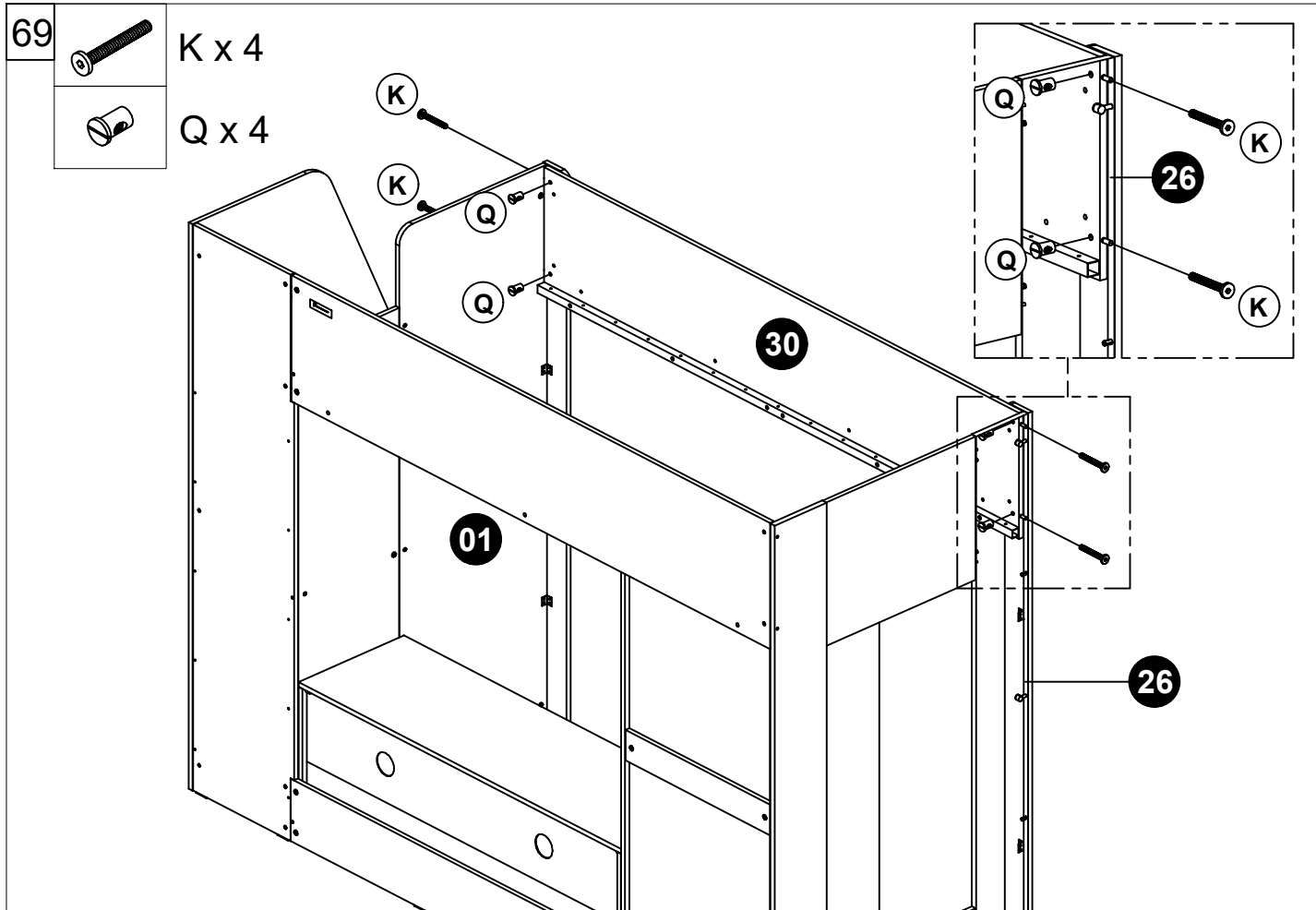


N x 4





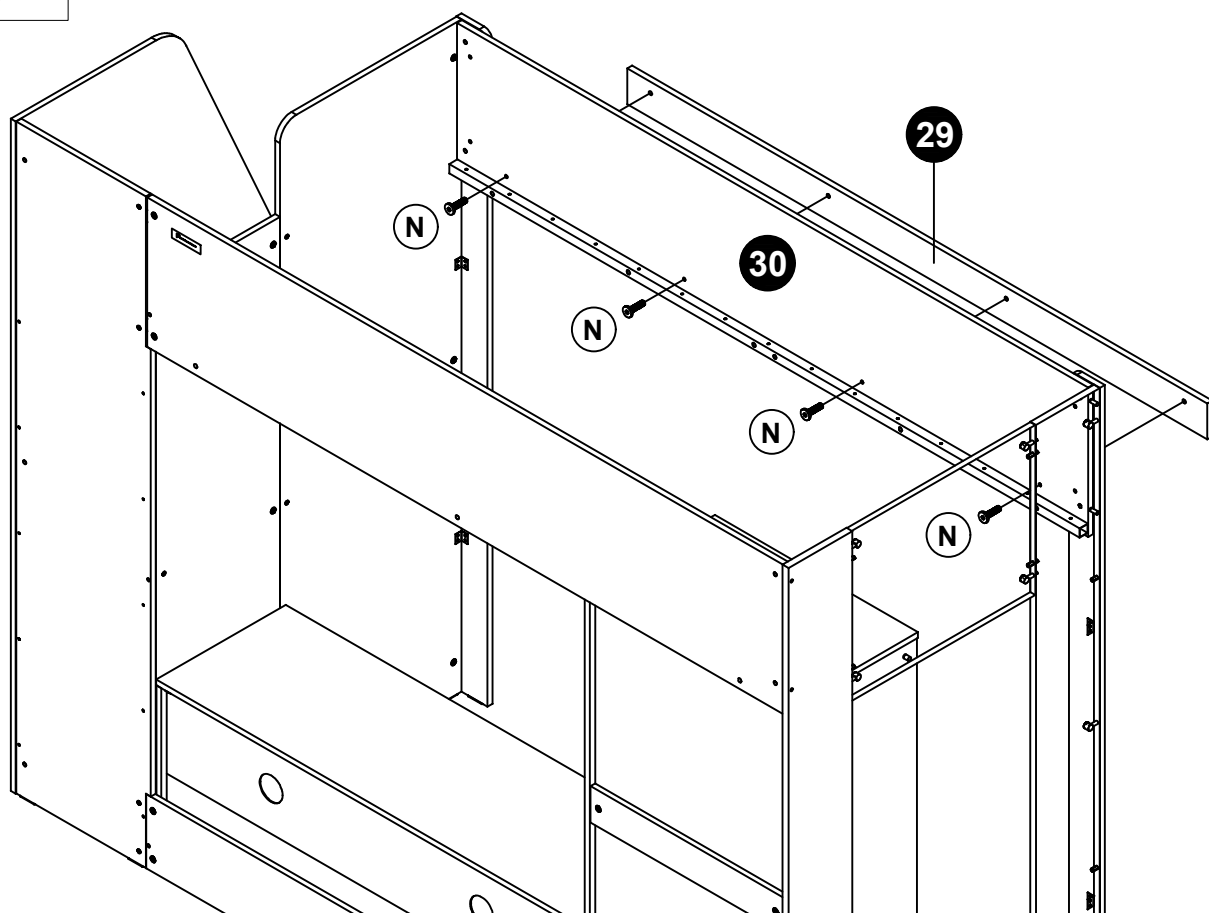




71



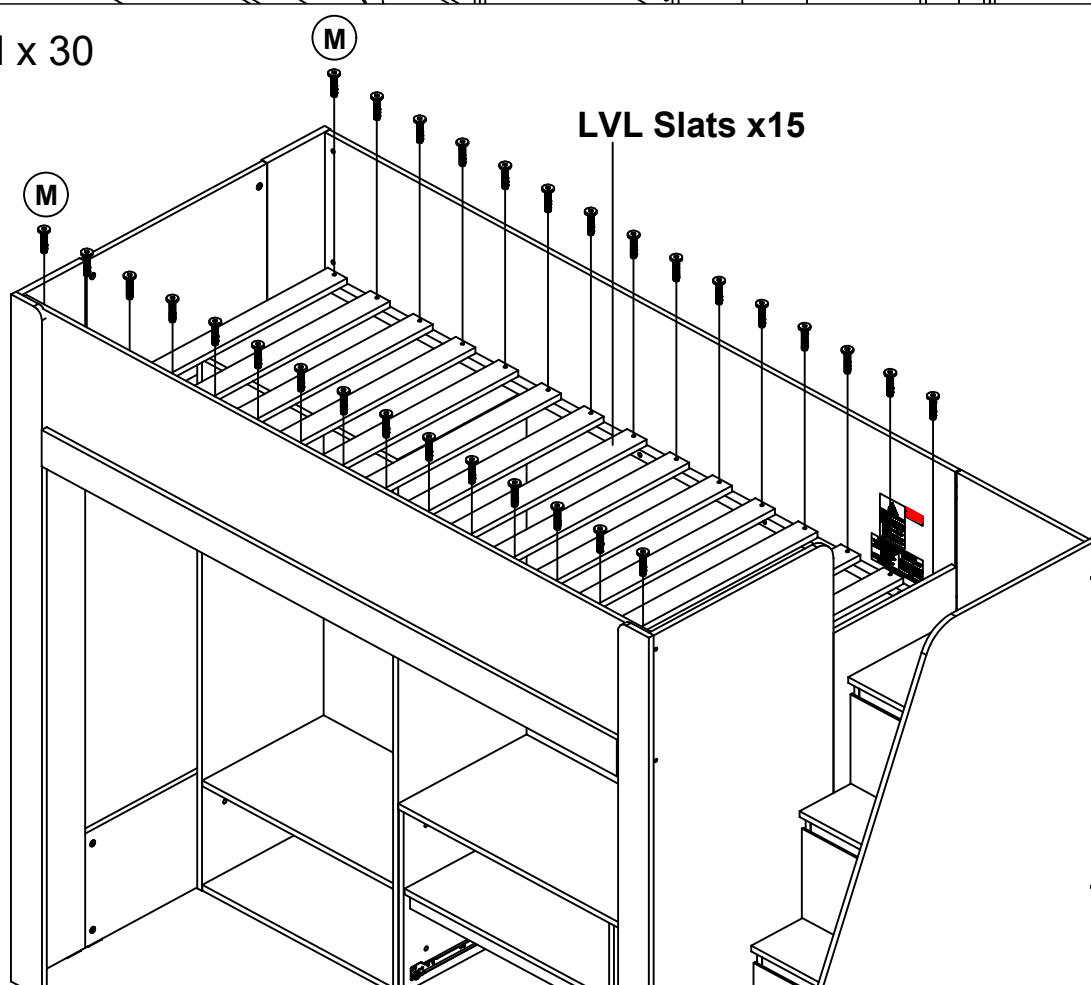
N x 4



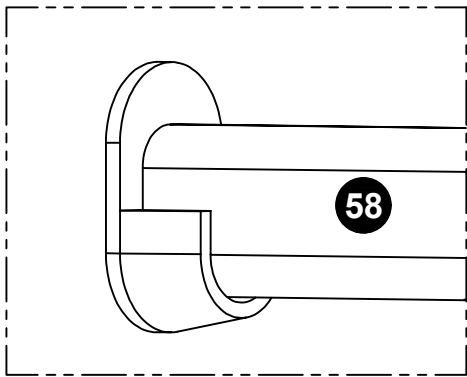
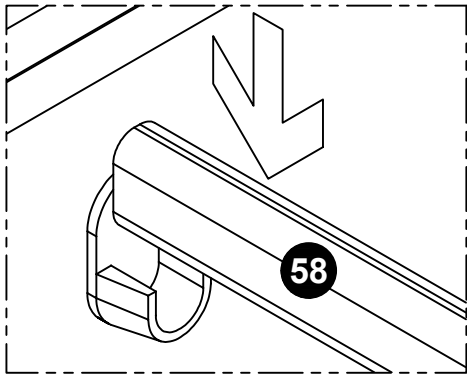
72



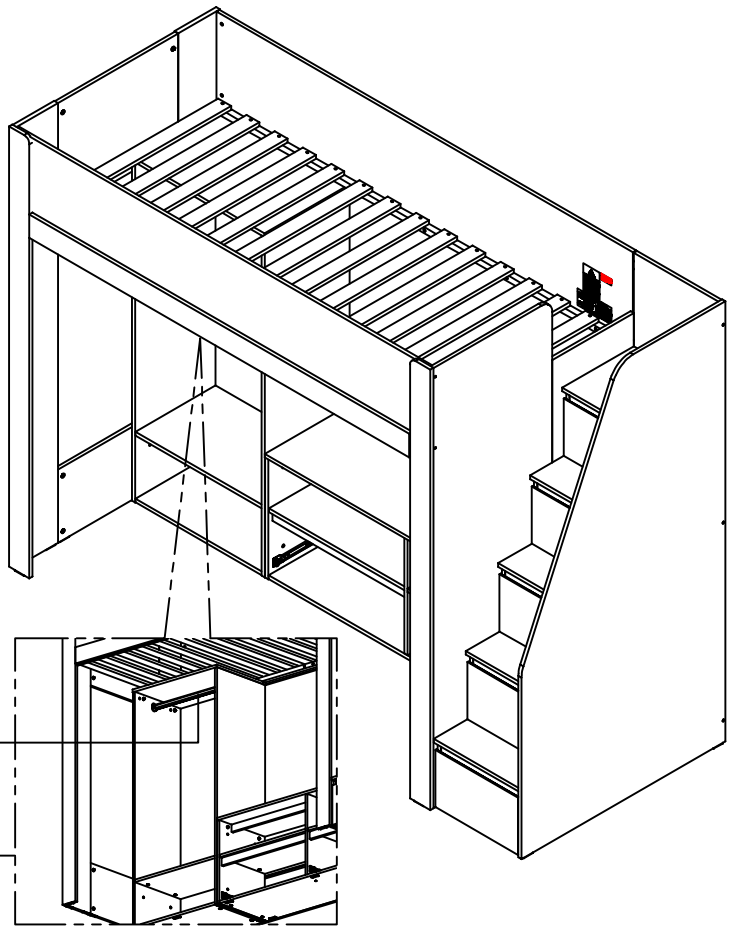
M x 30



73



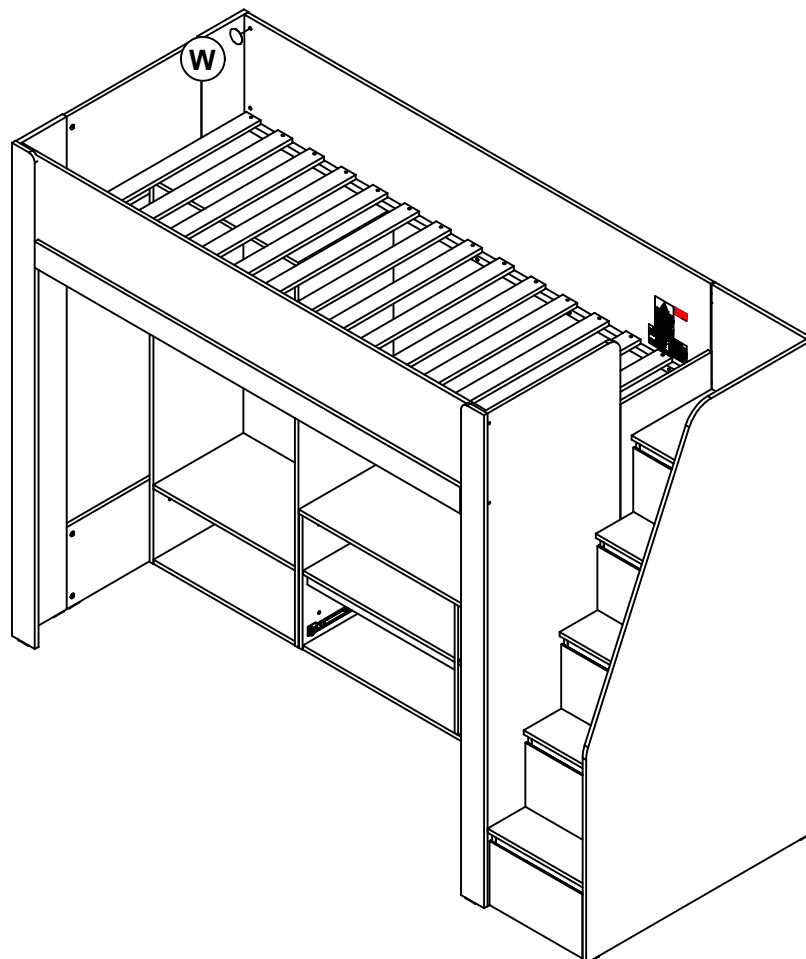
58



74



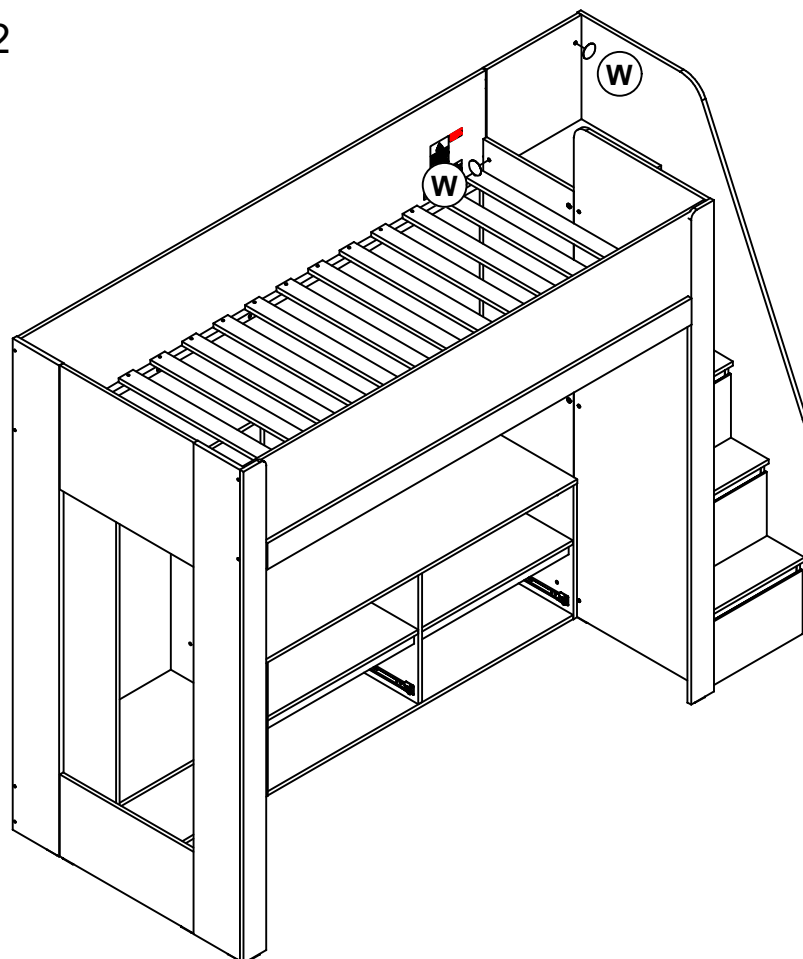
W x 1



75



W x 2



76



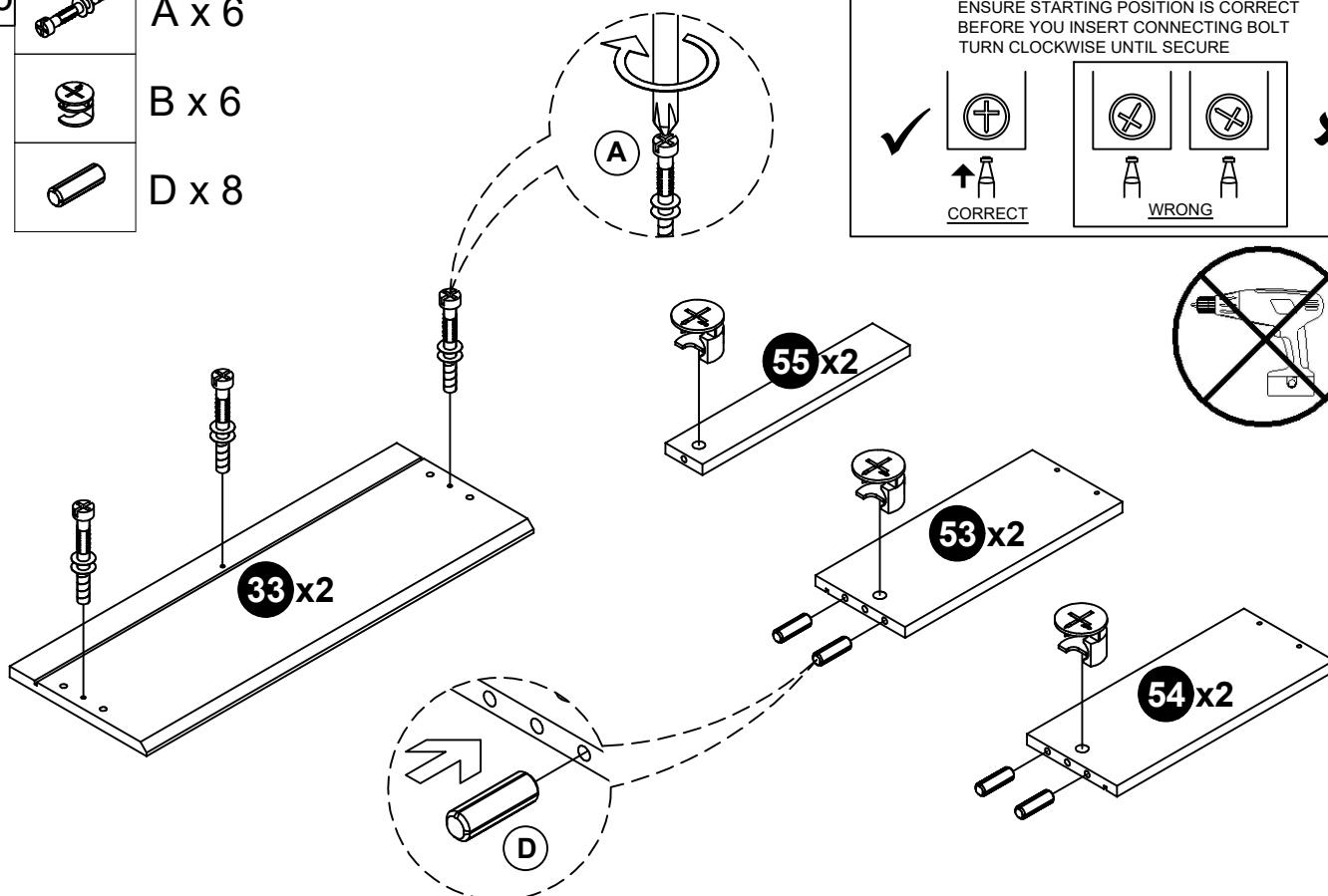
A x 6



B x 6



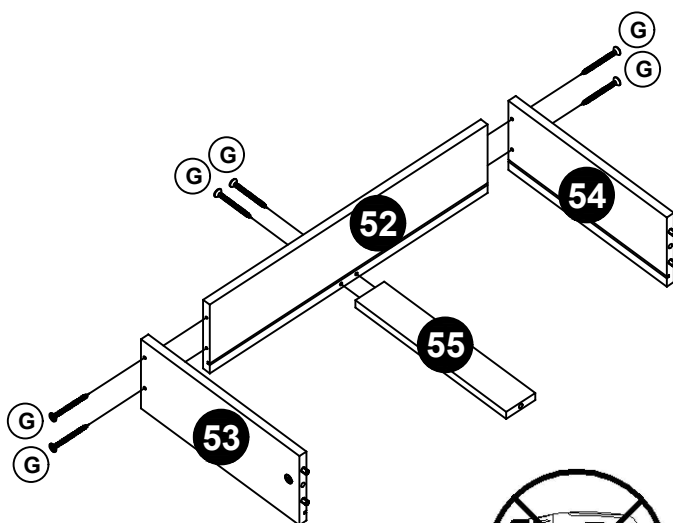
D x 8



77

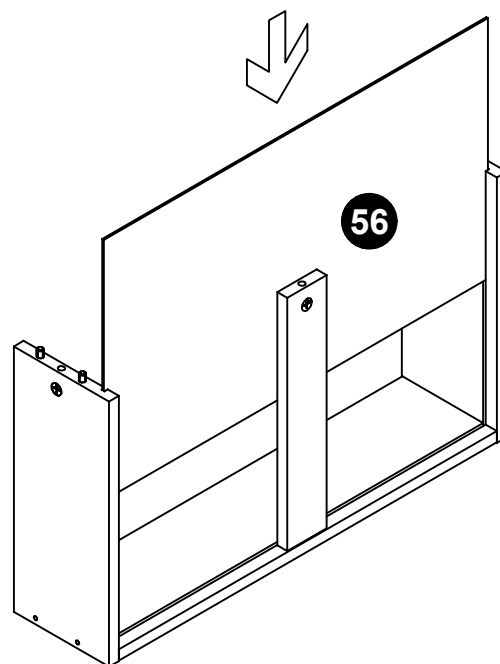


G x 12



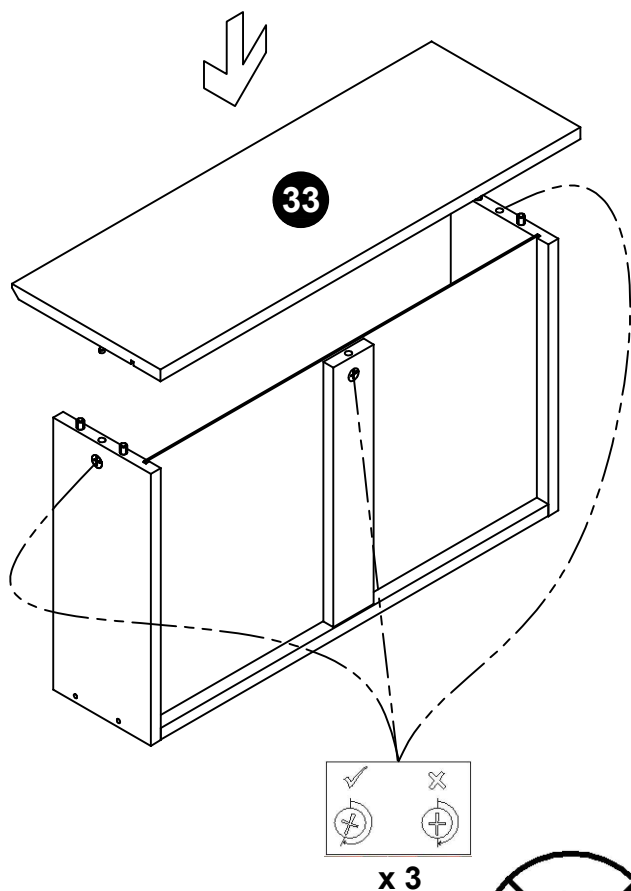
Do This Step 2 Times

78



Do This Step 2 Times

79



Do This Step 2 Times

80

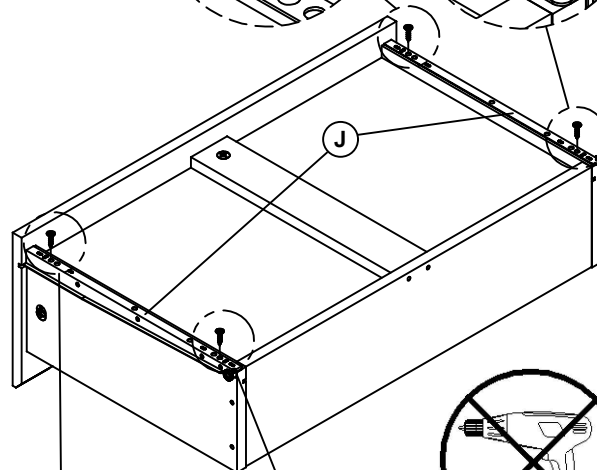
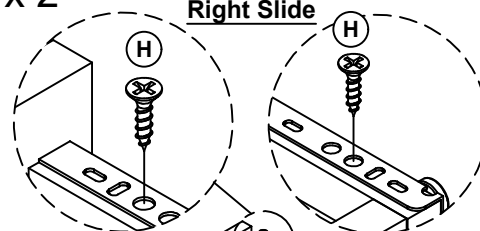


H x 8

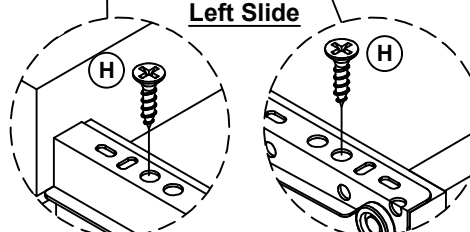


J x 2

Right Slide

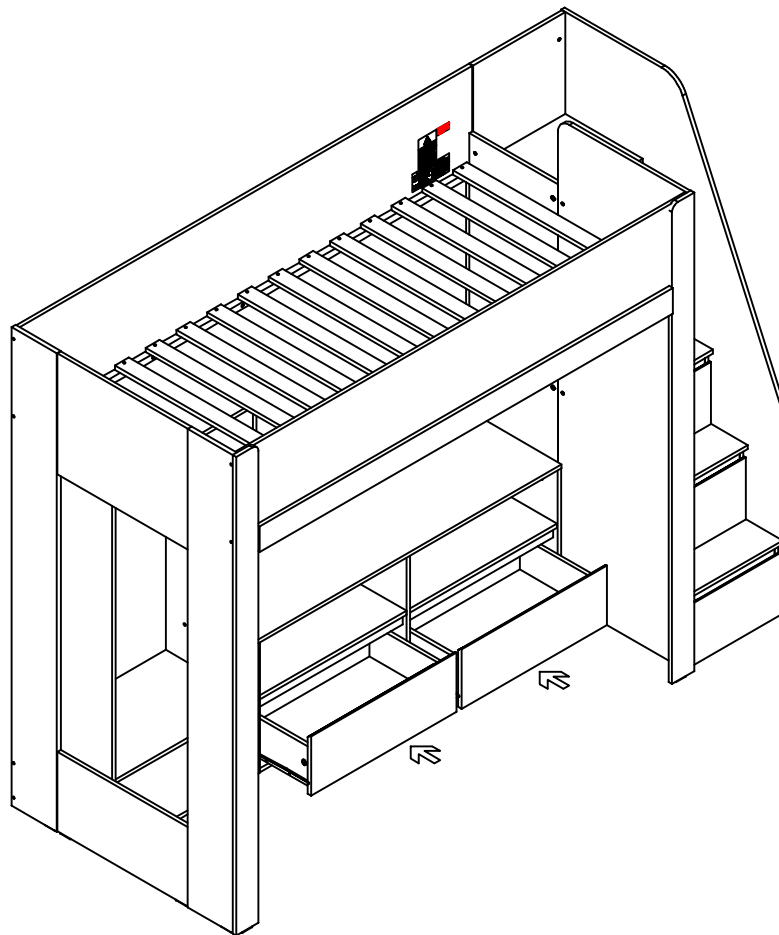


Left Slide

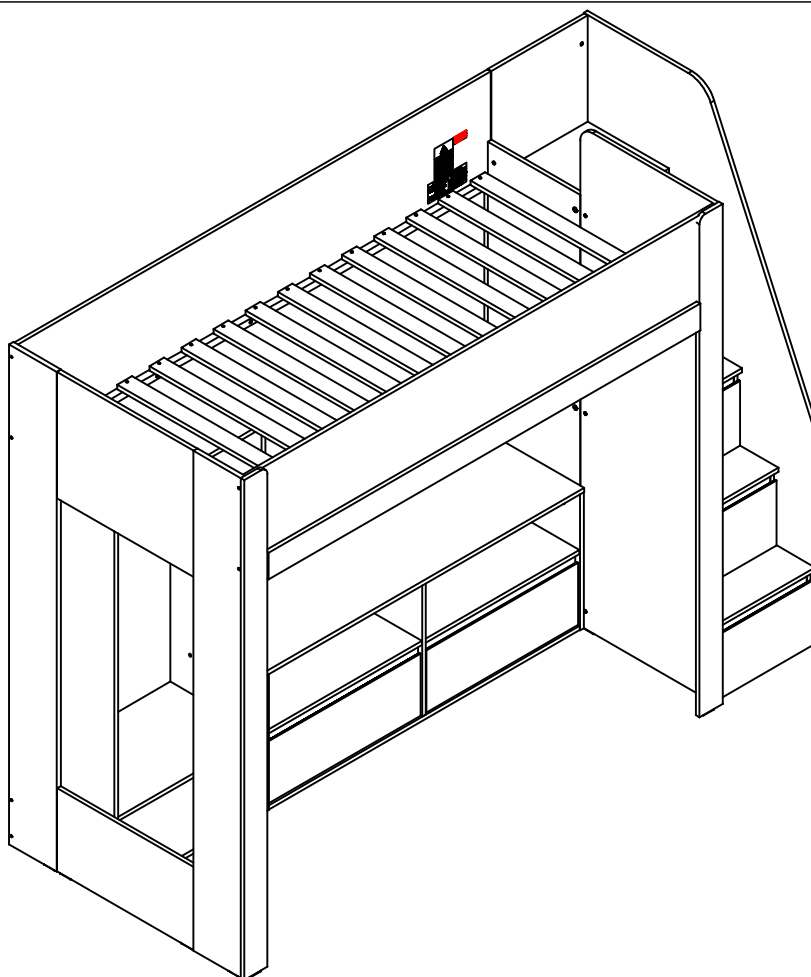


Do This Step 2 Times

81



82



## **GENERAL CARE & MAINTENANCE**

We advise that when cleaning the product that a damp cloth is used.

Avoid the use of all household cleaners and abrasive.

Never push or drag the furniture.

Never attempt to move the furniture when fully loaded.

We advise that periodically all fixing are re-tightened.